

GROUP 2

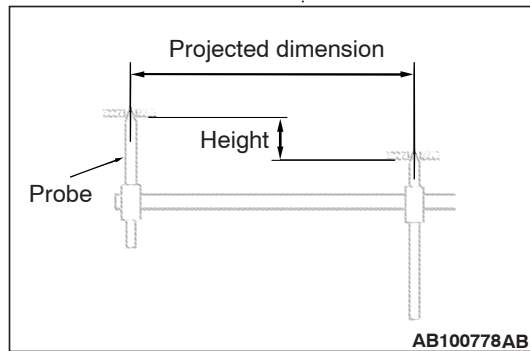
BODY DIMENSIONS

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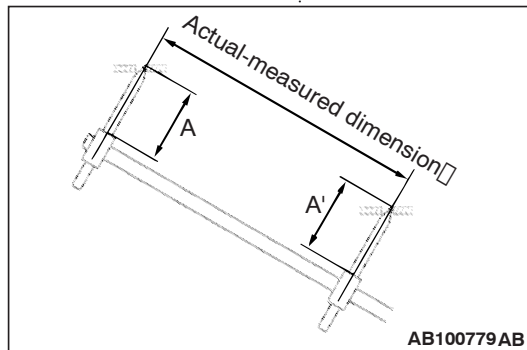
BODY DIMENSIONS AND MEASUREMENT METHODS

M4020001000147



Type A (projected dimensions) is the dimension when a measurement location is projected onto the plane.

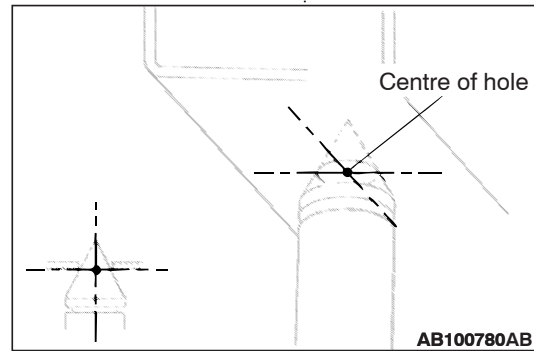
NOTE: The height indicates a distance from the assumed standard line established 100 mm below the lowest measurement point.



Type B (actual-measurement dimensions) is the actual distance between the measurement points. Measure using a tracking gauge or a measuring tape, etc.

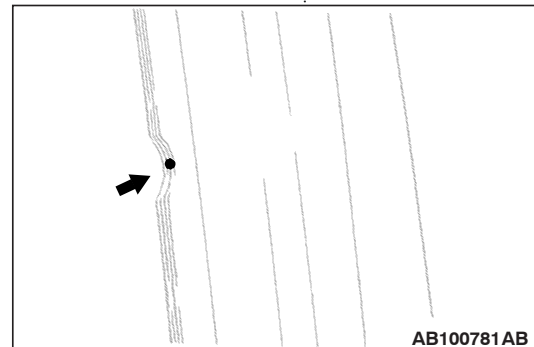
NOTE:

- Make the lengths of the tracking gauge probes the same ($A=A'$).
- Do not bend or twist the measuring tape.

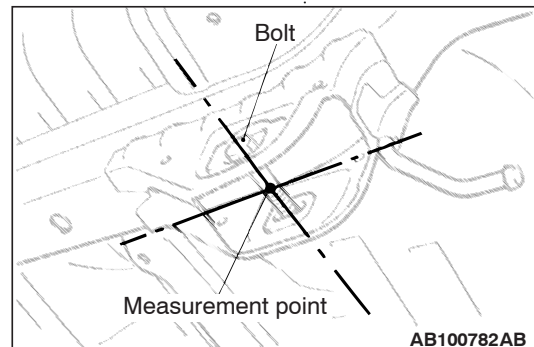


Insert the tracking gauge probes securely into the measurement holes.

- When the standard dimensions in the illustration are enclosed by rectangle, this indicates that the symmetrical left and right positions have the same dimensions.



When using a notch for dimension measurement, set the measuring point at the centre of the notch.



When measuring the suspension mounting arm, or link mounting position, use the suspension mounting bolt, etc. (Type B only)

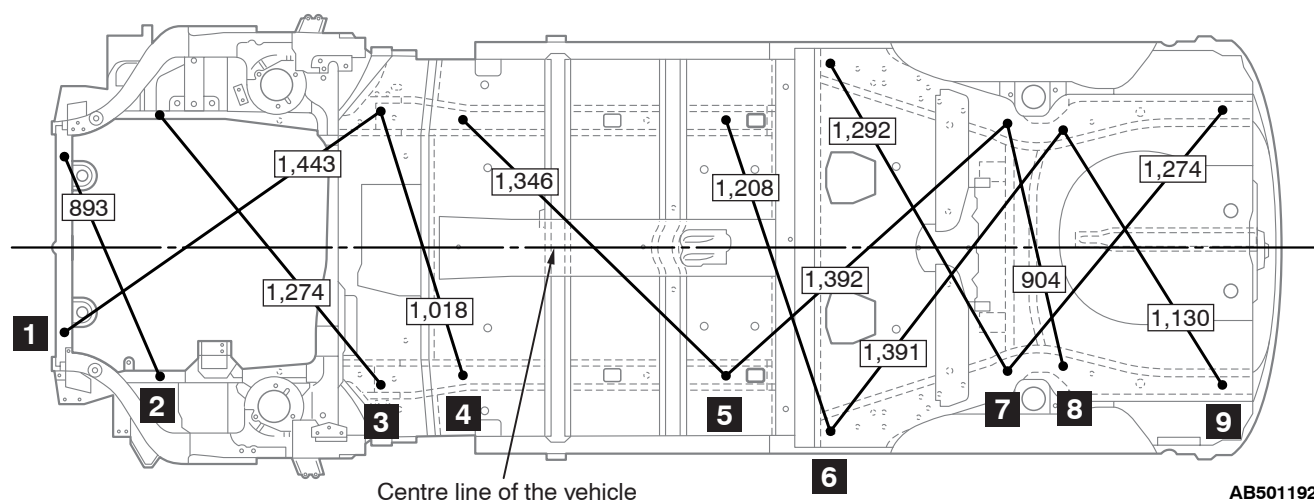
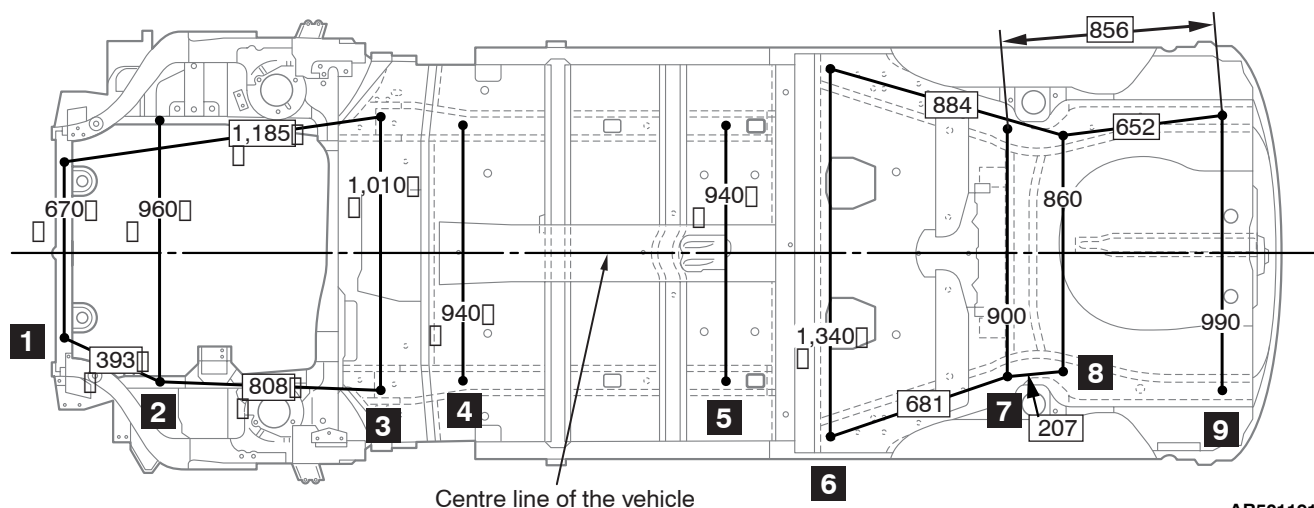
- The body centre points are shown for the purpose of checking the position of the left and right symmetry location.

