
GROUP 16

ENGINE

ELECTRICAL

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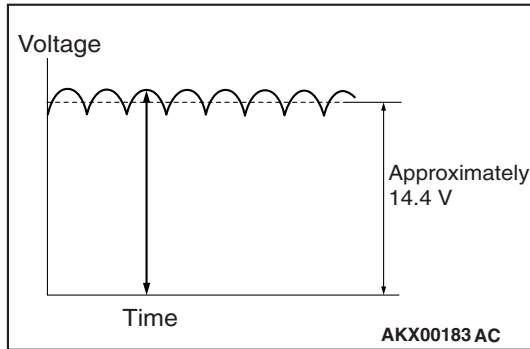
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CHARGING SYSTEM

GENERAL INFORMATION

The charging system uses the alternator output to keep the battery charged at a constant level under various electrical loads.

OPERATION



Rotation of the excited field coil generates AC voltage in the stator.

This alternating current is rectified through diodes to DC voltage having a waveform shown in the illustration.

M1161000100425

The average output voltage fluctuates slightly with the alternator load condition.

When the ignition switch is turned on, current flows in the field coil and initial excitation of the field coil occurs.

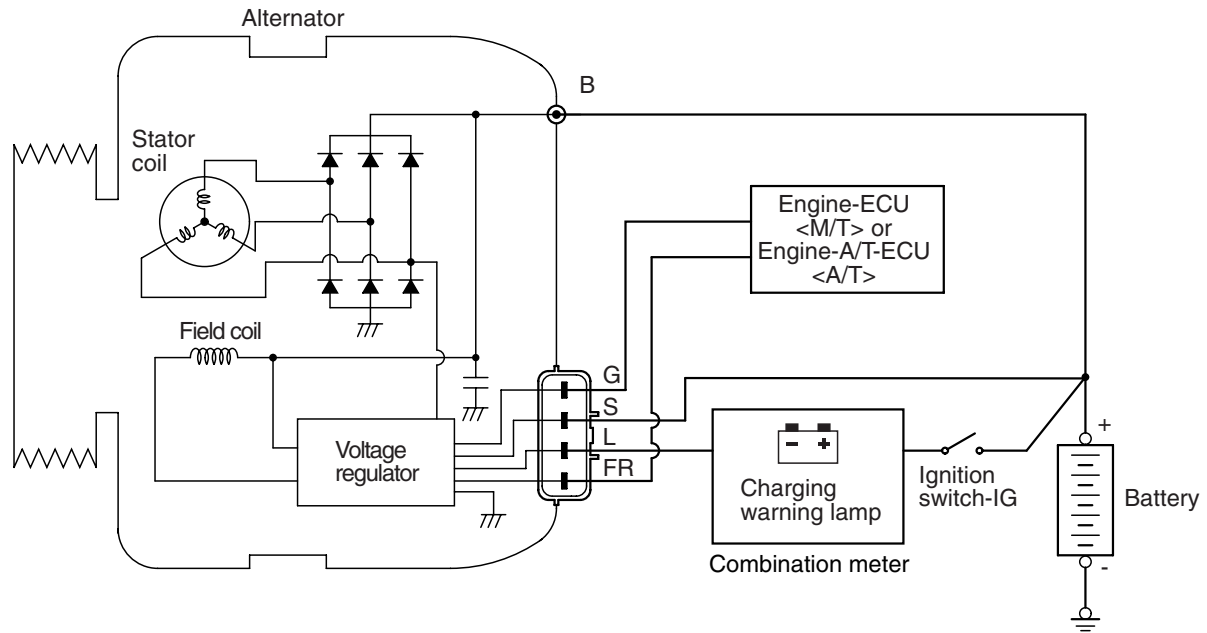
When the stator coil begins to generate power after the engine is started, the field coil is excited by the output current of the stator coil.

The alternator output voltage rises as the field current increases and it falls as the field current decreases. When the battery voltage (alternator "S" terminal voltage) reaches a regulated voltage of approximately 14.4 V, the field current is cut off.

When the battery voltage drops below the regulated voltage, the voltage regulator regulates the output voltage to a constant level by controlling the field current.

In addition, when the field current is constant, the alternator output voltage rises as the engine speed increases.

SYSTEM DIAGRAM



AK304842AB

ALTERNATOR SPECIFICATIONS

Item	Specification
Type	Battery voltage sensing
Rated output V/A	12/110
Voltage regulator	Electronic built-in type

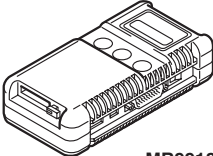
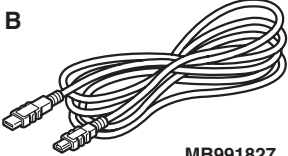
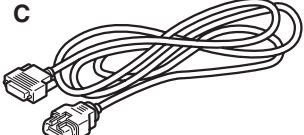
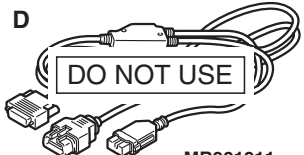
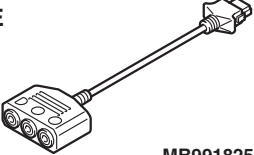
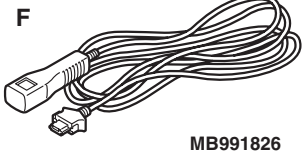
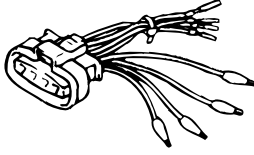
SERVICE SPECIFICATIONS

M1161000300377

Item	Standard value	Limit
Alternator output line voltage drop (at 30 A) V	—	maximum 0.3
Regulated voltage ambient temperature at voltage regulator V	-20° C	14.2 –15.4
	20° C	13.9 –14.9
	60° C	13.4 –14.6
	80° C	13.1 –14.5
Output current	—	70 % of normal output current

SPECIAL TOOLS

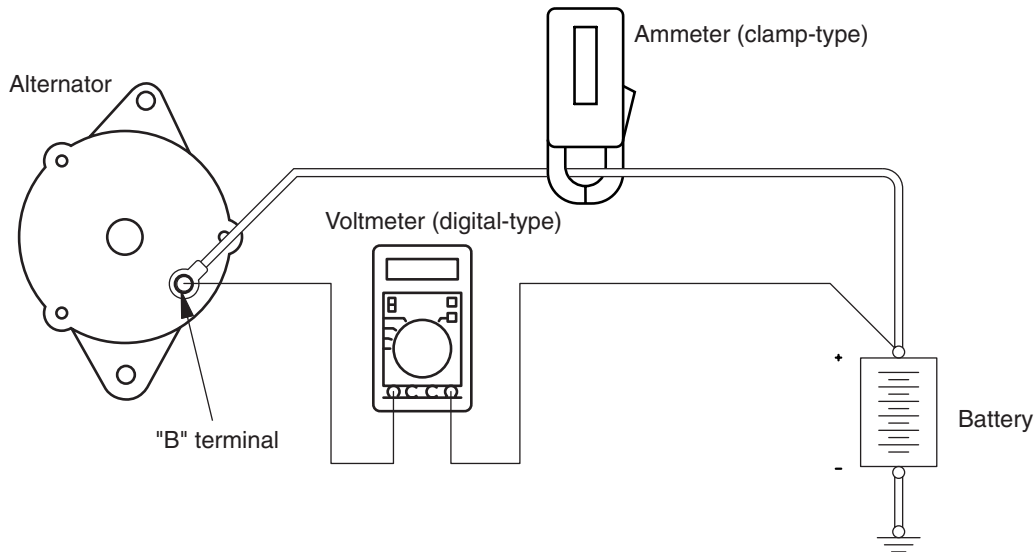
M1161000600367

Tool	Number	Name	Use
<p>A</p>  <p>MB991824</p> <p>B</p>  <p>MB991827</p> <p>C</p>  <p>MB991910</p> <p>D</p>  <p>MB991911</p> <p>E</p>  <p>MB991825</p> <p>F</p>  <p>MB991826</p> <p>MB991955</p>	<p>MB991955</p> <p>A: MB991824</p> <p>B: MB991827</p> <p>C: MB991910</p> <p>D: MB991911</p> <p>E: MB991825</p> <p>F: MB991826</p>	<p>M.U.T.-III sub assembly</p> <p>A: Vehicle communication interface (V.C.I.)</p> <p>B: M.U.T.-III USB cable</p> <p>C: M.U.T.-III main harness A (Vehicles with CAN communication system)</p> <p>D: M.U.T.-III main harness B (Vehicles without CAN communication system)</p> <p>E: M.U.T.-III measurement adapter</p> <p>F: M.U.T.-III trigger harness</p>	<p>Checking the idle speed</p> <p>⚠ CAUTION</p> <p>For vehicles with CAN communication, use M.U.T.-III main harness A to send simulated vehicle speed. If you connect M.U.T.-III main harness B instead, the CAN communication does not function correctly.</p>
	MB991519	Alternator test harness	Checking the alternator ("S" terminal voltage)

ON-VEHICLE SERVICE

ALTERNATOR OUTPUT LINE VOLTAGE DROP TEST

M1161000900454



AK203361AD

This test determines whether the wiring from the alternator "B" terminal to the battery (+) terminal (including the fusible line) is in a good condition or not.

1. Always be sure to check the following before the test.

- Alternator installation
- Drive belt tension

(Refer to [P.11A-8](#), GROUP 11A –On-Vehicle Service.)

- Fusible link
- Abnormal noise from the alternator while the engine is running

2. Turn the ignition switch to the "LOCK" (OFF) position.

3. Disconnect the negative battery cable.

4. Connect a clamp-type DC test ammeter with a range of 0 –150 A to the alternator "B" terminal output wire.

NOTE: The way of disconnecting the alternator output wire and of connecting the ammeter is possibly not found the problem that the output current is dropping due to the insufficient connection between terminal "B" and the output wire.

5. Connect a digital-type voltmeter between the alternator "B" terminal and the battery (+) terminal. [Connect the (+) lead of the voltmeter to the "B" terminal and the connect the (-) lead of the voltmeter to the battery (+) cable].

6. Reconnect the negative battery cable.

7. Connect the M.U.T.-III (to show the engine speed).

8. Leave the hood open.

9. Start the engine.

10. With the engine running at 2,500 r/min, turn the headlamps and other lamps on and off to adjust the alternator load so that the value displayed on the ammeter is slightly above 30 A.

Adjust the engine speed by gradually decreasing it until the value displayed on the ammeter is 30 A. Take a reading of the value displayed on the voltmeter at this time.

Limit: maximum 0.3 V

NOTE: When the alternator output is high and the value displayed on the ammeter does not decrease until 30 A, set the value to 40 A. Read the value displayed on the voltmeter at this time. When the value range is 40 A, the limit is maximum 0.4 V.