TYPE A (PROJECTED DIMENSIONS)

UNDER BODY

M4020005001261

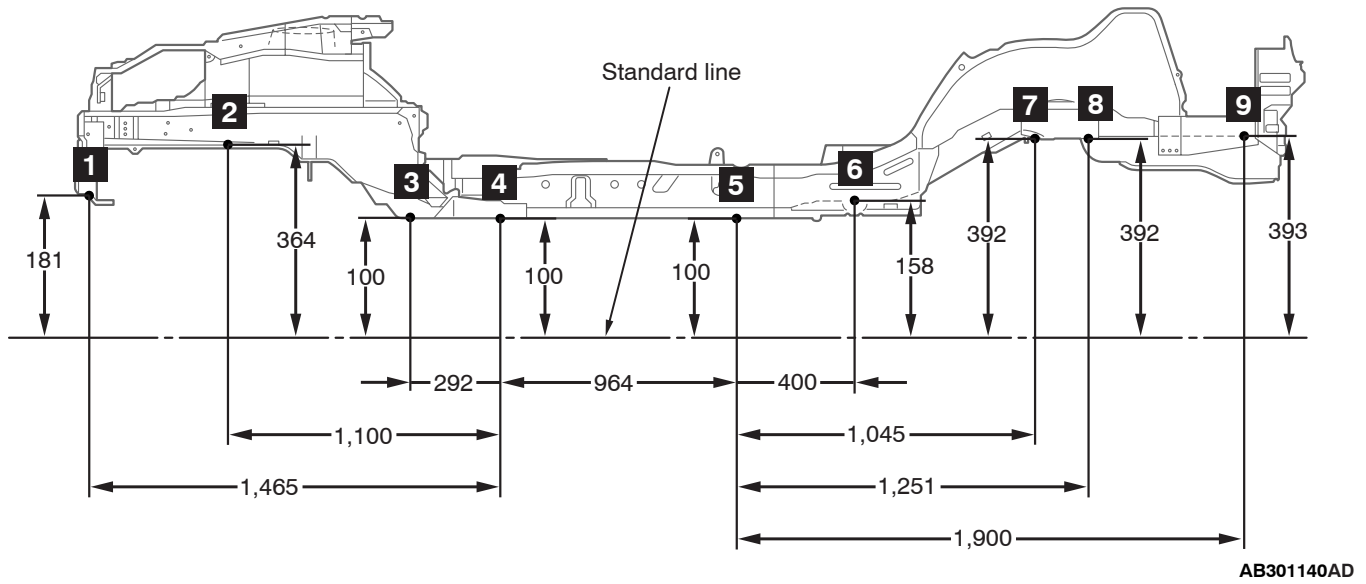
mm



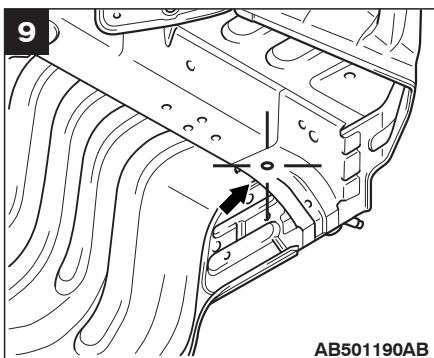
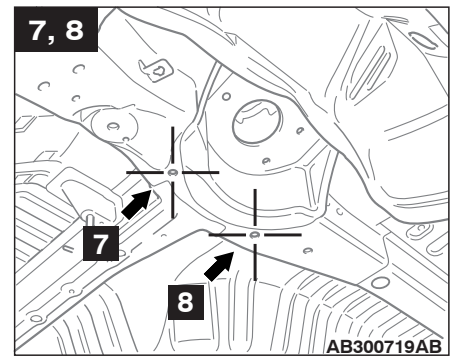
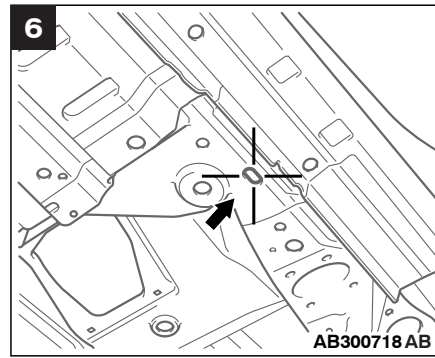
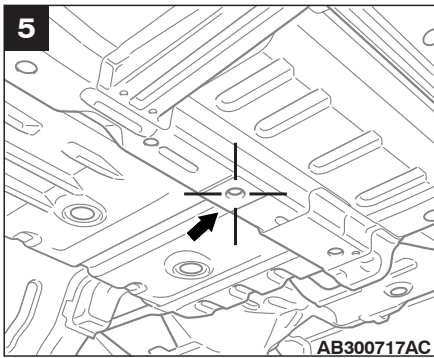
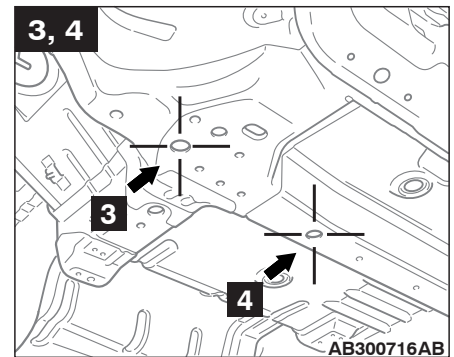
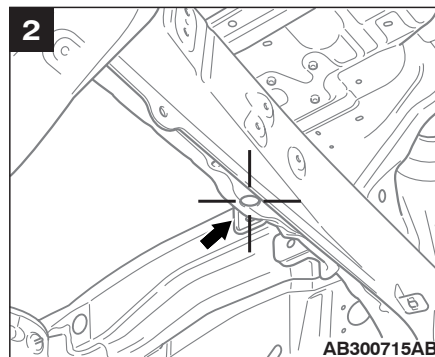
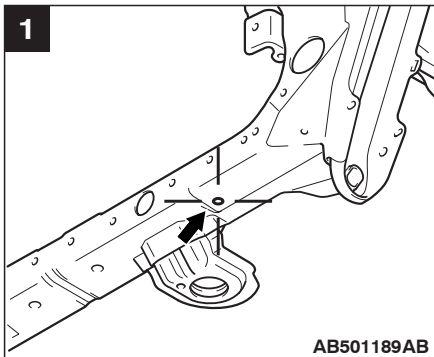
No.	Standard measurement point	Hole shape	Size mm
1*	Centre of front bumper mounting hole	Round	8
2*	Centre of front sidemember inner positioning hole	Round	25
3*	Centre of front sidemember lower brace positioning hole	Round	25
4*	Centre of front sidemember rear B positioning hole	Round	25
5*	Centre of front floor sidemember positioning hole	Round	17.5
6*	Centre of rear seat crossmember rear side water draining hole	Oblong	21.6×37.5
7*	Centre of rear floor sidemember water draining hole	Round	16
8*	Centre of rear floor sidemember water draining hole	Round	16
9	Centre of trailer hitch member mounting hole	Round	13

NOTE: The * mark indicates the mounting position for the frame centring gauge.

mm



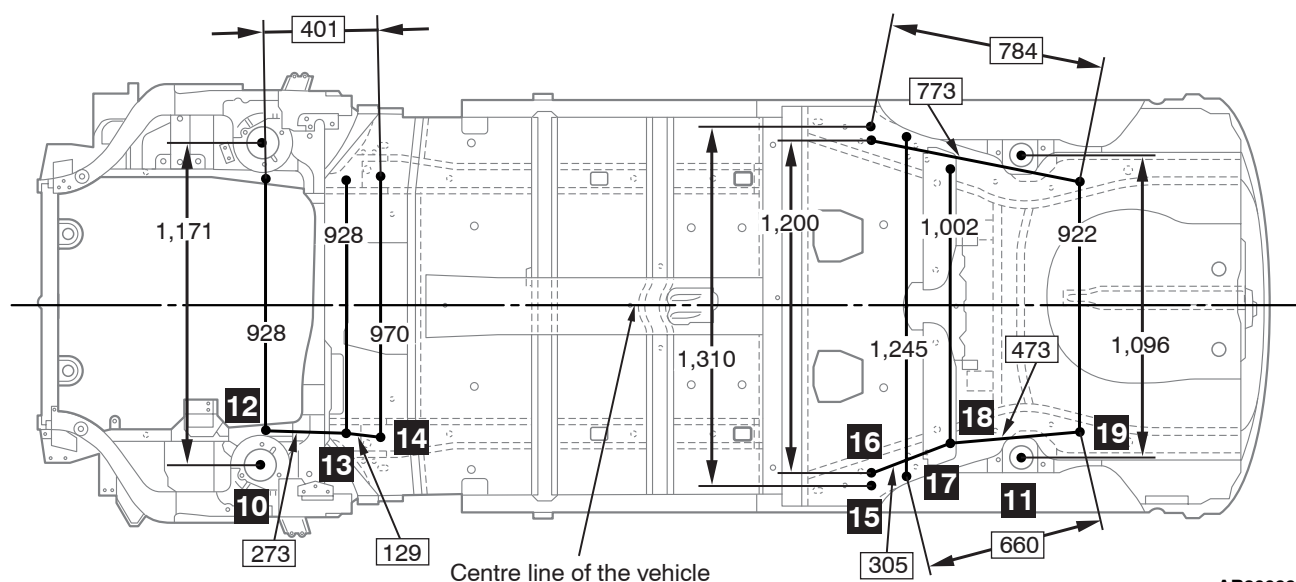
NOTE: The assumed standard line is established 100 mm below the measurement point No.4.



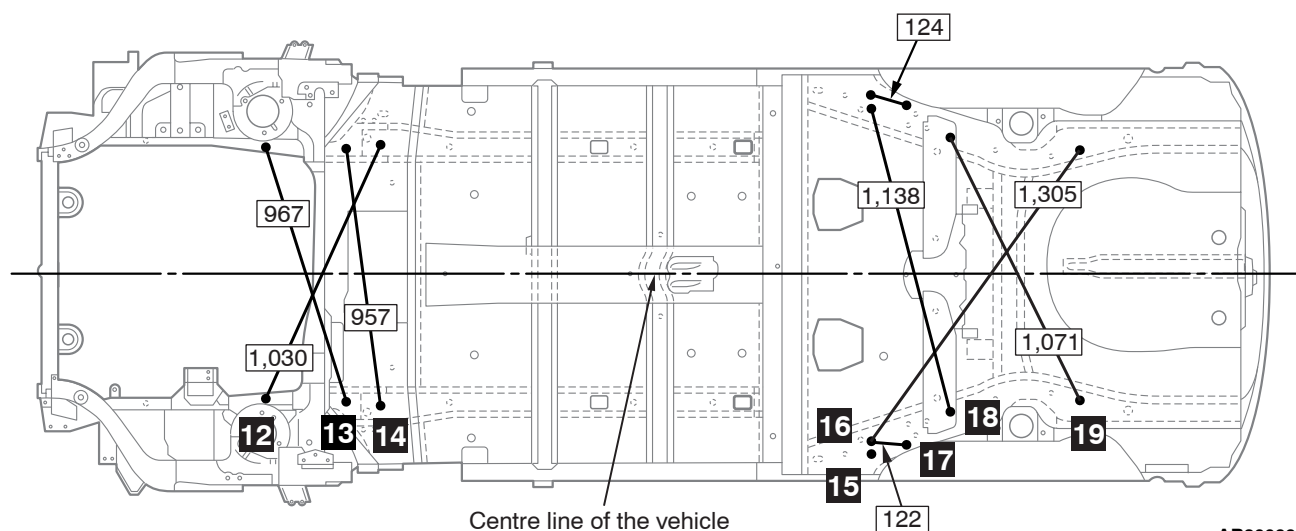
SUSPENSION INSTALLATION DIMENSIONS

M4020013000928

mm



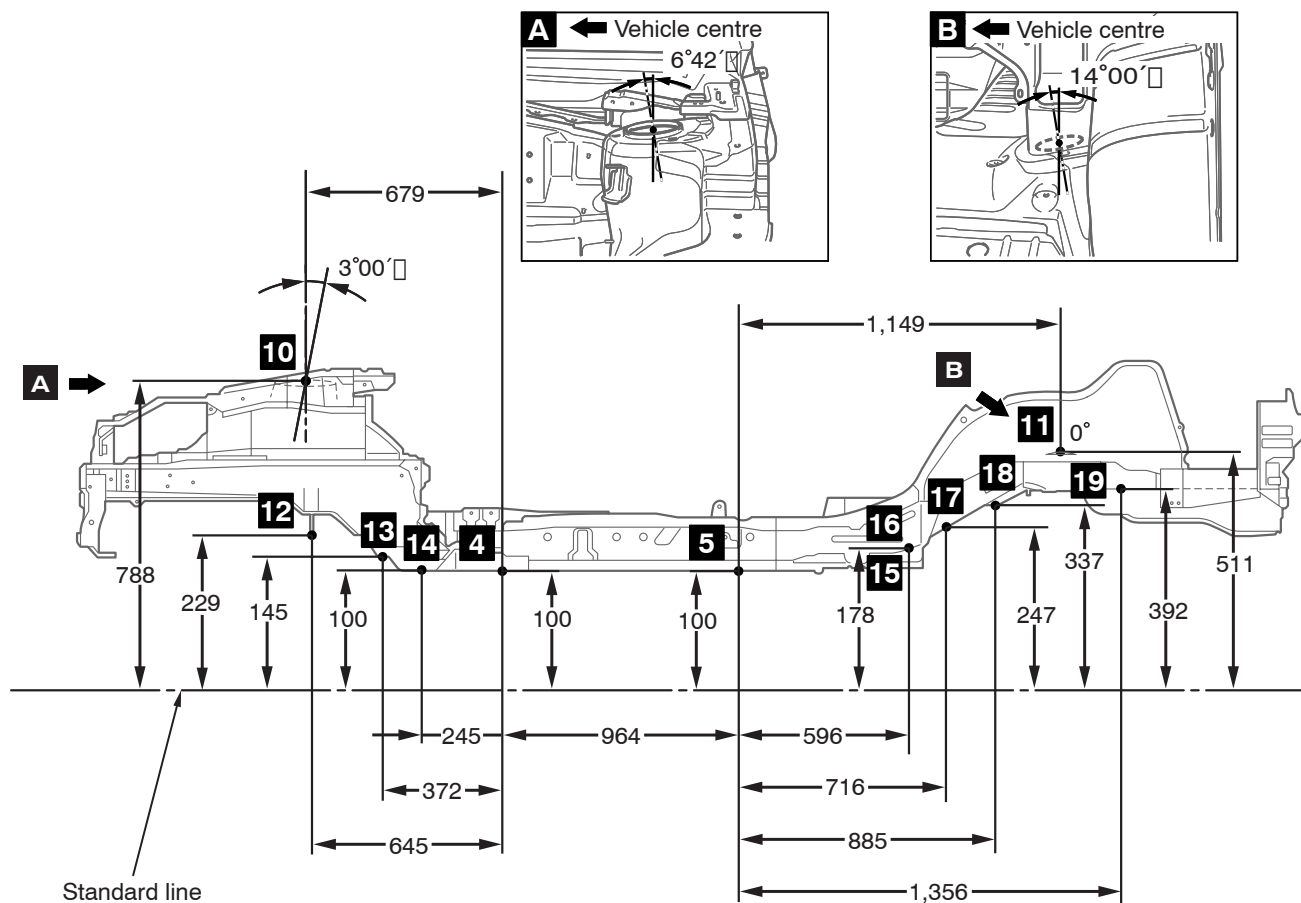
AB300664AB



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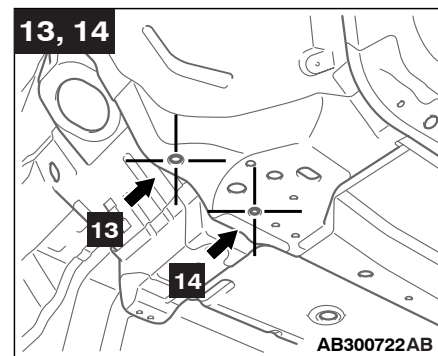
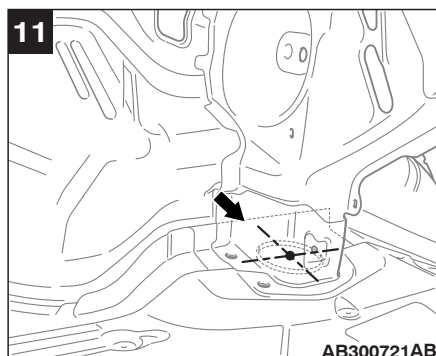
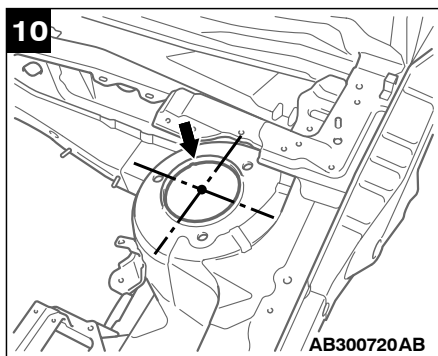
No.	Standard measurement point	Hole shape	Size mm
4	Centre of front sidemember rear B positioning hole	Round	25
5	Centre of front floor sidemember positioning hole	Round	25
10	Centre of front shock absorber mounting hole	Round	102
11	Centre of rear shock absorber mounting hole	Round	85
12	Tip of front axle No.1 crossmember mounting bolt	—	—
13	Centre of front suspension crossmember mounting hole	Round	17
14	Centre of front axle crossmember stay mounting hole	Round	16
15	Centre of trailing arm mounting hole	Round	14
16	Centre of trailing arm mounting hole	Round	14
17	Centre of trailing arm mounting hole	Round	14
18	Centre of rear suspension crossmember mounting hole	Round	15
19	Centre of rear suspension crossmember mounting hole	Round	15

mm



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NOTE: The assumed standard line is established 100 mm below the measurement point No.4.

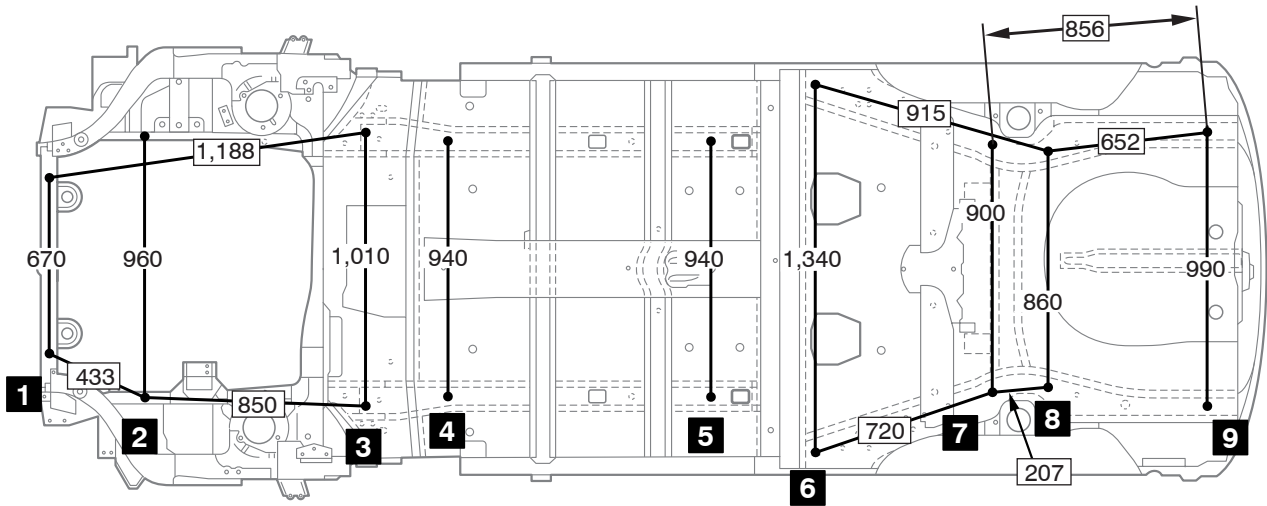


TYPE B (ACTUAL-MEASUREMENT DIMENSIONS)