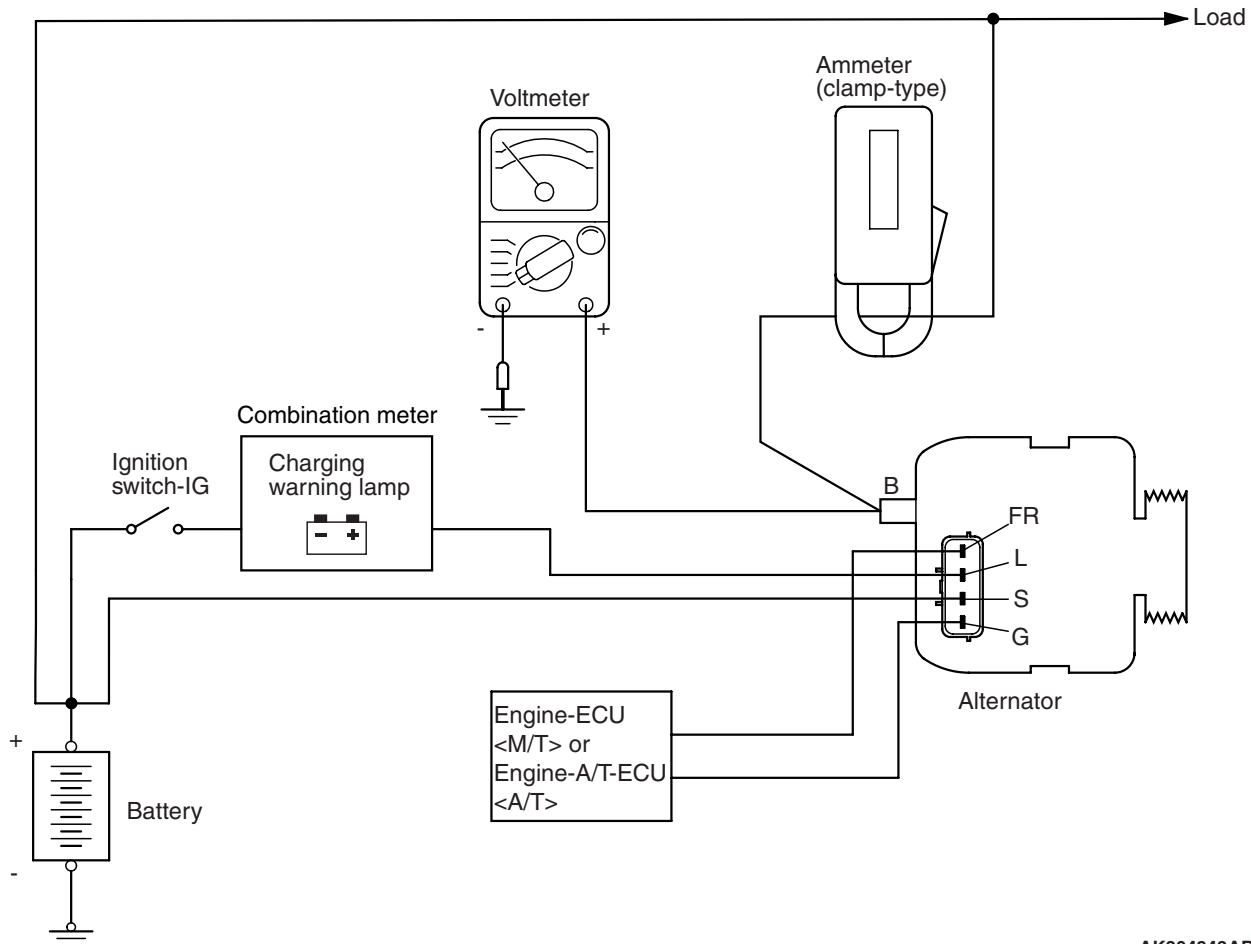
11. If the value displayed on the voltmeter is above the limit value, there is probably a malfunction in the alternator output wire, so check the wiring between the alternator "B" terminal and the battery (+) terminal (including fusible link).

If a terminal is not sufficiently tight or if the harness has become discolored due to overheating, repair and then test again.

12. After the test, run the engine at idle.
13. Turn off all lamps.
14. Turn the ignition switch to the "LOCK" (OFF) position.
15. Remove the M.U.T.-III.
16. Disconnect the negative battery cable.
17. Disconnect the ammeter and voltmeter.
18. Connect the negative battery cable.

OUTPUT CURRENT TEST

M1161001000487



AK304843AB

This test determines whether the alternator output current is normal.

1. Before the test, always be sure to check the following.
 - Alternator installation
 - Battery (Refer to [P.54A-6](#), GROUP 54A –Battery – On-Vehicle Service.)

NOTE: The battery should be slightly discharged. The load needed by a fully-charged battery is insufficient for an accurate test.

- Drive belt tension
(Refer to [P.11A-8](#), GROUP 11A –On-Vehicle Service.)
- Fusible link
- Abnormal noise from the alternator while the engine is running.

2. Turn the ignition switch to the "LOCK" (OFF) position.
3. Disconnect the negative battery cable.

CAUTION

Never use clips but tighten bolts and nuts to connect the line. Otherwise loose connections (e.g. using clips) will lead to a serious accident because of high current.

4. Connect a clamp-type DC test ammeter with a range of 0 –150 A to the alternator "B" terminal output wire.

NOTE: The way of disconnecting the alternator output wire and of connecting the ammeter is possibly not found the problem that the output current is dropping due to the insufficient connection between terminal "B" and the output wire.

5. Connect a voltmeter with a range of 0–20 V between the alternator "B" terminal and the earth [Connect the (+) lead of the voltmeter to the "B" terminal, and then connect the (-) lead of the voltmeter to the earth].
6. Connect the negative battery cable.
7. Connect the M.U.T.-III (to show the engine speed).
8. Leave the hood open.
9. Check that the reading on the voltmeter is equal to the battery voltage.

NOTE: If the voltage is 0 V, the cause is probably an open circuit in the wire or fusible link between the alternator "B" terminal and the battery (+) terminal.

10. Turn the light switch on to turn on headlamps and then start the engine.
11. Immediately after setting the headlamps to high beam and turning the heater blower switch to the high revolution position, increase the engine speed to 2,500 r/min and read the maximum current output value displayed on the ammeter.

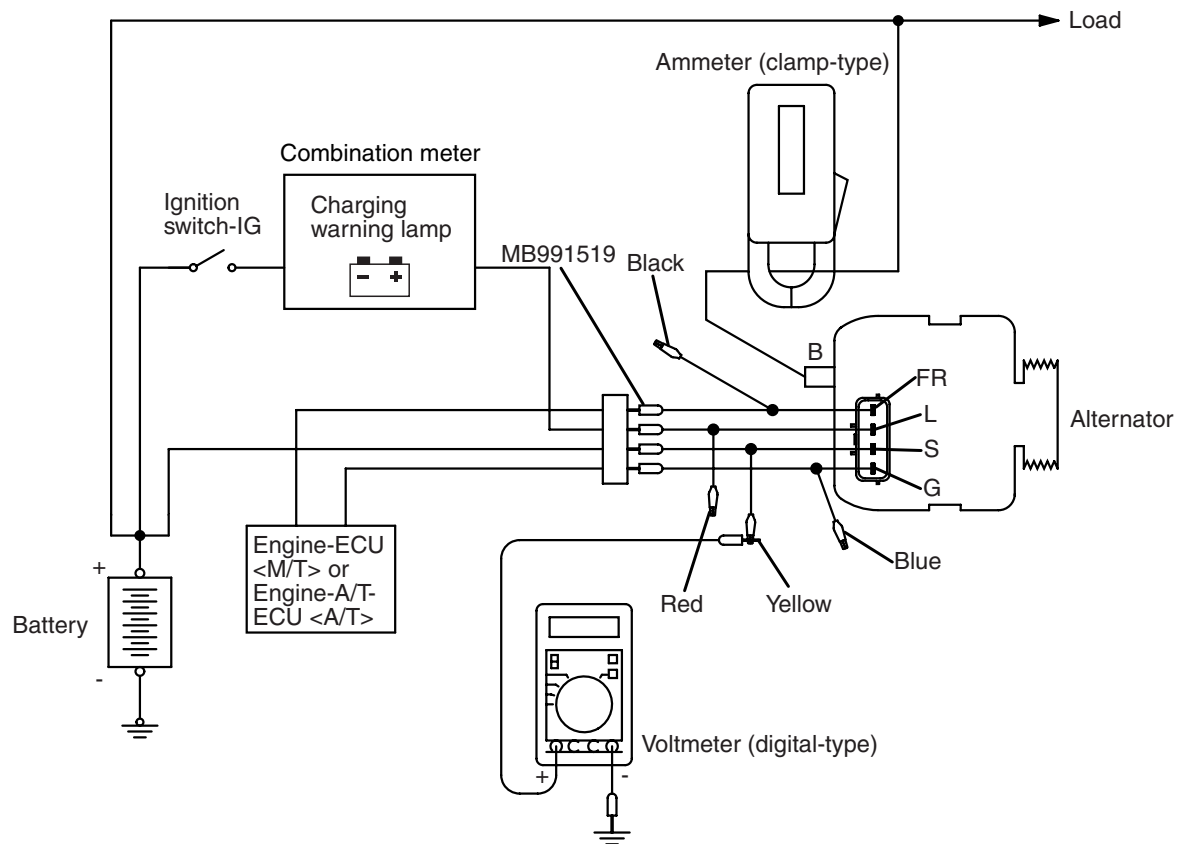
Limit: 70 % of normal current output

NOTE:

- For the nominal current output, refer to the Alternator Specifications.
 - Because the current from the battery will soon drop after the engine is started, the above step should be carried out as quickly as possible in order to obtain the maximum current output value.
 - The current output value will depend on the electrical load and the temperature of the alternator body.
 - If the electrical load is small while testing, the specified level of current may not be output even though the alternator is normal. In such cases, increase the electrical load by leaving the headlamps turned on for some time to discharge the battery or by using the lighting system in another vehicle, and then test again.
 - The specified level of current also may not be output if the temperature of the alternator body or the ambient temperature is too high. In such cases, cool the alternator and then test again.
12. The reading on the ammeter should be above the limit value. If the reading is below the limit value and the alternator output wire is normal, remove the alternator from the engine and check the alternator.
 13. Run the engine at idle after the test.
 14. Turn the ignition switch to the "LOCK" (OFF) position.
 15. Remove the M.U.T.-III.
 16. Disconnect the negative battery cable.
 17. Disconnect the ammeter and voltmeter.
 18. Connect the negative battery cable.

REGULATED VOLTAGE TEST

M1161001100473



AK304844 AB

This test determines whether the voltage regulator correctly controlling the alternator output voltage.

1. Always be sure to check the following before the test.

- Alternator installation
- Check that the battery installed in the vehicle is fully charged.

(Refer to [P.54A-6](#), GROUP 54A –Battery –On-Vehicle Service.)

- Drive belt tension

(Refer to [P.11A-8](#), GROUP 11A –On-Vehicle Service.)

- Fusible link
- Abnormal noise from the alternator while the engine is running

2. Turn the ignition switch to the "LOCK" (OFF) position.

3. Disconnect the negative battery cable.

4. Use the special tool Alternator test harness (MB991519) to connect a digital voltmeter between the alternator "S" terminal and earth [Connect the (+) lead of the voltmeter to the "S" terminal, and then connect the (-) lead of the voltmeter to a secure earth or to the battery (-) terminal].

5. Connect a clamp-type DC test ammeter with a range of 0 –150 A to the alternator "B" terminal output wire.

NOTE: The way of disconnecting the alternator output wire and of connecting the ammeter is possibly not found the problem that the output current is dropping due to the insufficient connection between terminal "B" and the output wire.

6. Reconnect the negative battery cable.

7. Connect the M.U.T.-III (to show the engine speed).

8. Turn the ignition switch to the "ON" position and check that the reading on the voltmeter is equal to the battery voltage.

NOTE: If the voltage is 0 V, the cause is probably an open circuit in the wire or fusible link between the alternator "S" terminal and the battery (+) terminal.

9. Turn all lamps and accessories off.

10. Start the engine.

11. Increase the engine speed to 2,500 r/min.

12. Read the value displayed on the voltmeter when the alternator output current alternator becomes 10 A or less.

13.If the voltage reading conforms to the value in the voltage regulation, then the voltage regulator is operating normally.

If the voltage is not within the standard value, there is a malfunction of the voltage regulator or of the alternator.

14.After the test, lower the engine speed to the idle speed.

15.Turn the ignition switch to the "LOCK" (OFF) position.

16.Remove the M.U.T.-III.

17.Disconnect the negative battery cable.

18.Disconnect the ammeter and voltmeter.

19.Connect the alternator output wire to the alternator "B" terminal.

20.Remove the special tool, and return the connector to the original condition.

21.Connect the negative battery cable.

Voltage Regulation Table

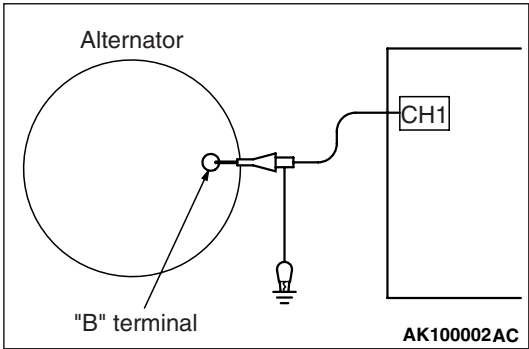
Standard value:

Inspection terminal	Voltage regulator ambient temperature ° C	Voltage V
Terminal "S"	-20	14.2 -15.4
	20	13.9 -14.9
	60	13.4 -14.6
	80	13.1 -14.5

WAVEFORM CHECK USING AN OSCILLOSCOPE

M1161001200179

MEASUREMENT METHOD

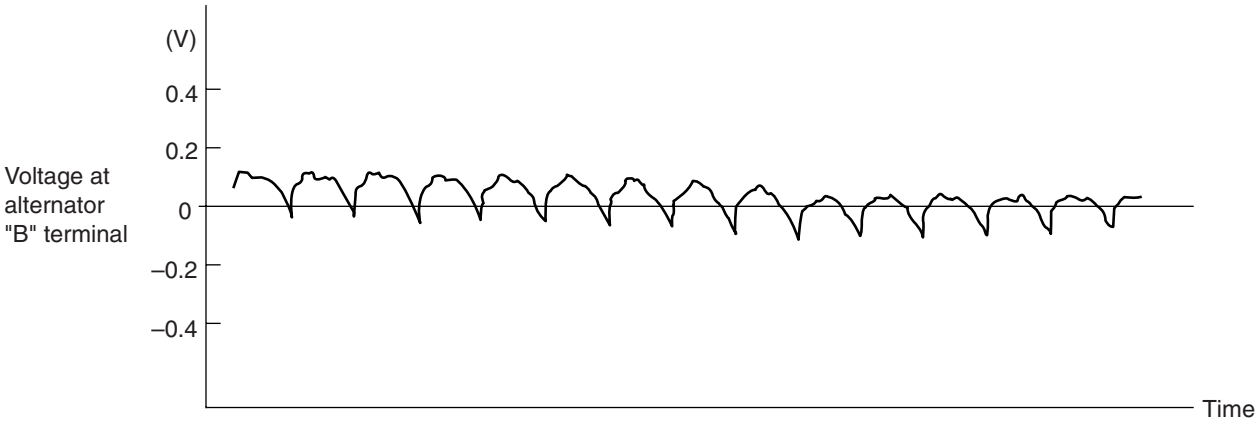


Connect the oscilloscope special patterns pick-up to the alternator "B" terminal.

STANDARD WAVEFORM

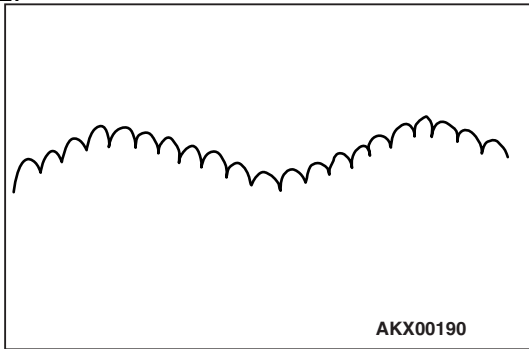
Observation Conditions

Function	Special pattern
Pattern height	Variable
Variable knob	Adjust while viewing the waveform.
Pattern selector	Raster
Engine speed	Curb idle speed



AKX00189AG

NOTE:



AKX00190


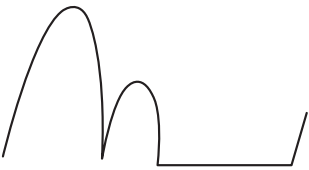
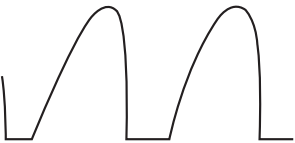

can undulate as shown in the illustration. This waveform is produced when the regulator operates according to fluctuations in the alternator load (current), and is normal for the alternator. In addition, when the voltage waveform reaches an excessively high value (approximately 2 V or higher at idle), it often indicates an open circuit due to a brown fuse between alternator "B" terminal and battery, but not a defective alternator.

The voltage waveform of the alternator "B" terminal

EXAMPLE OF ABNORMAL WAVEFORMS

NOTE:

1. The size of the waveform patterns differs largely, depending on the adjustment of the variable knob on the oscilloscope.
2. Identification of abnormal waveforms is easier when there is a large output current (regulator is not operating). (Waveforms can be observed when the headlamps are illuminated.)
3. Check the conditions of the charging warning lamp (illuminated/not illuminated). Also, check the charging system totally.

Abnormal waveform	Problem cause
<p>Example 1</p>  <p>AKX00191</p>	<p>Open diode</p>
<p>Example 2</p>  <p>AKX00192</p>	<p>Short in diode</p>
<p>Example 3</p>  <p>AKX00193</p>	<p>Broken wire in stator coil</p>
<p>Example 4</p>  <p>AKX00194</p>	<p>Short in stator coil</p>

ALTERNATOR ASSEMBLY

REMOVAL AND INSTALLATION

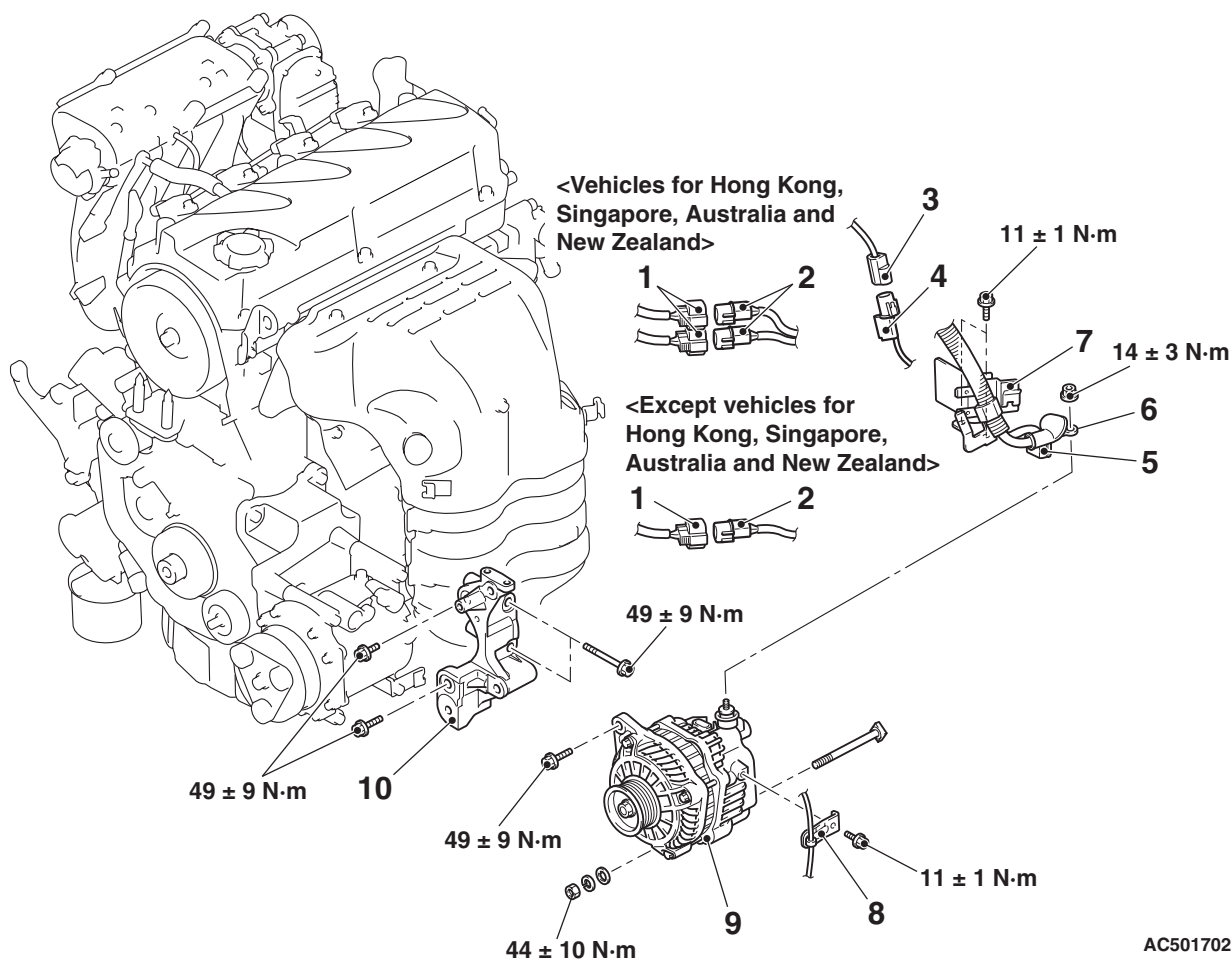
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Pre-removal Operation

Drive Belt Removal (Refer to GROUP 11A, Crankshaft Pulley [P.11A-16](#)).

Post-installation Operation

- Drive Belt Installation (Refer to GROUP 11A, Crankshaft Pulley [P.11A-16](#)).
- Drive Belt Tension Check (Refer to GROUP 11A, On-vehicle Service [P.11A-8](#)).



AC501702AB

Removal steps

1. Oxygen sensor connector
2. Oxygen sensor connector clamp
3. A/C compressor assembly connector
4. A/C compressor assembly connector clamp
5. Alternator connector
6. Alternator terminal
7. Connector bracket

<<A>>

Removal steps (Continued)

8. Harness clamp
9. Alternator assembly
 - Timing belt lower cover (Refer to GROUP 11A, Timing Belt [P.11A-36](#)).
10. Alternator mounting bracket

REMOVAL SERVICE POINT

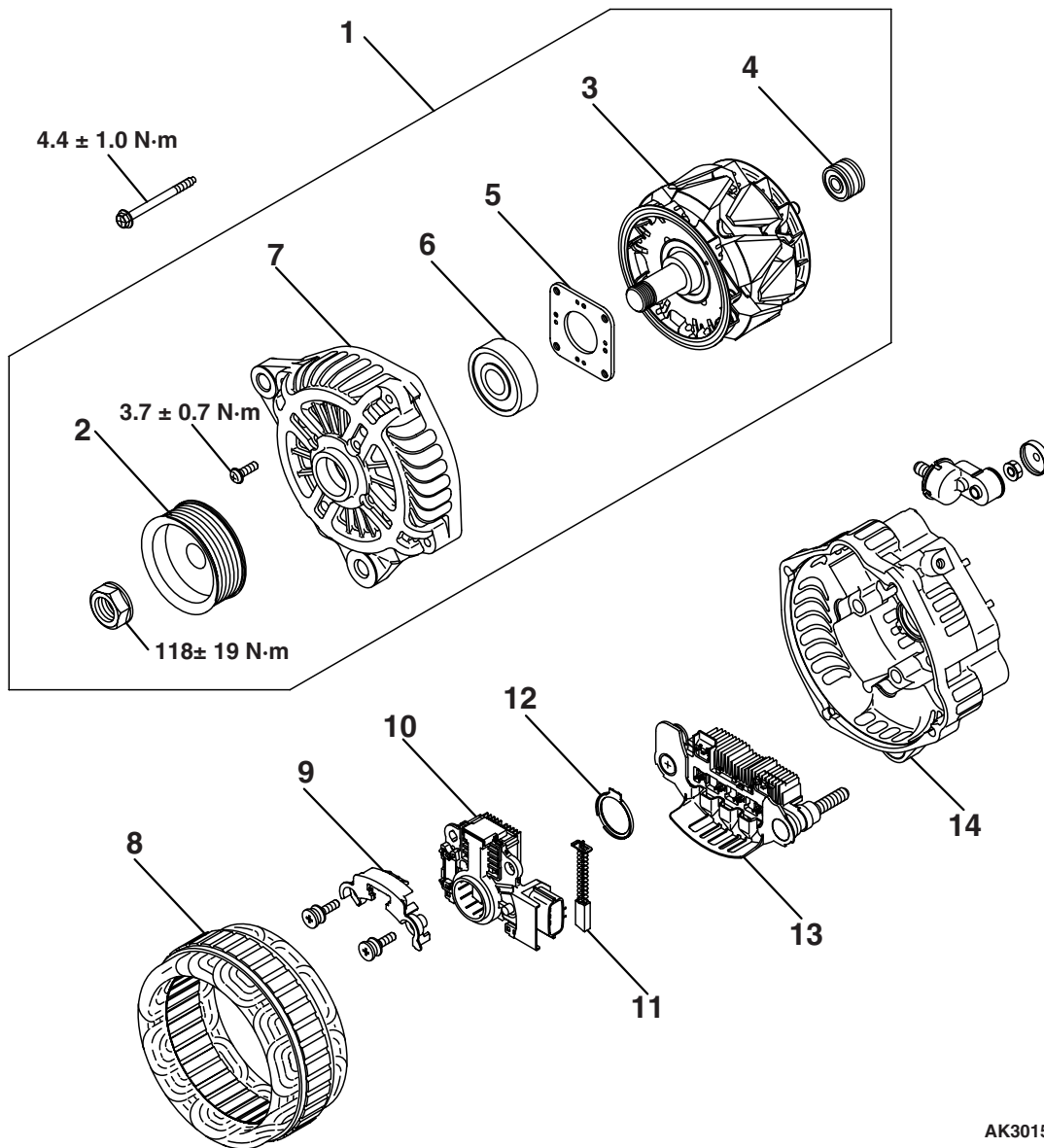
<<A>> ALTERNATOR ASSEMBLY

REMOVAL

Remove the alternator assembly from above the vehicle.