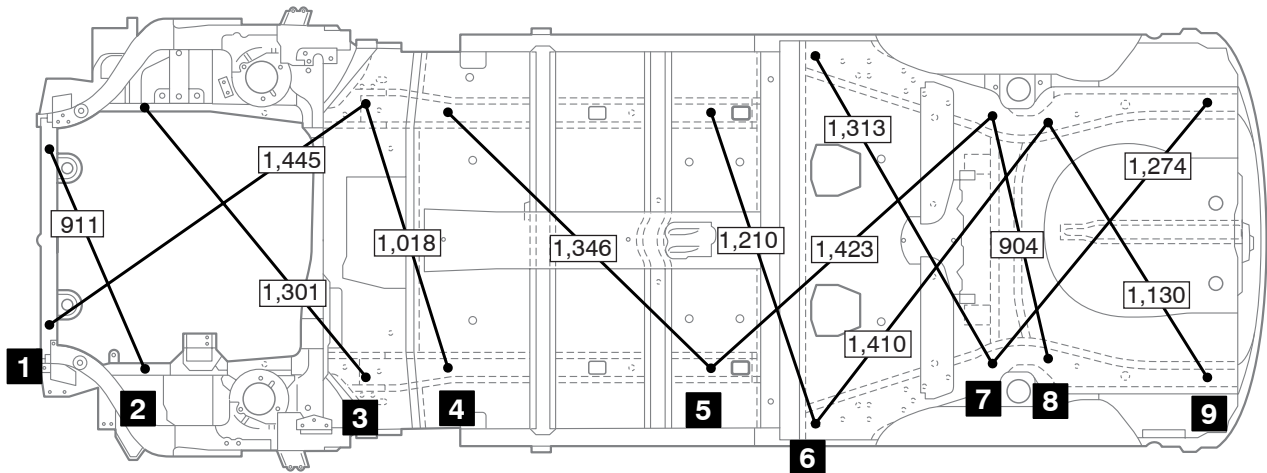
UNDER BODY

M4020005001272

mm

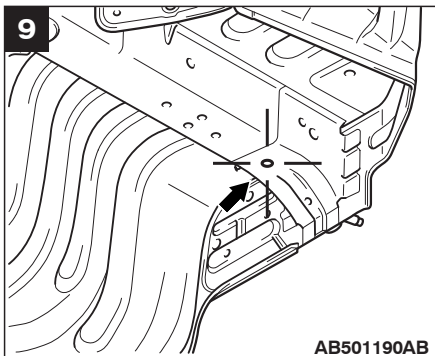
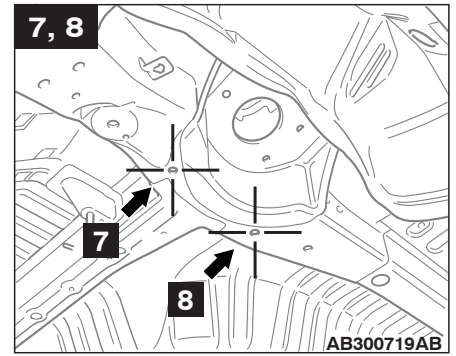
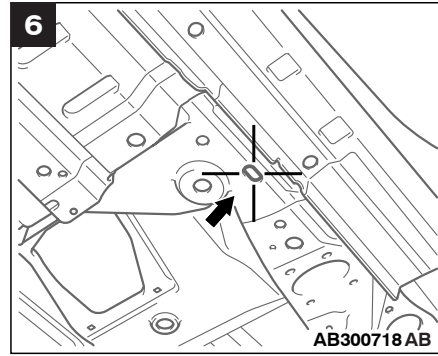
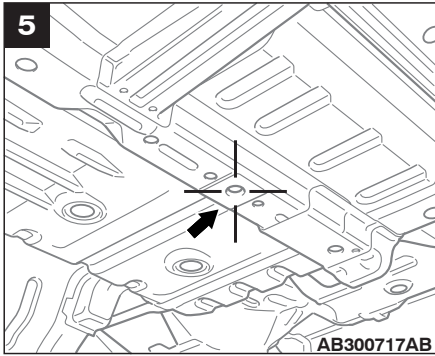
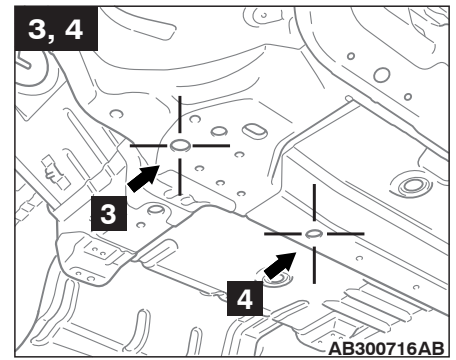
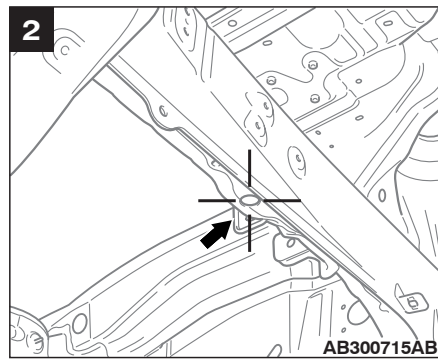
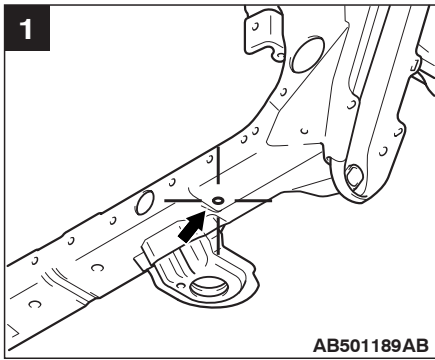


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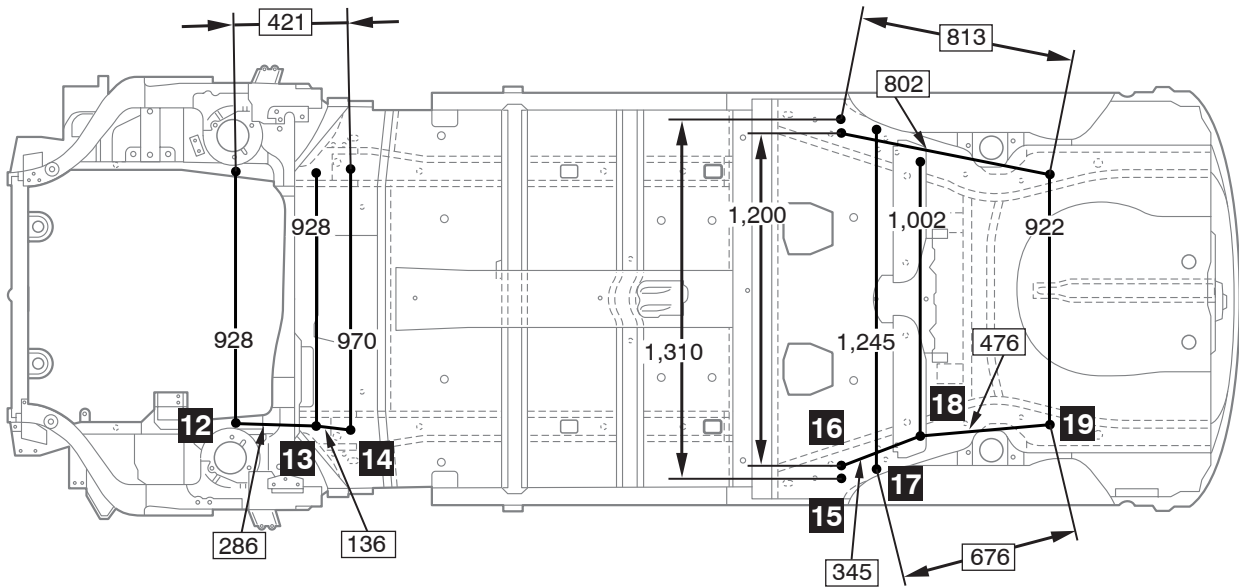
No.	Standard measurement point	Hole shape	Size mm
1	Centre of front bumper mounting hole	Round	8
2	Centre of front sidemember inner positioning hole	Round	25
3	Centre of front sidemember lower brace positioning hole	Round	25
4	Centre of front sidemember rear B positioning hole	Round	25
5	Centre of front floor sidemember positioning hole	Round	17.5
6	Centre of rear seat crossmember rear side water draining hole	Oblong	21.6×37.5
7	Centre of rear floor sidemember water draining hole	Round	16
8	Centre of rear floor sidemember water draining hole	Round	16
9	Centre of trailer hitch member mounting hole	Round	13