DISASSEMBLY AND REASSEMBLY

M1161001600326

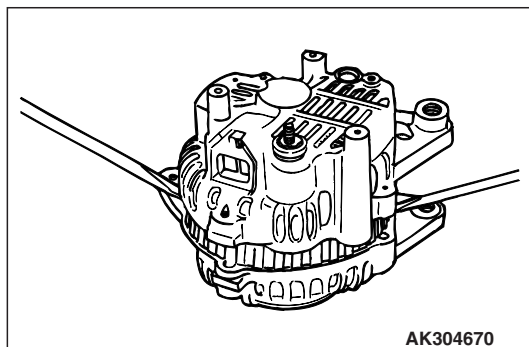


AK301524AD

- Disassembly steps**
- <<A>> 1. Front bracket assembly
<> 2. Alternator pulley
>>B<< 3. Rotor
4. Rear bearing
5. Bearing retainer
6. Front bearing
7. Front bracket

- Disassembly steps (Continued)**
- <<C>> 8. Stator
9. Plate
<<C>> >>A<< 10. Regulator assembly
11. Brush
12. Rubber packing
13. Rectifier
14. Rear bracket

DISASSEMBLY SERVICE POINTS

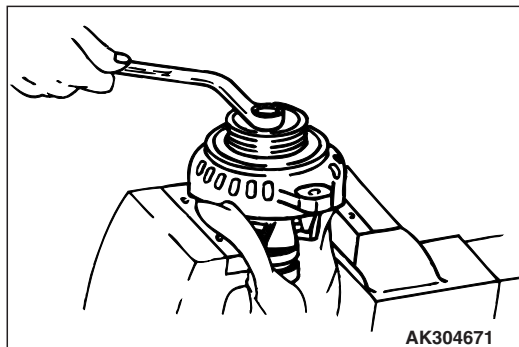
<<A>> FRONT BRACKET ASSEMBLY
REMOVAL**CAUTION**

Do not insert the screwdriver blades too deep.

Doing so could damage the stator coil.

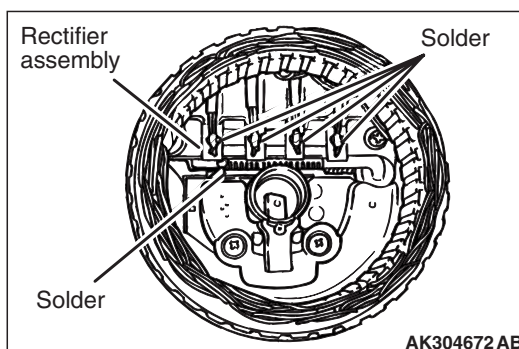
Insert the blades of screwdrivers between the front bracket assembly and stator core, and pry and separate them with the screwdrivers.

<> ALTERNATOR PULLEY REMOVAL

**CAUTION**

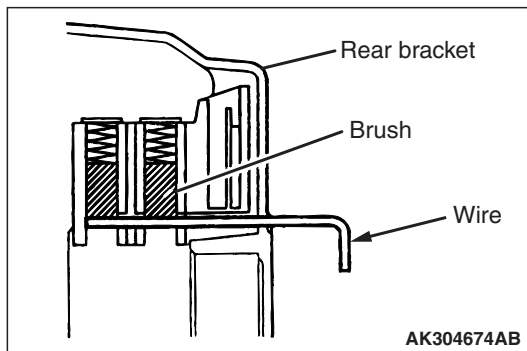
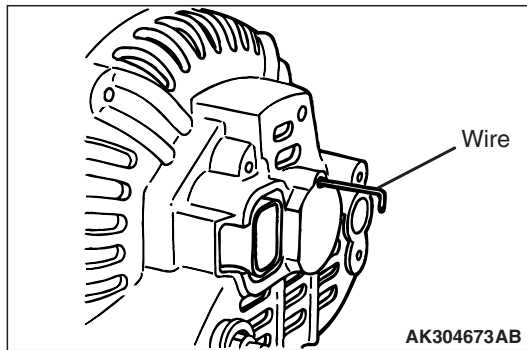
Perform operation carefully not to damage the rotor.

Clamp the rotor in a vise with the pulley facing up to remove the pulley.

<<C>> STATOR / REGULATOR
ASSEMBLY REMOVAL

REASSEMBLY SERVICE POINTS

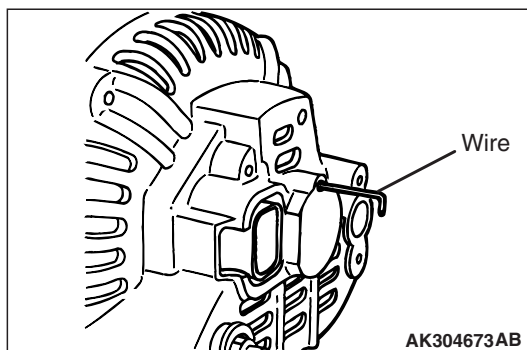
>>A<< REGULATOR ASSEMBLY INSTALLATION



After installing the regulator assembly, insert a piece of wire through the hole in the rear bracket while pressing the brush to keep the brush against movement.

NOTE: Holding the brush with the wire facilitates installation of the rotor.

>>B<< ROTOR INSTALLATION

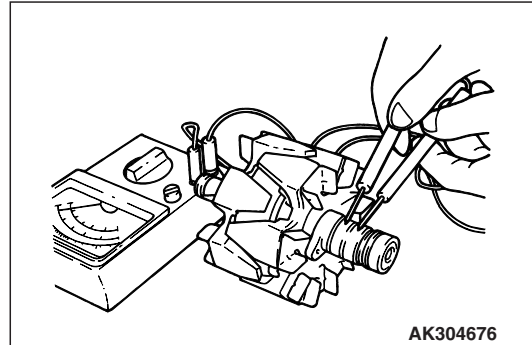


Remove the brush holding wire after the rotor has been installed.

INSPECTION

ROTOR

M1161001700293

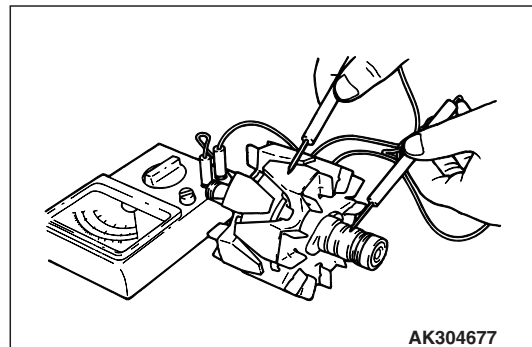


1. Measure the resistance between the two slip rings of the rotor coil to check the continuity between them.

Replace the rotor if the resistance is not within the standard value range.

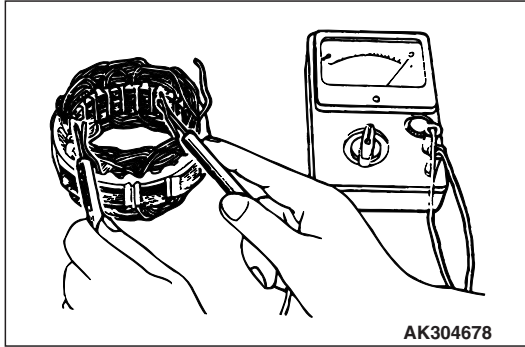
Standard value: 3 –5 Ω

2. Check the continuity between the slip rings and core.

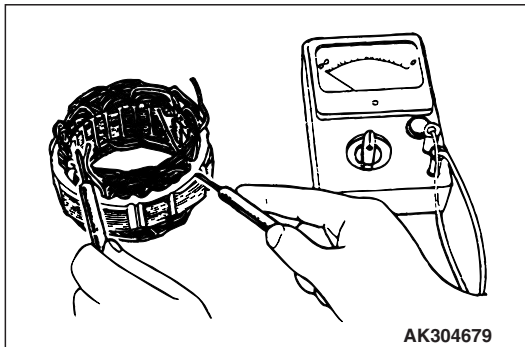


3. If continuity is present, replace the rotor.

STATOR

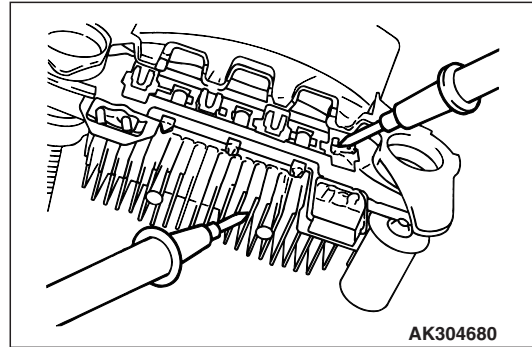


1. Check the continuity between coil leads.
If there is no continuity, replace the stator.

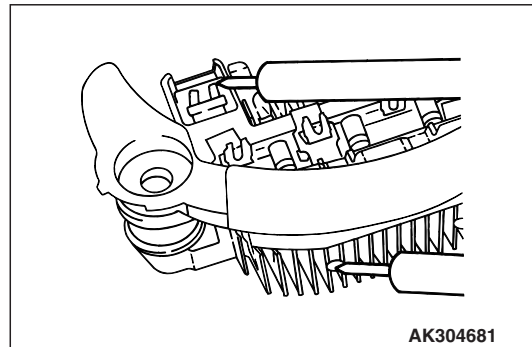


2. Check the continuity between coil and core.
If there is no continuity, replace the stator.

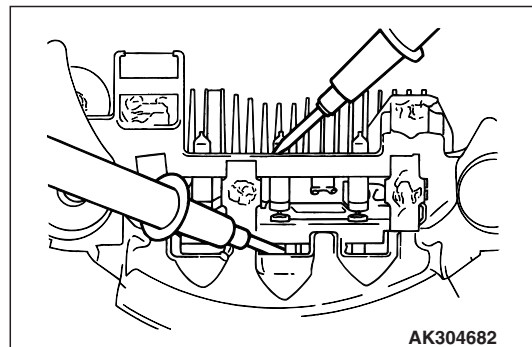
RECTIFIER ASSEMBLY



1. Check the condition of the (+) heat sink by checking continuity between the (+) heat sink and each of the stator coil lead connecting terminals.
If continuity is present for both terminals, the diode is shorted. Replace the rectifier assembly.

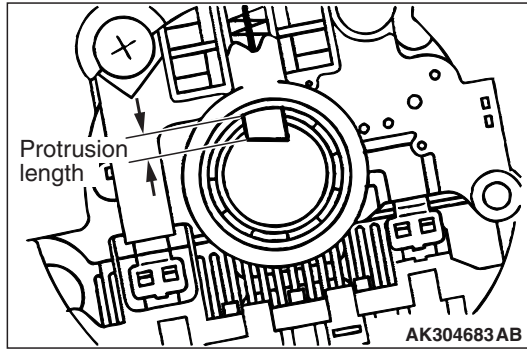


2. Check the condition of the (-) heat sink by checking continuity between the (-) heat sink and each of the stator coil lead connecting terminals.
If continuity is present in both directions, the diode is shorted. Replace the rectifier assembly.



3. Check the condition of the diode trio by testing continuity of each of the three diodes using a circuit tester connected to both sides of the diode. Connect in a polarity and then reverse the polarity for each test.
If continuity exists or no continuity exists for both polarities, the diode is defective. Replace the rectifier assembly if any of the diodes is defective.

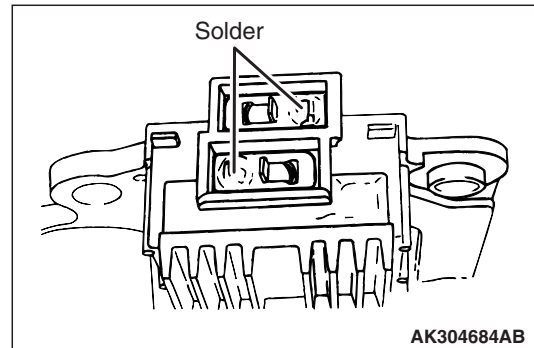
BRUSH



1. Measure the length of the protrusion of the brush. Replace the brush if the protrusion length is shorter than the limit.