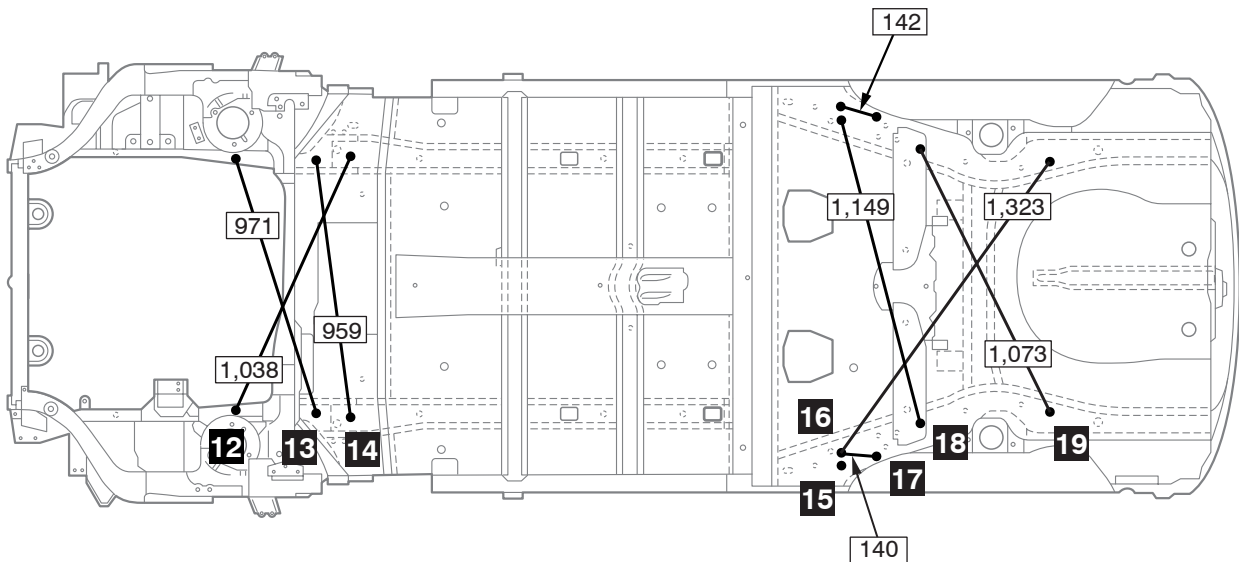
**SUSPENSION INSTALLATION
DIMENSIONS**

M4020013000939

mm

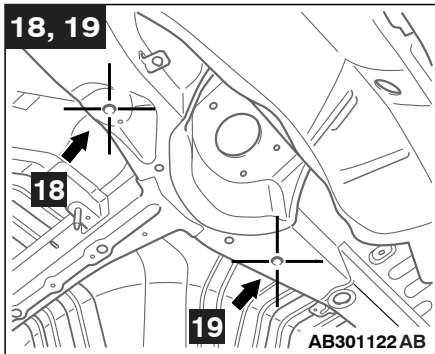
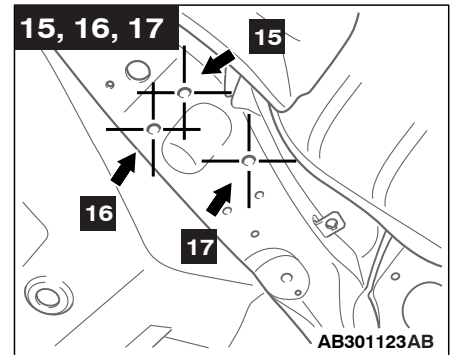
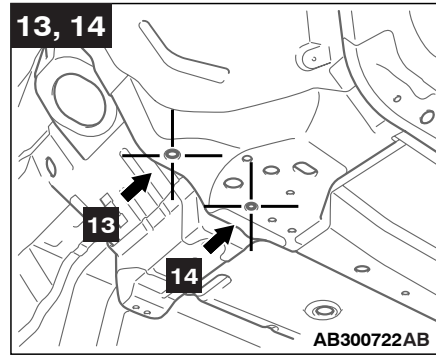
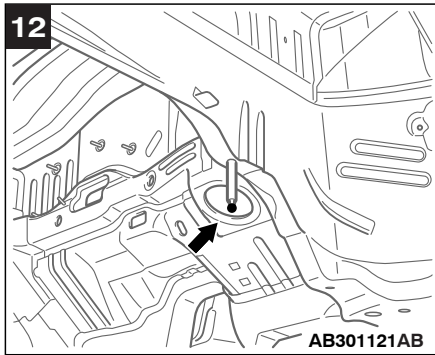


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AB300670AB

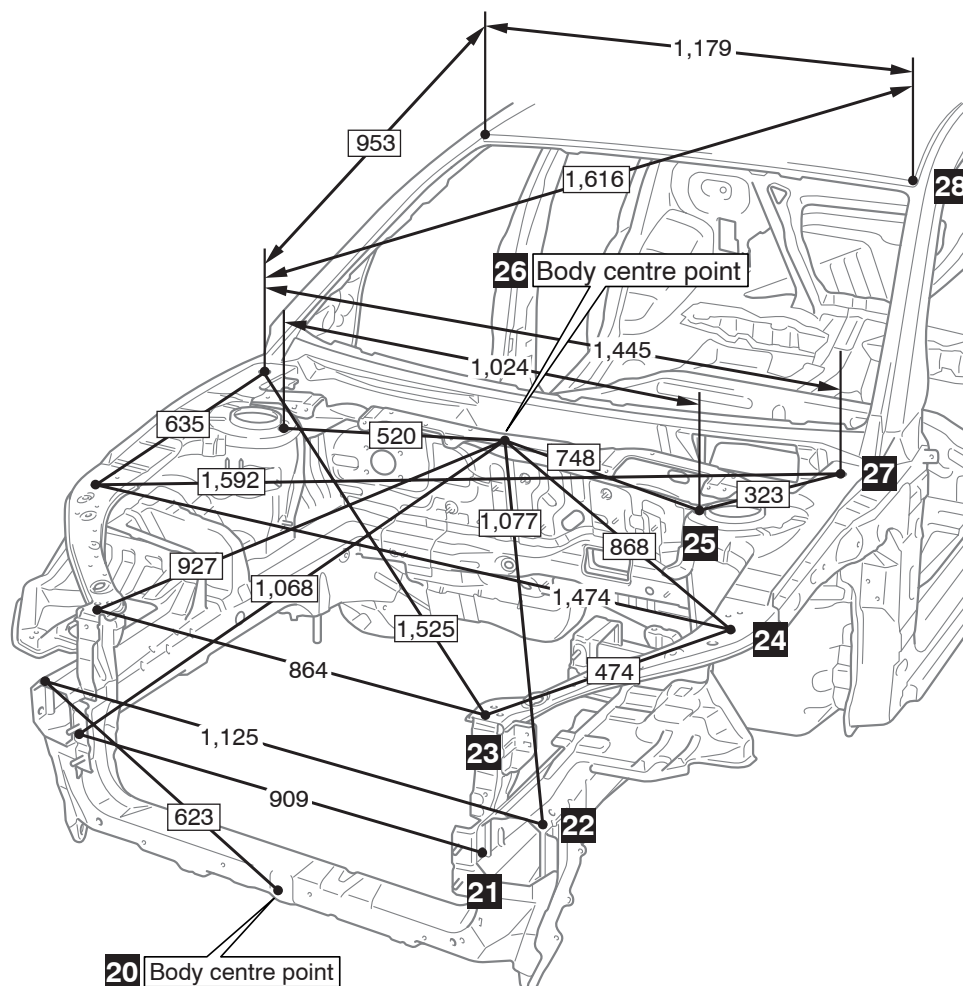
No.	Standard measurement point	Hole shape	Size mm
12	Tip of front axle No.1 crossmember mounting bolt	—	—
13	Centre of front suspension crossmember mounting hole	Round	17
14	Centre of front axle crossmember stay mounting hole	Round	16
15	Centre of trailing arm mounting hole	Round	14
16	Centre of trailing arm mounting hole	Round	14
17	Centre of trailing arm mounting hole	Round	14
18	Centre of rear suspension crossmember mounting hole	Round	15
19	Centre of rear suspension crossmember mounting hole	Round	15