Limit: 2 mm minimum

2. Unsolder the lead of the brush. The brush will come out, becoming ready for removal.



3. Install a new brush by pushing it into the holder as shown in the drawing and soldering the lead.

STARTING SYSTEM

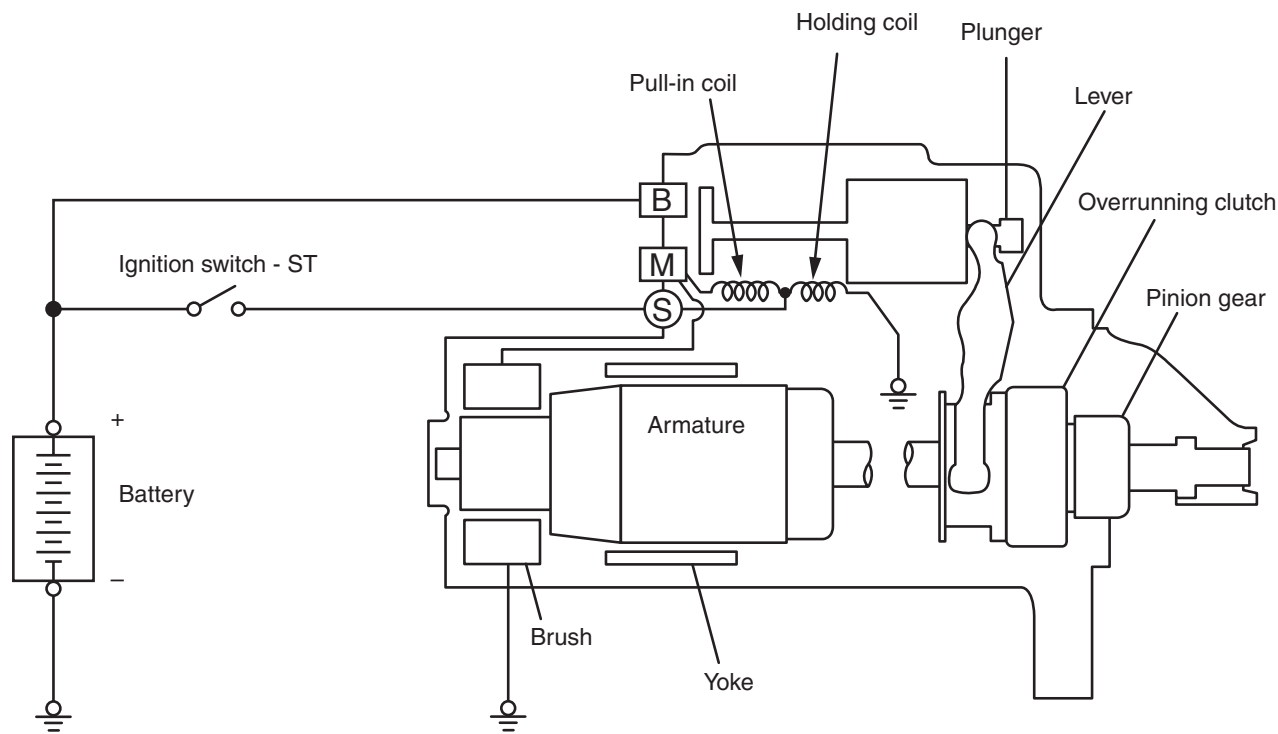
GENERAL INFORMATION

If the ignition switch is turned to the "START" position, current flows in the pull-in and holding coils provided inside magnetic switch, attracting the plunger. When the plunger is attracted, the lever connected to the plunger is actuated to engage the starter clutch. On the other hand, attracting the plunger will turn on the magnetic switch, allowing the "B" terminal and "M" terminal to conduct. Thus, current flows to engage the starter motor.

SYSTEM DIAGRAM

M1162000100310

When the ignition switch is returned to the "ON" position after starting the engine, the starter clutch is disengaged from the ring gear. An overrunning clutch is provided between the pinion and the armature shaft, to prevent damage to the starter.



AK202970 AD

STARTER MOTOR SPECIFICATIONS

Item	Specification
Type	Reduction drive with planetary gear
Rated output kW/V	1.4/12
Number of pinion teeth	8

SERVICE SPECIFICATIONS

M1162000300079

Item	Standard value	Limit
Pinion gap mm	0.5 – 2.0	–
Commutator run-out mm	0.05	0.1
Commutator diameter mm	29.4	28.8
Undercut depth mm	0.5	0.2

STARTER MOTOR ASSEMBLY

REMOVAL AND INSTALLATION

M1162001001193

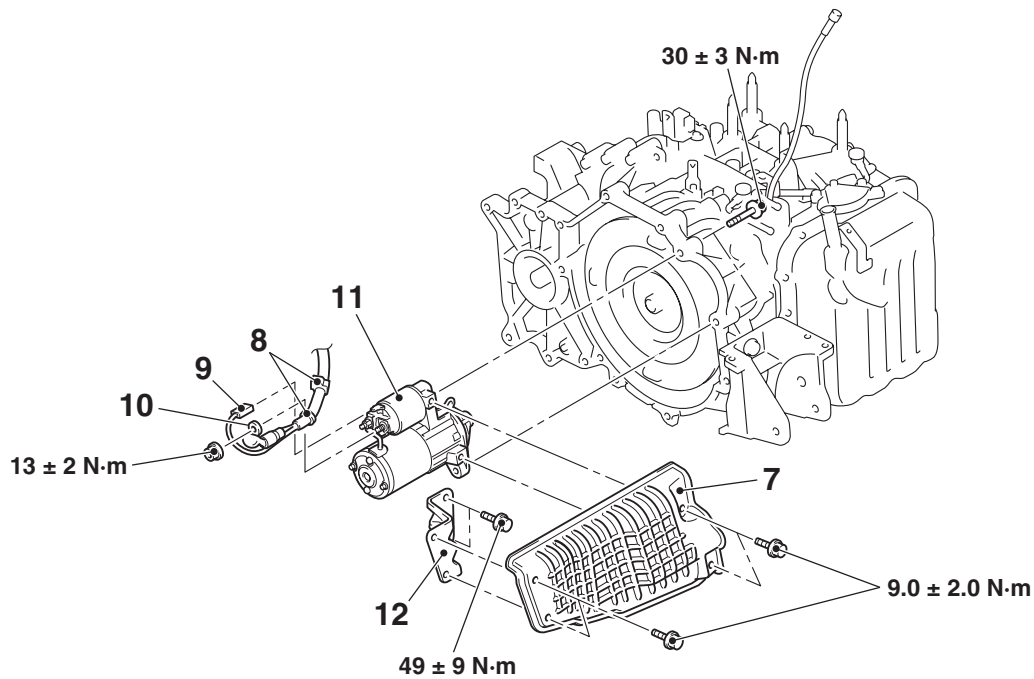
Pre-removal Operation

Air Cleaner Intake Duct Removal (Refer to GROUP 15, Air Cleaner [P.15-3](#)).

Post-installation Operation

- Air Cleaner Intake Duct Installation (Refer to GROUP 15, Air Cleaner [P.15-3](#)).
- Transmission fluid refilling <Vehicles for Hong Kong and Singapore> (Refer to GROUP 23A, On-vehicle Service – Automatic Transmission Fluid Change [P.23A-144](#)).

<Except Vehicles for Hong Kong and Singapore>



AC310554 AC

Removal steps

- <<C>> 7. Starter cover
<<C>> 8. Harness clamp
<<C>> 9. Starter connector
<<C>> 10. Starter terminal

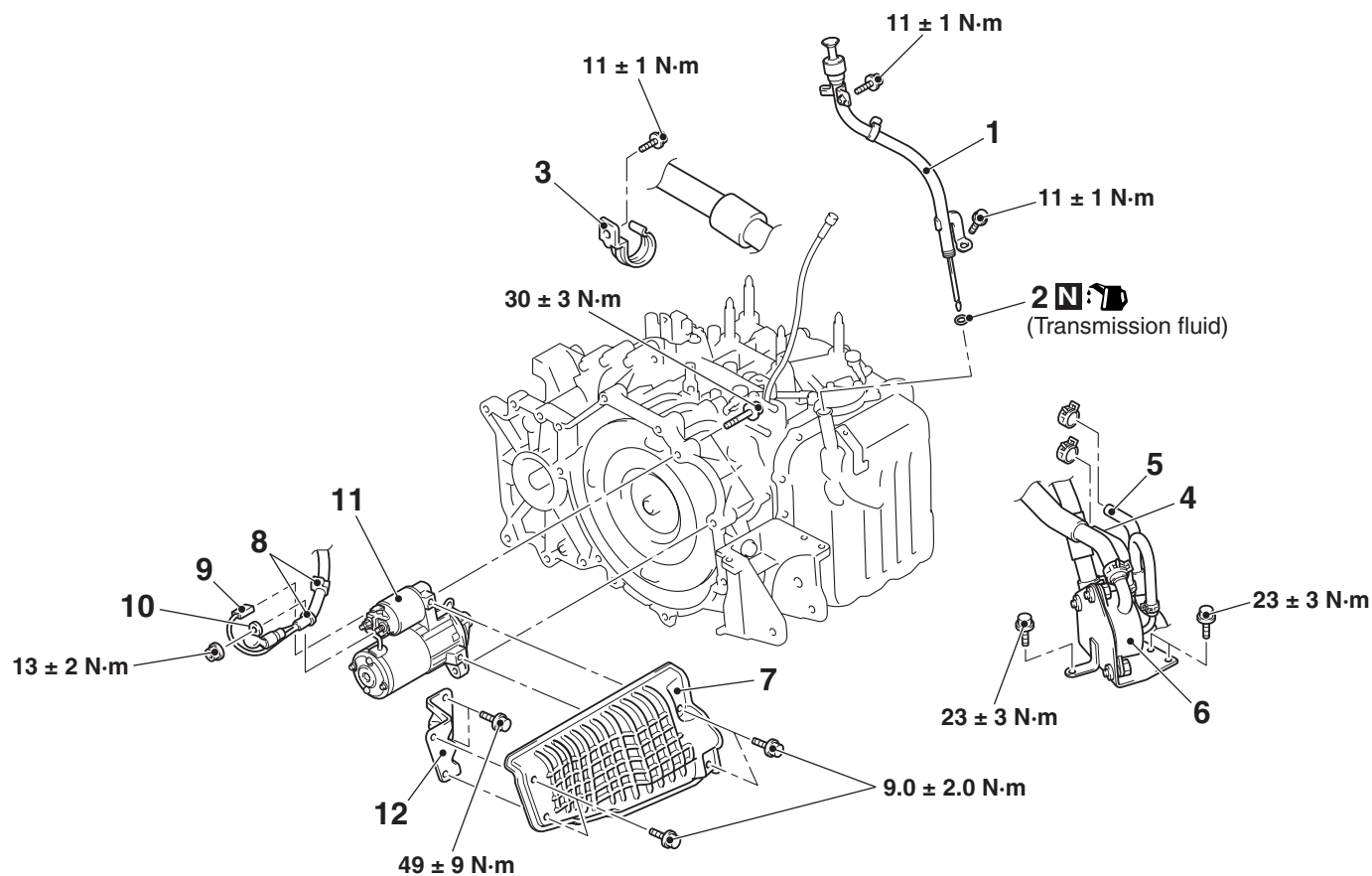
<<D>> >>A<<

<<E>>

Removal steps (Continued)

- Clutch release cylinder assembly <M/T>
- 11. Starter assembly
- 12. Starter cover bracket

<Vehicles for Hong Kong and Singapore>



AC302325AC

Removal steps

- | | |
|----------------------------------|-------|
| 1. Oil filler tube | <> |
| 2. O-ring | <<C>> |
| 3. Radiator hose clamp | <<C>> |
| 4. Water feed hose connection | <<C>> |
| 5. Water return hose connection | <<F>> |
| 6. ATF warmer (A/T fluid cooler) | |

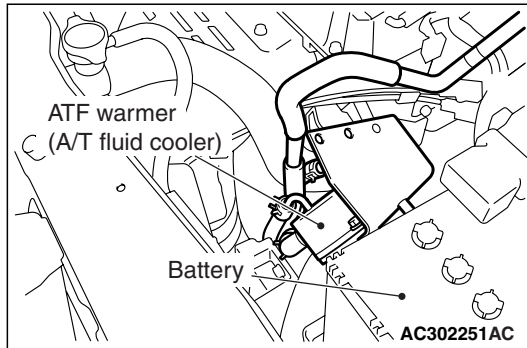
Removal steps (Continued)

- | |
|---------------------------|
| 7. Starter cover |
| 8. Harness clamp |
| 9. Starter connector |
| 10. Starter terminal |
| 11. Starter assembly |
| 12. Starter cover bracket |

<<A>>

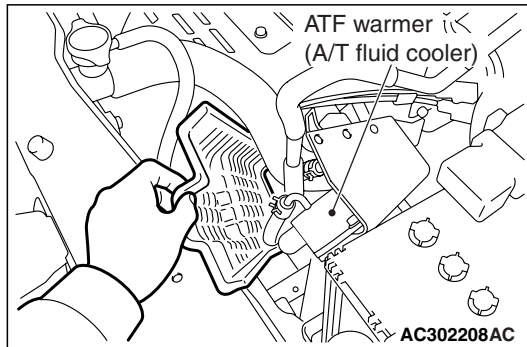
REMOVAL SERVICE POINTS

<<A>> ATF WARMER (A/T FLUID COOLER) REMOVAL



Remove the ATF warmer (A/T fluid cooler) together with the water hose and the bracket from the transmission case front roll stopper bracket. Move the assembly to the battery side and support it not to interfere with the removal and installation of the starter assembly.

<> STARTER COVER REMOVAL

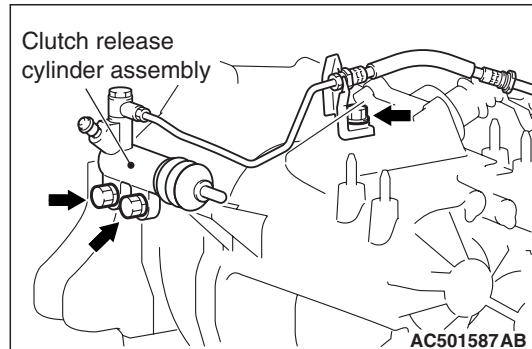


Remove the starter cover mounting bolts. Then remove the starter cover from the side where the ATF warmer (A/T fluid cooler) was installed.

<<C>> HARNESS CLAMP/STARTER CONNECTOR/STARTER TERMINAL REMOVAL

Remove the starter mounting bolts. Then release the wiring harness clamps, the starter connectors and the starter terminals.

<<D>> CLUTCH RELEASE CYLINDER ASSEMBLY REMOVAL

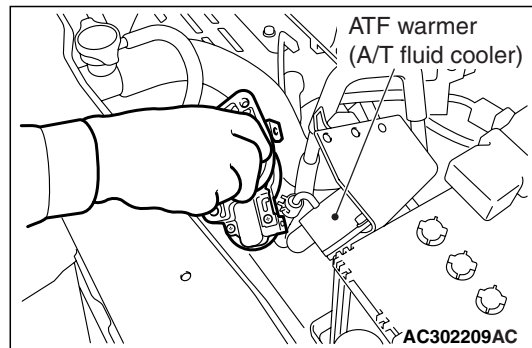


Remove the bolts as shown and place the clutch release cylinder assembly with clutch tube at the position where it will not interfere with the removal of starter assembly.

<<E>> STARTER ASSEMBLY REMOVAL

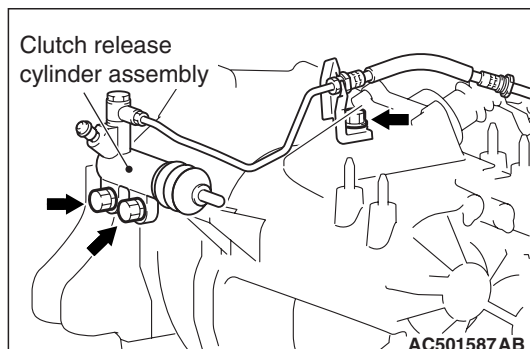
Remove the starter assembly from above the vehicle.

<<F>> STARTER ASSEMBLY REMOVAL



Remove the starter assembly from the side where the ATF warmer (A/T fluid cooler) was installed.

INSTALLATION SERVICE POINT

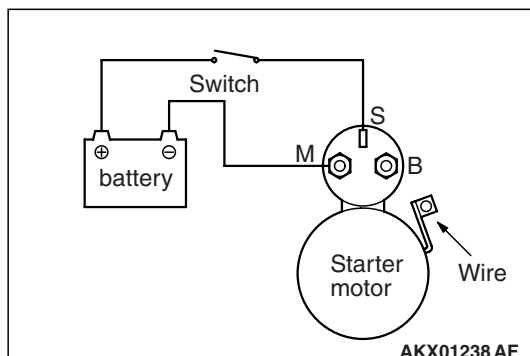
>>A<< CLUTCH RELEASE CYLINDER
ASSEMBLY INSTALLATION

Tighten the mounting bolts of clutch release cylinder assembly and clutch tube bracket to the specified torque.

Tightening torque: $18 \pm 3 \text{ N} \cdot \text{m}$

STARTER MOTOR ASSEMBLY INSPECTION

PINION GAP ADJUSTMENT



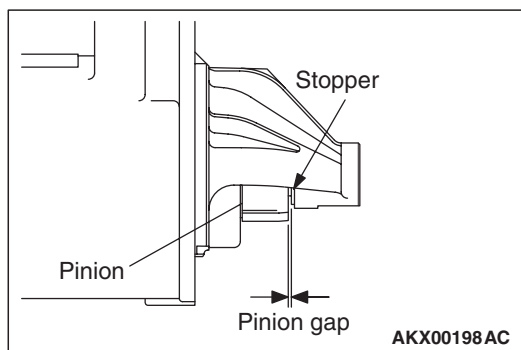
1. Disconnect the field coil wire from the M-terminal of the magnetic switch.
2. Connect a 12-volt battery between the S-terminal and M-terminal.

CAUTION

This test must be performed quickly (in less than 10 seconds) to prevent the coil from burning.

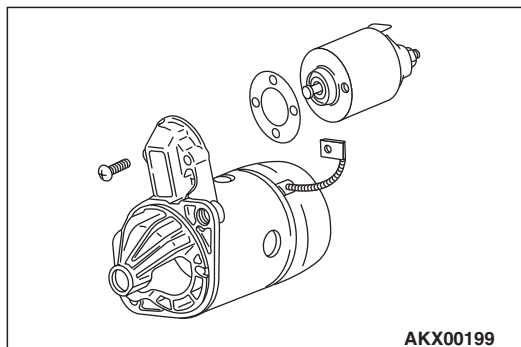
3. Set the switch to "ON", and the pinion will move out.

M1162001100250



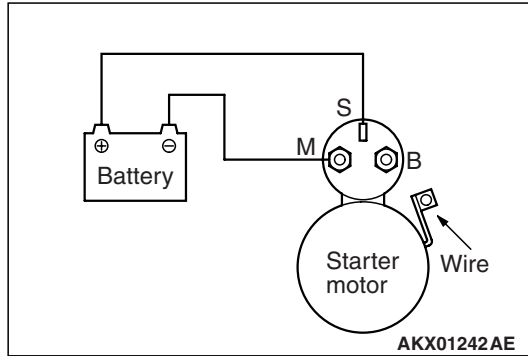
4. Check the pinion-to-stopper clearance (pinion gap) with a feeler gauge.

Standard value: 0.5 –2.0 mm



5. If the pinion gap is out of specification, adjust by adding or removing gasket(s) between the magnetic switch and front bracket.

MAGNETIC SWITCH PULL-IN TEST



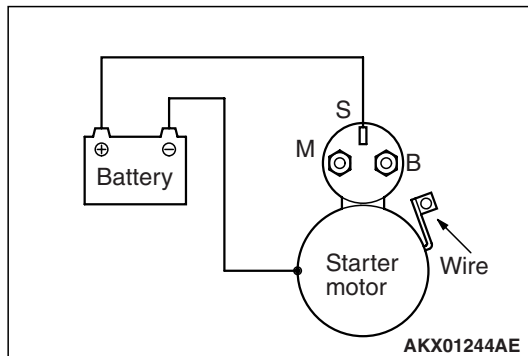
1. Disconnect the field coil wire from the M-terminal of the magnetic switch.

CAUTION

This test must be performed quickly (in less than 10 seconds) to prevent the coil from burning.

2. Connect a 12-volt battery between the S-terminal and M-terminal.
3. If the pinion moves out, the pull-in coil is good. If it doesn't, replace the magnetic switch.

MAGNETIC SWITCH HOLD-IN TEST



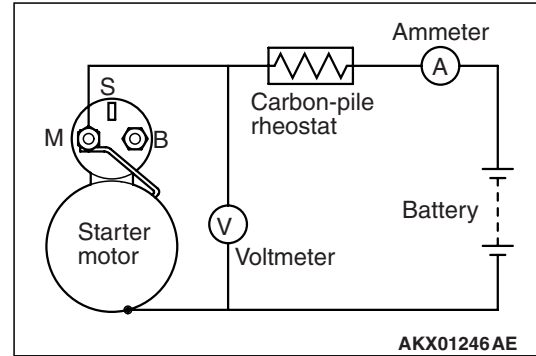
1. Disconnect the field coil wire from the M-terminal of the magnetic switch.

CAUTION

This test must be performed quickly (in less than 10 seconds) to prevent the coil from burning.

2. Connect a 12-volt battery between the S-terminal and body.
3. Manually pull out the pinion as far as the pinion stopper position.
4. If the pinion remains out, everything is in order. If the pinion moves in, the hold-in circuit is open. Replace the magnetic switch.

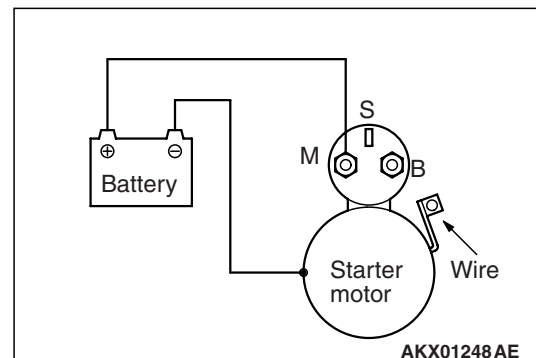
FREE RUNNING TEST



1. Place the starter motor in a vise equipped with soft jaws and connect a fully-charged 12-volt battery to the starter motor as follows:
2. Connect a test ammeter (100-ampere scale) and carbon pile rheostat in series between the positive battery terminal and starter motor terminal.
3. Connect a voltmeter (15-volt scale) across the starter motor.
4. Rotate the rheostat to full-resistance position.
5. Connect the battery cable from the negative battery terminal to the starter motor body.
6. Adjust the rheostat until the battery positive voltage shown on the voltmeter is 11 V.
7. Confirm that the maximum amperage is within the specifications and that the starter motor turns smoothly and freely.

Current: maximum 90 Amps

MAGNETIC SWITCH RETURN TEST



1. Disconnect the field coil wire from the M-terminal of the magnetic switch.

CAUTION

This test must be performed quickly (in less than 10 seconds) to prevent the coil from burning.

2. Connect a 12-volt battery between the M-terminal and body.

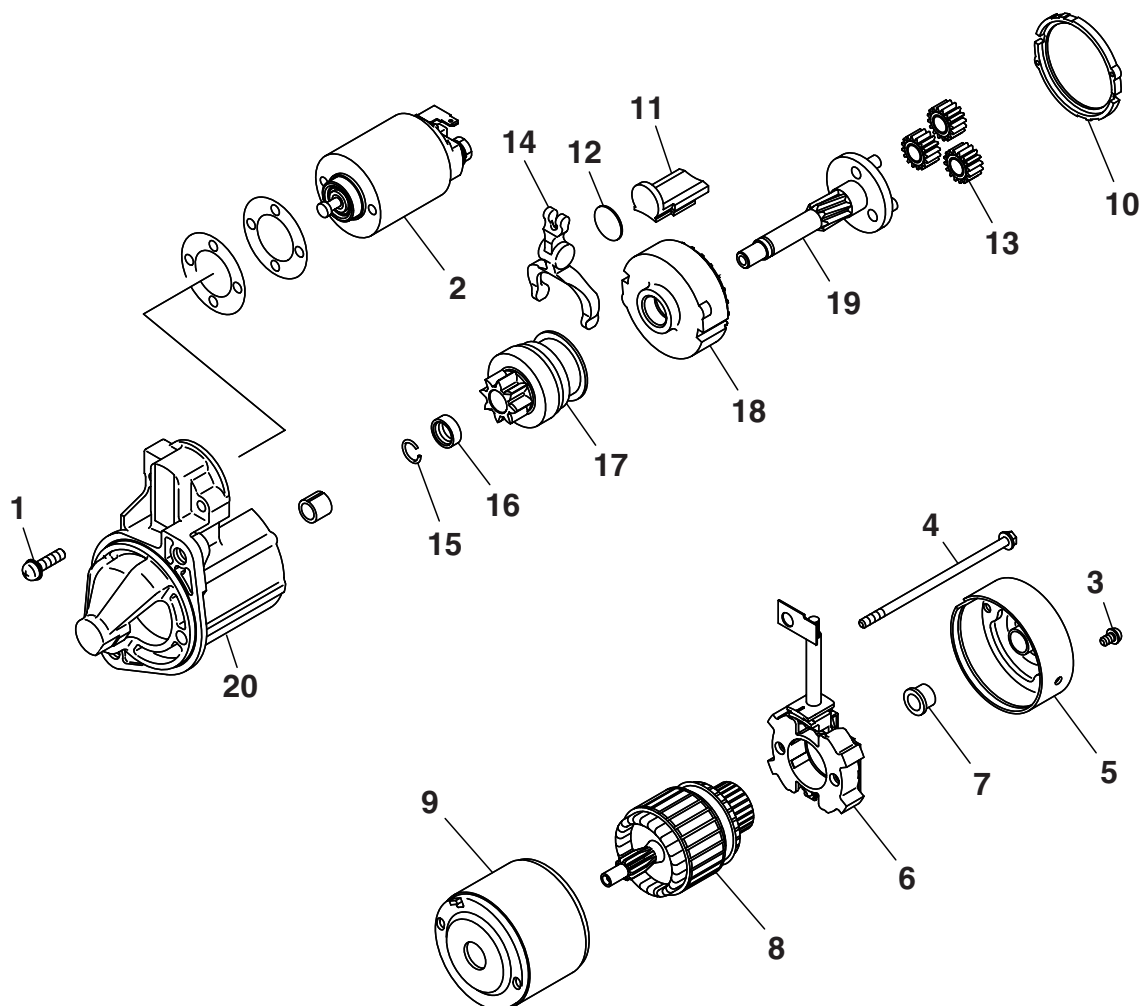
⚠ WARNING

Be careful not to get your fingers caught when pulling out the pinion.