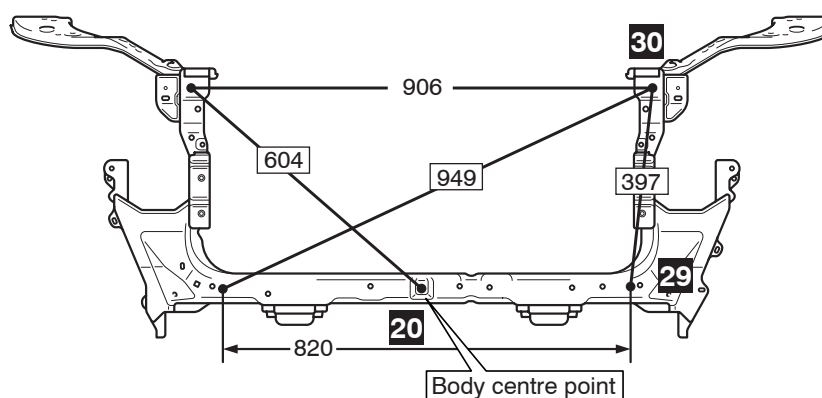
FRONT BODY

M4020006000625

mm



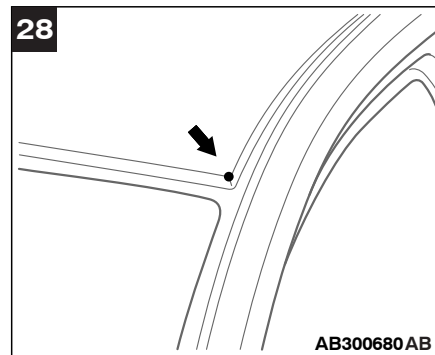
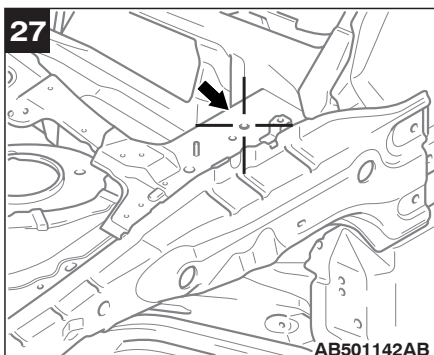
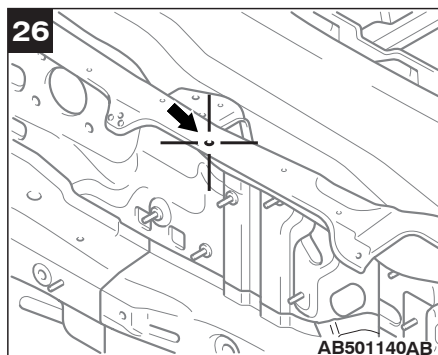
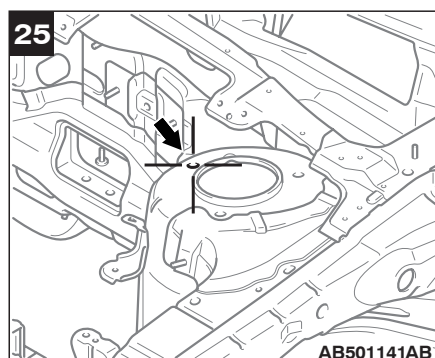
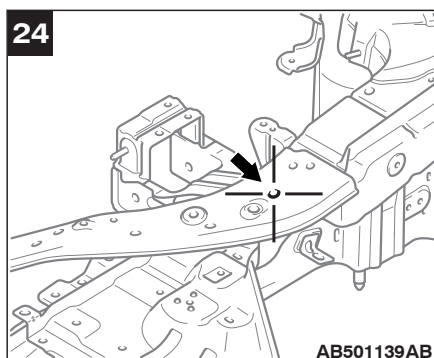
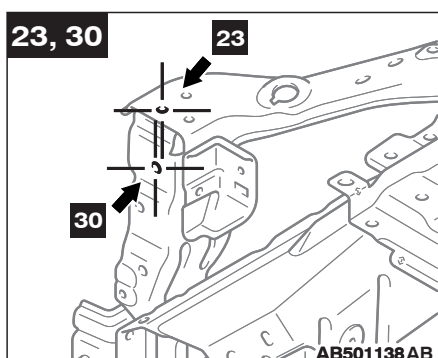
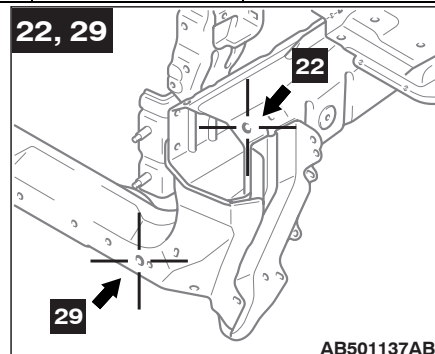
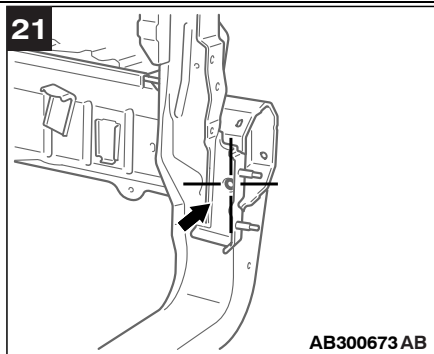
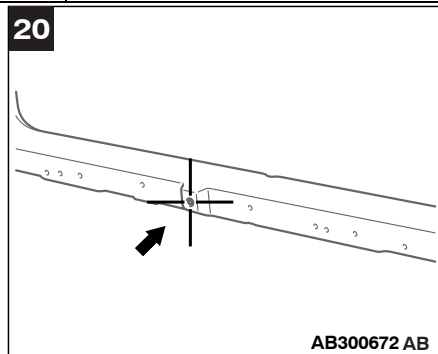
AB501135AB



AB501136AB

No.	Standard measurement point	Hole shape	Size mm
20	Centre of hood lock stay mounting hole (Body centre point)	Round	9
21	Centre of front bumper reinforcement stay positioning hole	Round	13
22	Centre of bumper reinforcement bracket mounting hole	Round	10
23	Centre of front end upper bar mounting hole	Round	12
24	Centre of front fender mounting hole	Round	6.6

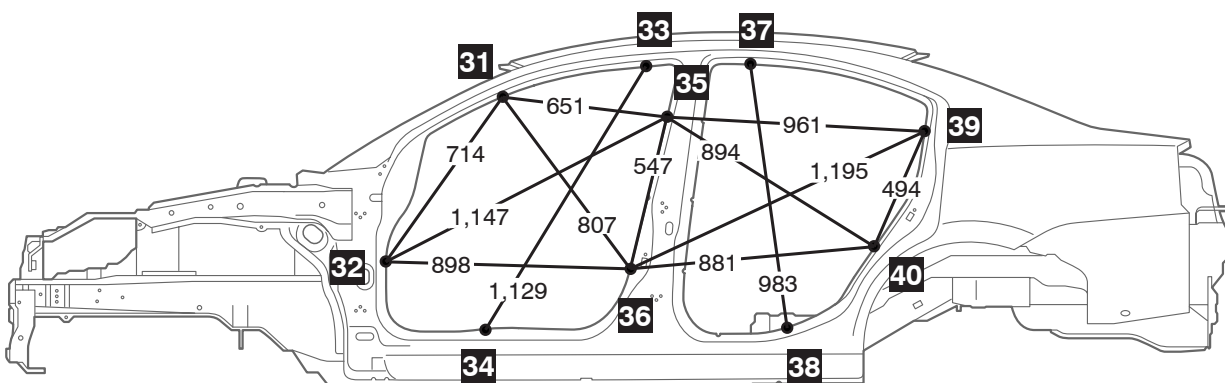
No.	Standard measurement point	Hole shape	Size mm
25	Centre of front suspension mounting hole	Round	11.5
26	Centre of hood weatherstrip mounting hole (Body centre point)	Round	5.2
27	Centre of hood hinge mounting hole	Round	10
28	Corner of roof panel	—	—
29	Centre of front end crossmember outer positioning hole	Round	10
30	Centre of front end upper bar mounting hole	Round	9



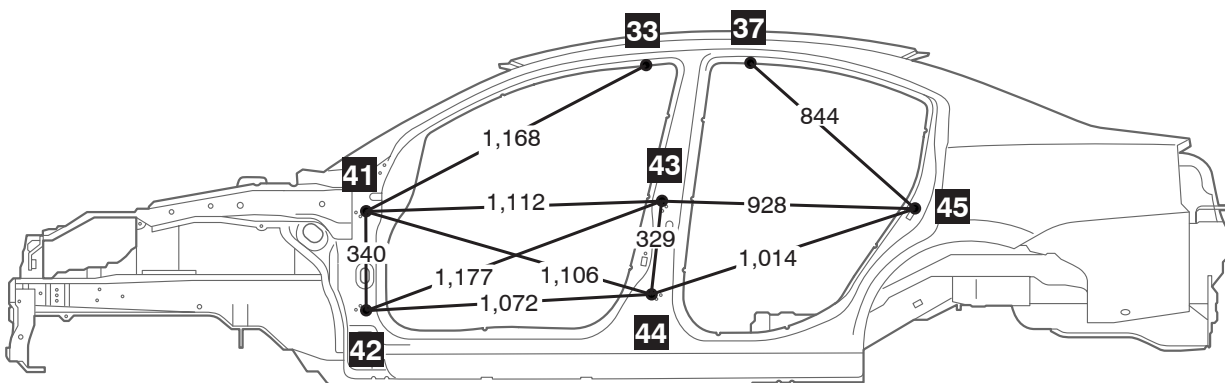
SIDE BODY

M4020007000565

mm



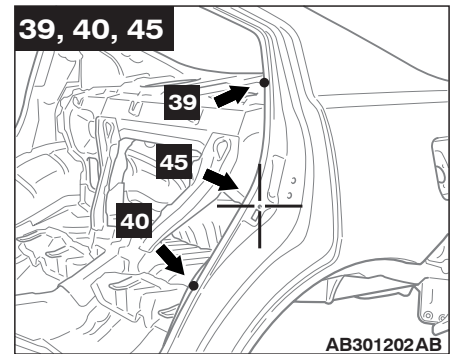
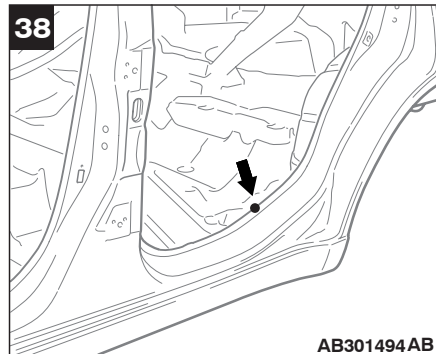
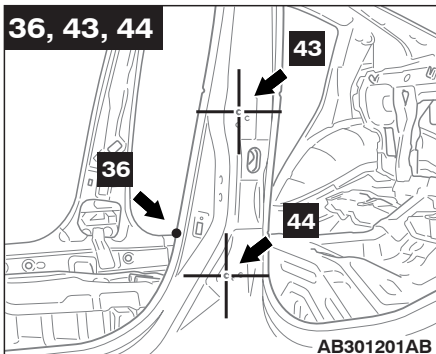
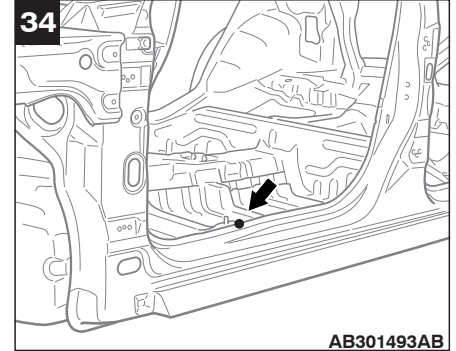
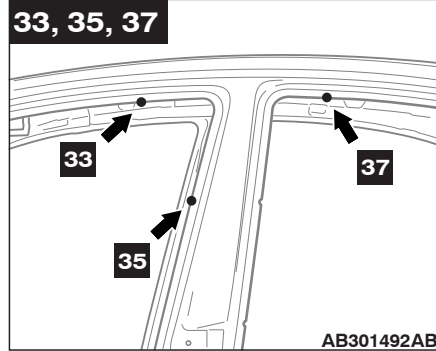
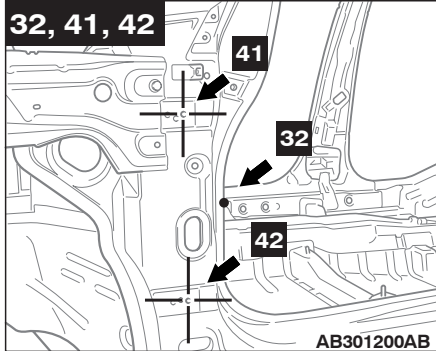
AB301154AB