3. Pull the pinion out and release. If the pinion quickly returns to its original position, everything is operating properly. If it doesn't, replace the magnetic switch.

DISASSEMBLY AND REASSEMBLY

M1162001200387



AK304675AB

Disassembly steps

<<A>>

1. Screw
2. Magnetic switch
3. Screw
4. Bolt
5. Rear bracket
6. Brush holder
7. Rear bearing
8. Armature
9. Yoke assembly
10. Packing A

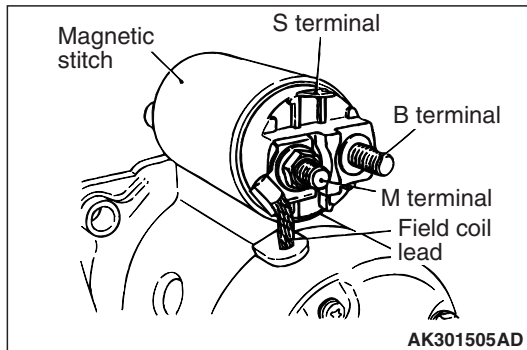
Disassembly steps (Continued)

<> >>A<<
<> >>A<<

11. Packing B
12. Plate
13. Planetary gear
14. Lever
15. Snap ring
16. Stop ring
17. Overrunning clutch
18. Internal gear
19. Planetary gear shaft
20. Front bracket

DISASSEMBLY SERVICE POINTS

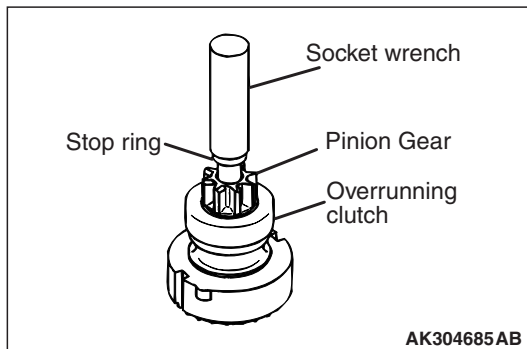
<<A>> MAGNETIC SWITCH REMOVAL



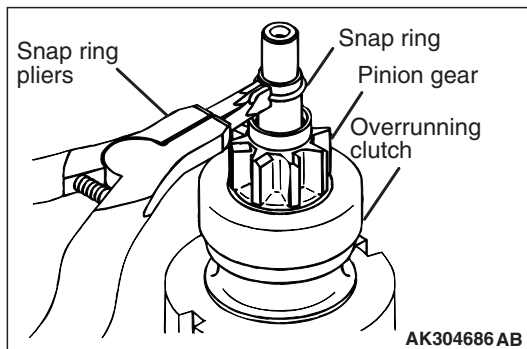
⚠ CAUTION

Do not clamp the yoke assembly with a vise. Disconnect the lead from the M terminal of the magnetic switch.

<> SNAP RING/STOP RING REMOVAL



1. Apply a long socket wrench of an appropriate size to the stop ring and strike the wrench to drive out the stop ring toward the pinion gear side.



2. Remove the snap ring with snap ring pliers, then remove the stop ring and overrunning clutch.

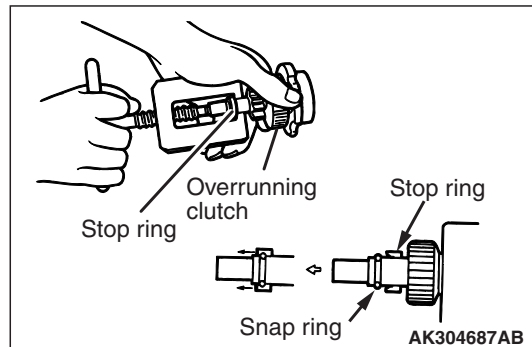
STARTER MOTOR PARTS CLEANING

Never clean in a solvent such starter motor parts as the magnetic switch, brush holder, and armature. If they are soaked in a solvent, their insulation could be impaired. When these parts require cleaning, wipe off contamination with cloth.

1. Never soak the drive unit in a solvent. If it is washed in a solvent, the grease having been packed in the overrunning clutch at the factory will be washed out. Wipe the drive unit with cloth if it requires cleaning.

REASSEMBLY SERVICE POINTS

>>A<< STOP RING/SNAP RING INSTALLATION

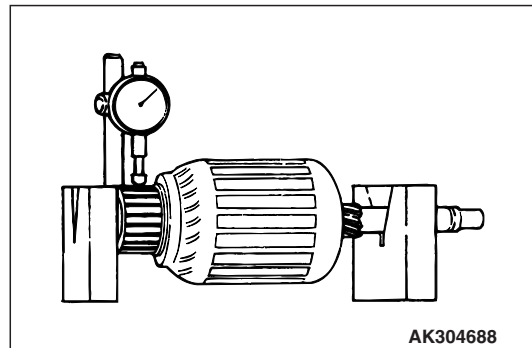


Use a suitable puller to pull the stop ring until it gets over the snap ring.

INSPECTION

M1162001300317

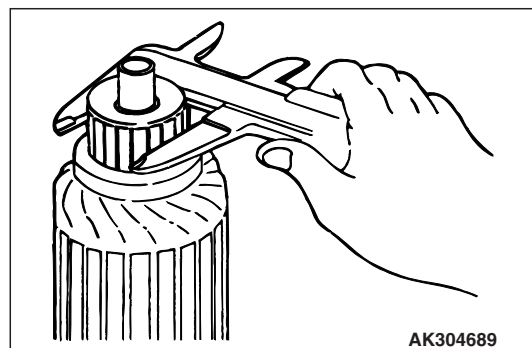
COMM.U.T.ATOR



1. Support the armature with a pair of V block and turn it to measure the runout of the surface not rubbed by the brushes using a dial gauge.

Standard value: 0.05 mm or less

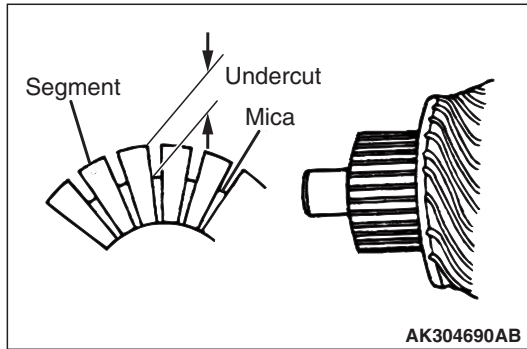
Limit: 0.1 mm



2. Measure the diameter of the commutator.

Standard value: 29.4 mm

Limit: 28.8 mm

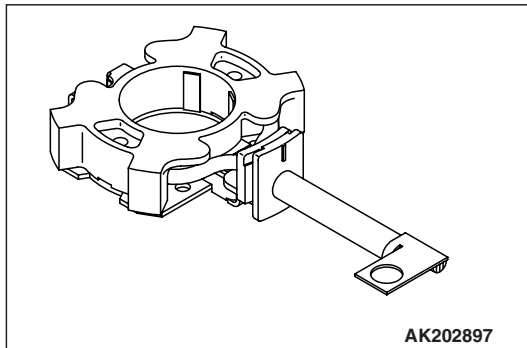


3. Measure the depth of the undercut between segments.

Standard value: 0.5 mm

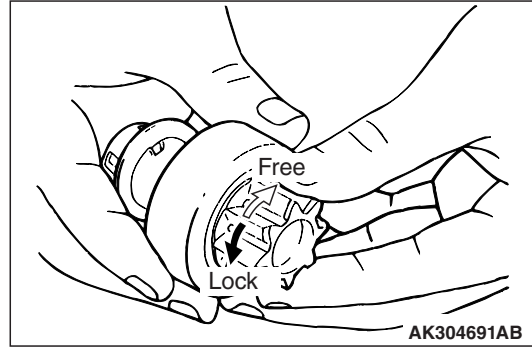
Limit: 0.2 mm

BRUSH HOLDER



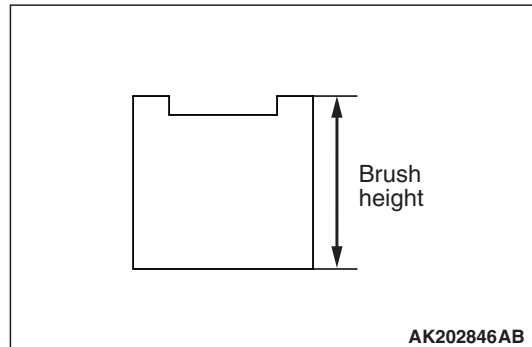
Push the brush into the brush holder to make sure that the spring is working on the brush.
If the spring is not working, replace the brush holder.

OVERRUNNING CLUTCH



1. Make sure that the pinion cannot be turned counterclockwise and can be turned clockwise freely.
2. Check the pinion for abnormal wear and damage.

BRUSHES



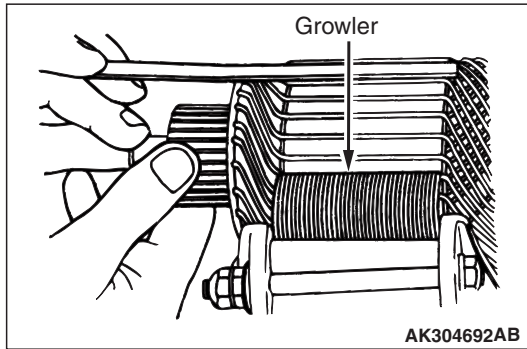
1. Check the commutator contacting surface of each brush for abnormal roughness. Also check the height of the brush. Replace the brush holder if the height is lower than the limit.

Limit: 7.0 mm

2. When the contact surface of the brush is rectified or the brush holder is replaced, recondition the contact surface with sandpaper wrapped around the commutator.

ARMATURE COIL

1. Check the armature coil for short circuit as follows.

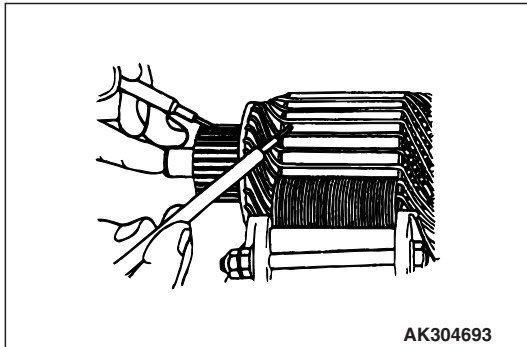


2. Set the armature in a growler.

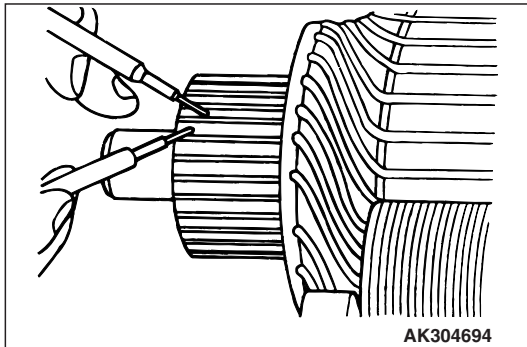
CAUTION

Clean the surface of the armature thoroughly before performing the test.

3. While holding a thin strip of iron against the armature in parallel with its axis, turn the armature slowly. The armature is normal if the iron strip is not attracted to the armature or it does not vibrate.

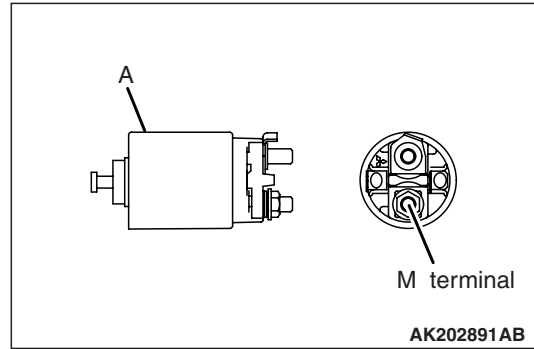


4. Check the insulation between commutator segments and armature coils. The armature coils are properly insulated if no continuity is present.