AB301195AB

No.	Standard measurement point	Hole shape	Size mm
31	Front pillar positioning notch (upper)	—	—
32	Front pillar positioning notch (lower)	—	—
33	Side roof rail positioning notch (front)	—	—
34	Side sill positioning notch (front)	—	—
35	Centre pillar positioning notch (upper)	—	—
36	Centre pillar positioning notch (lower)	—	—
37	Side roof rail positioning notch (rear)	—	—
38	Side sill positioning notch (rear)	—	—
39	Quarter panel positioning notch (upper)	—	—
40	Quarter panel positioning notch (lower)	—	—
41	Centre of front door hinge mounting hole (upper)	Round	10

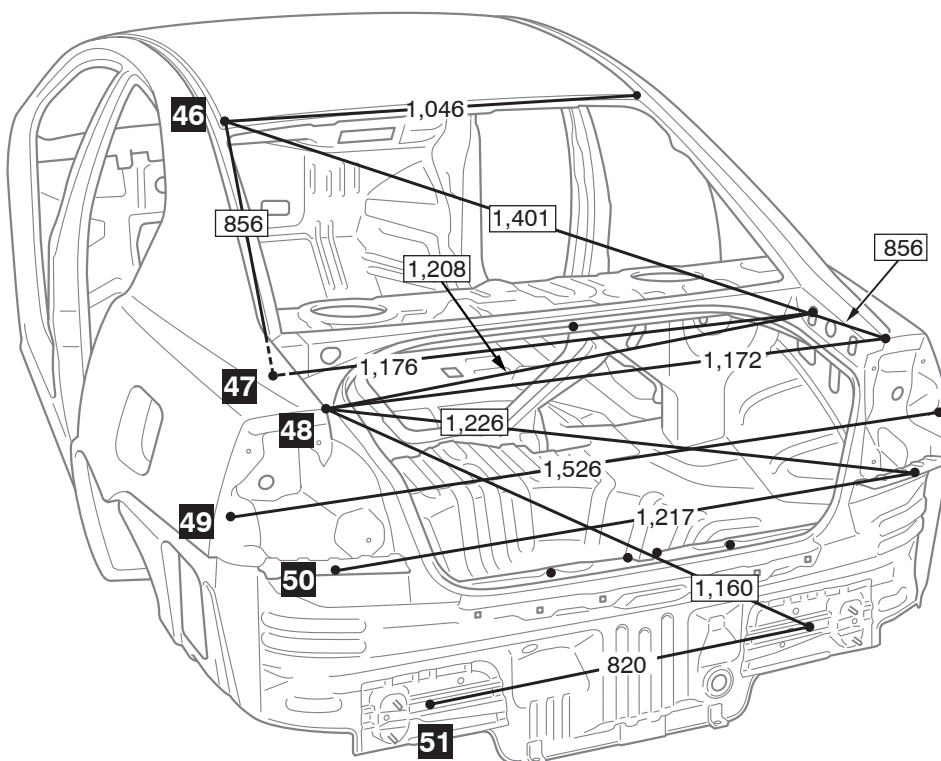
No.	Standard measurement point	Hole shape	Size mm
42	Centre of front door hinge mounting hole (lower)	Round	10
43	Centre of rear door hinge mounting hole (upper)	Round	10
44	Centre of rear door hinge mounting hole (lower)	Round	10
45	Centre of rear door switch mounting hole	Round	5



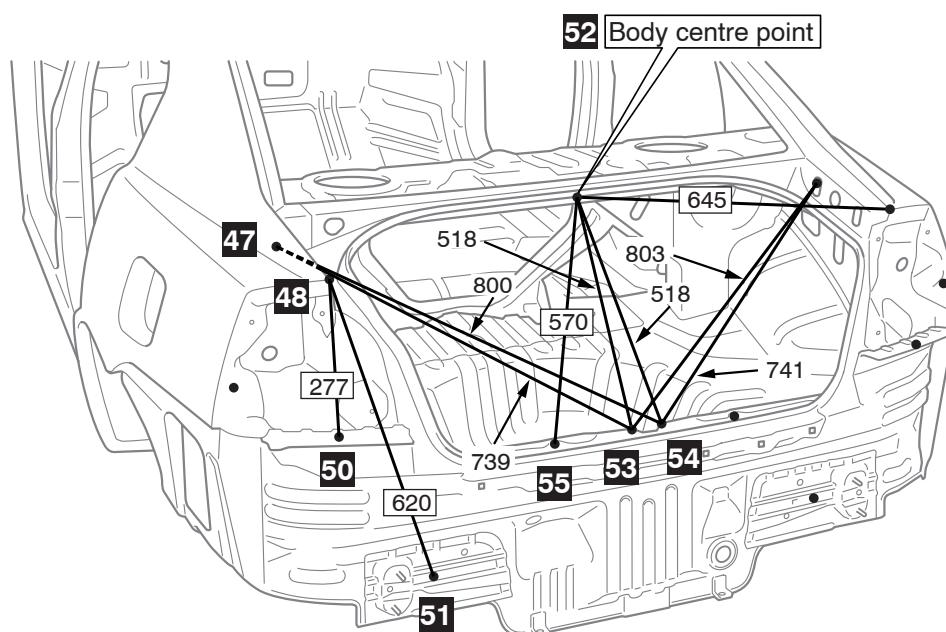
REAR BODY

M4020008000610

mm



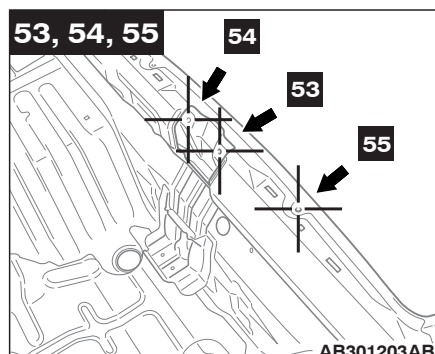
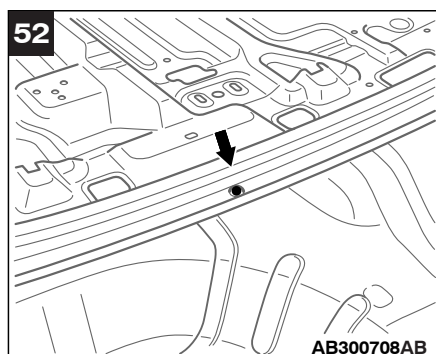
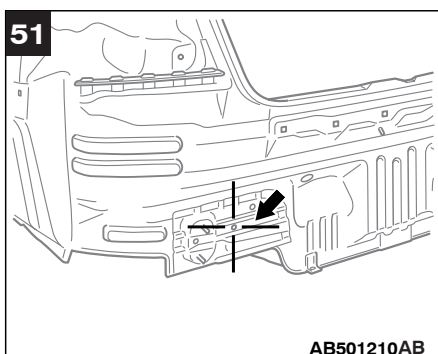
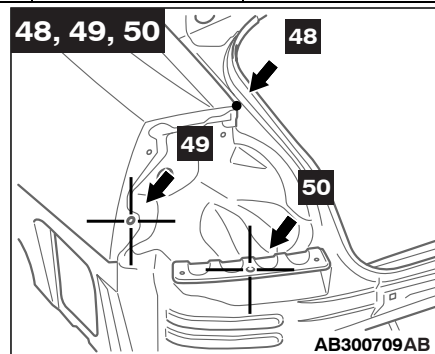
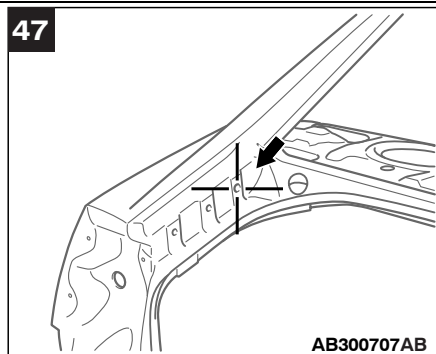
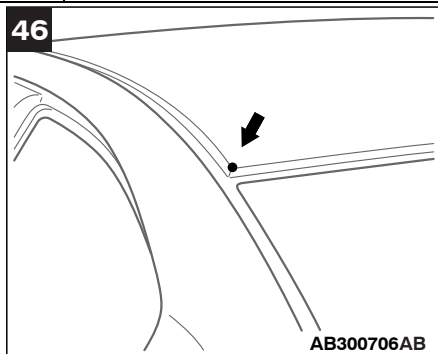
AB501203AB



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No.	Standard measurement point	Hole shape	Size mm
46	Corner of roof panel	—	—
47	Centre of trunk lid hinge mounting hole	Round	9
48	Corner of side outer panel	—	—
49	Centre of rear comb lamp mounting hole	Oblong	8×12

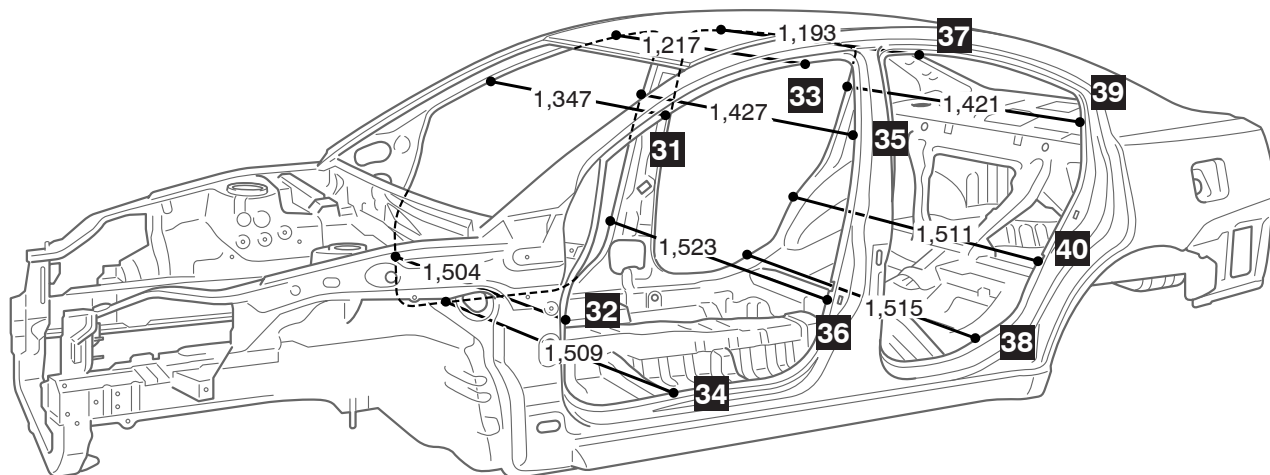
No.	Standard measurement point	Hole shape	Size mm
50	Centre of rear bumper mounting hole	Round	6.7
51	Centre of rear bumper bracket positioning hole	Round	9
52	Body centre point rear shelf reinforcement	—	—
53	Centre of latch mounting hole	Round	6.6
54	Centre of latch mounting hole	Round	6.6
55	Centre of rear end panel inner water draining hole	Round	7



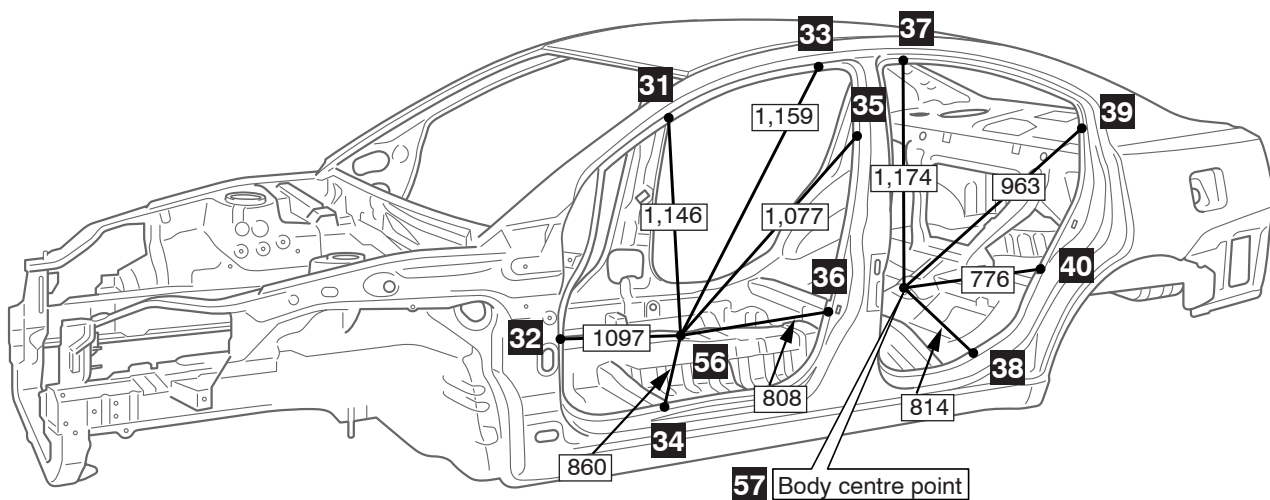
INTERIOR

M4020009000583

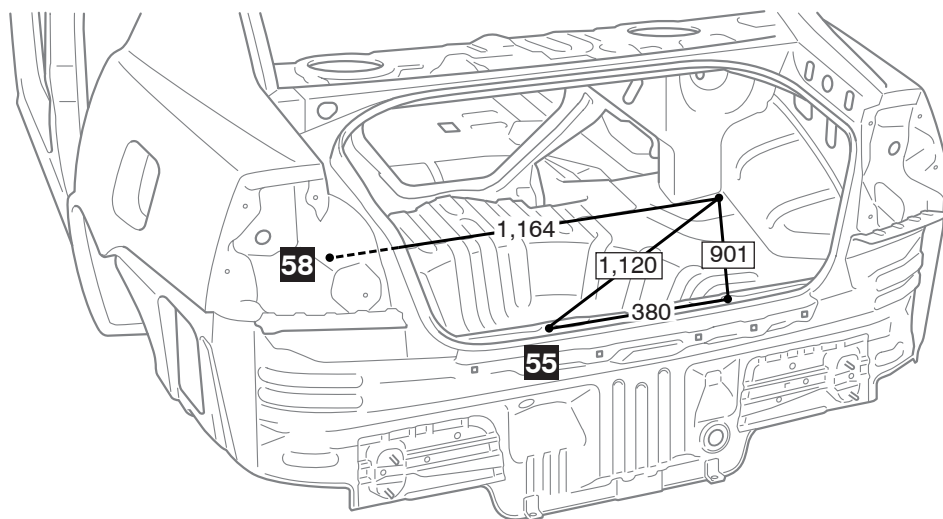
mm



AB300519AB

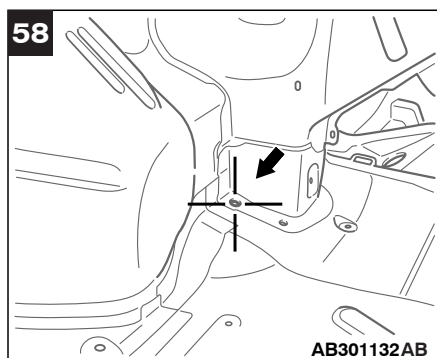
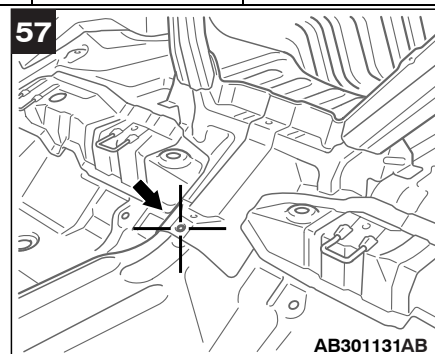
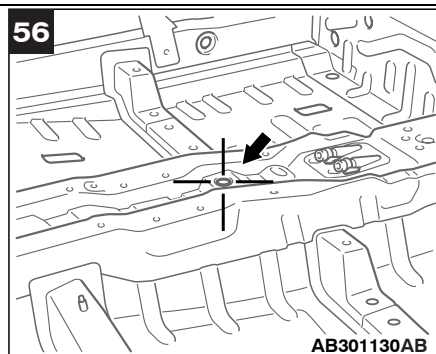
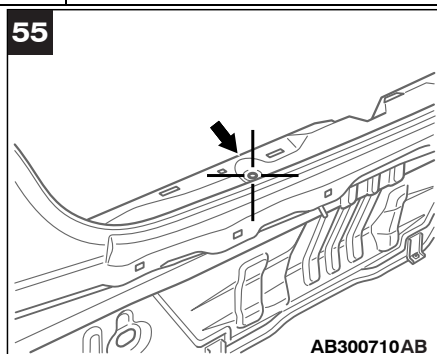


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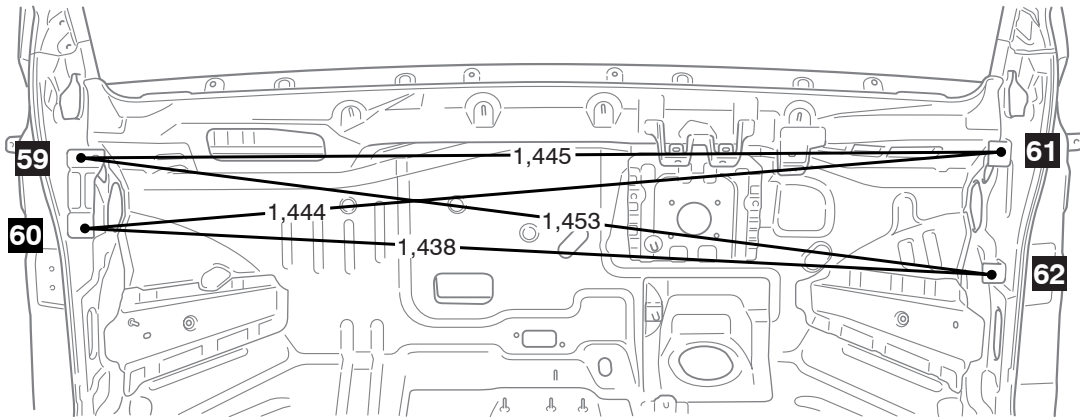


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No.	Standard measurement point	Hole shape	Size mm
31	Front pillar positioning notch (upper)	—	—
32	Front pillar positioning notch (lower)	—	—
33	Side roof rail positioning notch (front)	—	—
34	Side sill positioning notch (front)	—	—
35	Centre pillar positioning notch (upper)	—	—
36	Centre pillar positioning notch (lower)	—	—
37	Side roof rail positioning notch (rear)	—	—
38	Side sill positioning notch (rear)	—	—
39	Quarter panel positioning notch (upper)	—	—
40	Quarter panel positioning notch (lower)	—	—
55	Centre of rear end panel inner water draining hole	Round	7
56	Centre of backbone reinforcement positioning hole	Round	20
57	Centre of rear seat mounting hole (Body centre point)	Round	9
58	Centre of shock absorber and spring mounting hole	Round	14



mm



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No.	Standard measurement point	Hole shape	Size mm
59	Centre of deck crossmember mounting hole (left-upper)	Round	9
60	Centre of deck crossmember mounting hole (left-lower)	Round	9
61	Centre of deck crossmember positioning hole (right-upper)	Oblong	11×14
62	Centre of deck crossmember mounting hole (right-lower)	Round	9