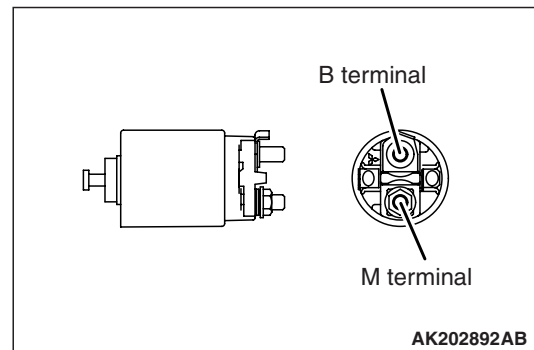


5. Check continuity between a segment and another. There is no open circuit in the tested coil if there is continuity.

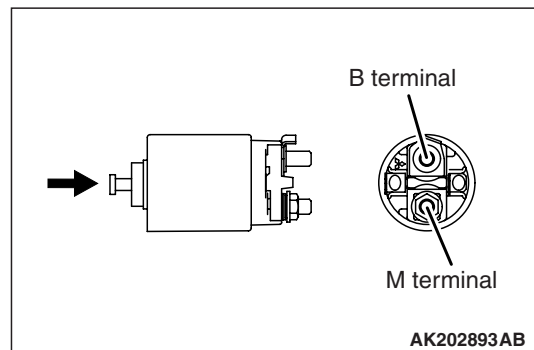
MAGNETIC SWITCH



1. Coil open circuit test
 - Check that there is continuity between the M terminal and body A.
 - If there is no continuity, replace the magnetic switch.



2. Contact fusion check
 - Check that there is no continuity between the B terminal and M terminal.
 - If there is continuity, replace the magnetic switch.



3. Switch contact check
 - Push the indicated end of the magnetic switch with a strong force to close the internal contacts. Without releasing the switch end, check that there is continuity between the B terminal and M terminal.
 - If there is no continuity, replace the magnetic switch.

IGNITION SYSTEM

GENERAL INFORMATION

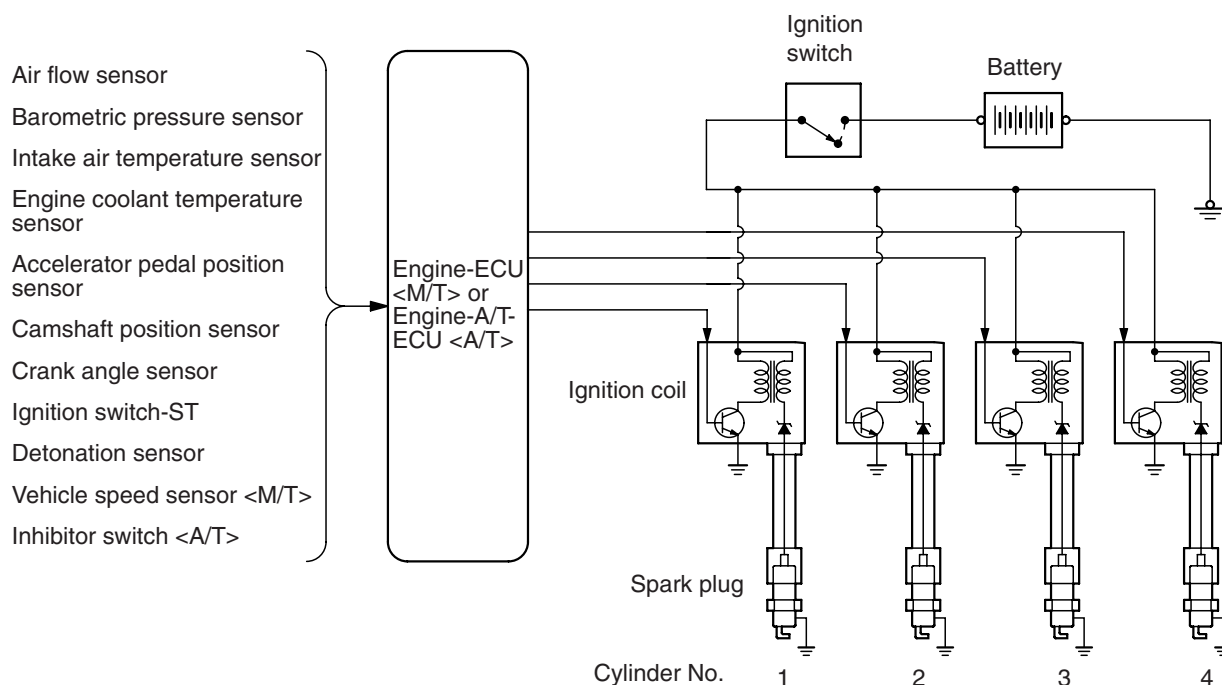
This system is equipped with four ignition coils with built-in power transistors for each of the cylinders. Interruption of the primary current flowing in the primary side of an ignition coil generates a high voltage in the secondary side of ignition coil. The high voltage thus generated is applied to the spark plugs to generate sparks. The engine-ECU <M/T> or engine-A/T-ECU <A/T> turns the power transistors inside the ignition coils alternately on and off. This causes the primary currents in the ignition coils to be alternately interrupted and allowed to flow to fire the cylinders in the order 1-3-4-2.

SYSTEM DIAGRAM

M1163000100380

The engine-ECU <M/T> or engine-A/T-ECU <A/T> determines which ignition coil should be controlled by means of the signals from the camshaft position sensor and the crank angle sensor. It also detects the crankshaft position, in order to provide ignition at the most appropriate timing in response to the engine operation conditions.

When the engine is cold or running at high altitudes, the ignition timing is slightly advanced to provide optimum performance. Furthermore, if knocking occurs, the ignition timing is gradually retarded until knocking ceases.



AK303631AC

IGNITION COIL SPECIFICATION

Item	Specification
Type	Molded 4-coil

SPARK PLUG SPECIFICATIONS

Item	Specification
NGK	LZFR6AI

SERVICE SPECIFICATIONS

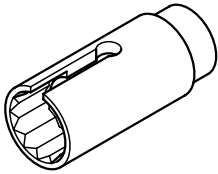
M1163000300232

SPARK PLUG

Item	Standard value	Limit
Spark plug gap mm	0.7 – 0.8	1.2

SPECIAL TOOL

M1163000600200

Tool	Number	Name	Use
	MD998773	Detonation sensor wrench	Detonation sensor removal and installation

ON-VEHICLE SERVICE

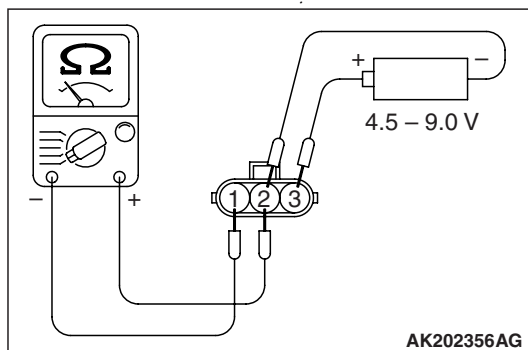
IGNITION COIL (WITH BUILT-IN POWER TRANSISTOR) CHECK

M1163001200432

Check by the following procedure, and replace if there is a malfunction.

PRIMARY COIL AND POWER TRANSISTOR CONTINUITY CHECK

NOTE:



An analogue-type circuit tester should be used.

- Connect the negative (-) probe of the circuit tester to terminal No. 1.

CAUTION

This test must be performed quickly (in less than 10 seconds) to prevent coil from burning and power transistor from breakage.

Connect and disconnect 4.5–9.0 V battery between terminal No. 2 and No. 3, and observe the ohmmeter whether there is continuity or not.

4.5 – 9.0 V power supply between 2 – 3	Continuity between 1 – 2
When current is flowing	Continuity
When current is not flowing	No continuity

SECONDARY COIL CHECK

NOTE: It is impossible to check the secondary coil through the continuity check as a diode is integrated in the secondary coil circuit of this ignition coil. Accordingly, check the secondary coil in the following procedure.

1. Disconnect the ignition coil connector.
2. Remove the ignition coil and install a new spark plug to the ignition coil.
3. Connect the ignition coil connector.
4. Earth the side electrode of the spark plug and crank the engine.
5. Check that spark is produced between the electrodes of the spark plug.
6. If no spark plug is produced, replace the ignition coil with a new one and recheck.

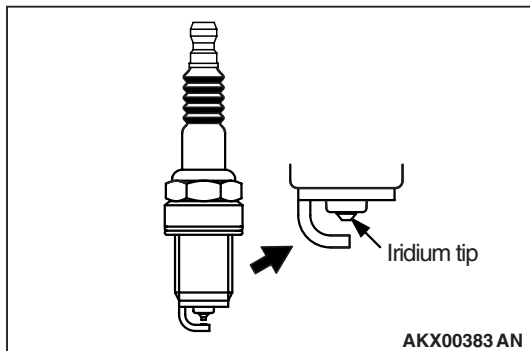
7. If spark is produced with the new ignition coil, replace the old one as it is faulty. If no spark is produced again, the ignition circuit is suspected as faulty. Check the ignition circuit.

SPARK PLUG CHECK AND CLEANING

1. Remove the spark plugs.

⚠ CAUTION

- Do not attempt to adjust the gap of the iridium plug.
- Always use a plug cleaner and finish cleaning within 20 seconds. Do not use wire brushes. Otherwise, the iridium tip may be damaged.



2. Check the plug gap and replace if the limit is exceeded.

Standard value: 0.7 – 0.8 mm

Limit: 1.2 mm

⚠ CAUTION

Be careful not to allow foreign matter in cylinders.

3. Clean the engine plug holes.
4. Install the spark plugs.

M1163004300449

CAMSHAFT POSITION SENSOR CHECK

Check the camshaft position sensor circuit if self-diagnosis code, No. P0340 is shown.
(Refer to GROUP 13A –Troubleshooting –Inspection Chart for Diagnosis Code <Except for Hong Kong, Singapore, Australia and New Zealand>[P.13A-117](#) or GROUP 13B –Troubleshooting –Inspection Chart

for Diagnosis Code <Vehicles for Hong Kong and Singapore>[P.13B-131](#) or GROUP 13C –Troubleshooting –Inspection Chart for Diagnosis Code <Vehicles for Australia and New Zealand>[P.13C-151](#).)

M1163004400480

CRANK ANGLE SENSOR CHECK

Check the crank angle sensor circuit if self-diagnosis code, No. P0335 is shown.
(Refer to GROUP 13A –Troubleshooting –Inspection Chart for Diagnosis Code <Except for Hong Kong, Singapore, Australia and New Zealand>[P.13A-107](#) or GROUP 13B –Troubleshooting –Inspection Chart

for Diagnosis Code <Vehicles for Hong Kong and Singapore>[P.13B-123](#) or GROUP 13C –Troubleshooting –Inspection Chart for Diagnosis Code <Vehicles for Australia and New Zealand>[P.13C-143](#).)

M1163004500540

DETONATION SENSOR CHECK

Check the detonation sensor circuit if self-diagnosis code, No. P0325 is shown.
(Refer to GROUP 13A –Troubleshooting –Inspection Chart for Diagnosis Code <Except for Hong Kong, Singapore, Australia and New Zealand>[P.13A-104](#) or GROUP 13B –Troubleshooting –Inspection Chart

for Diagnosis Code <Vehicles for Hong Kong and Singapore>[P.13B-120](#) or GROUP 13C –Troubleshooting –Inspection Chart for Diagnosis Code <Vehicles for Australia and New Zealand>[P.13C-140](#).)

M1163002900199

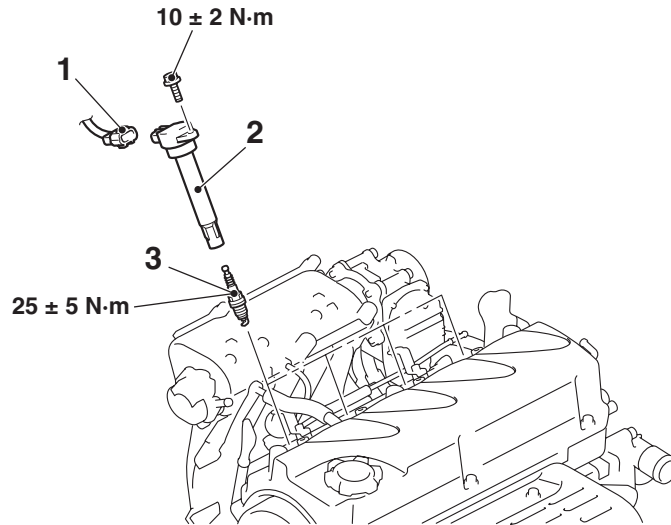
IGNITION COIL

REMOVAL AND INSTALLATION

M1163004000857

Pre-removal and Post-installation Operation

Engine Cover Removal and Installation (Refer to GROUP 11A, Camshaft and Valve Stem Seal [P.11A-17](#)).



Removal steps

1. Ignition coil connectors

Removal steps (Continued)

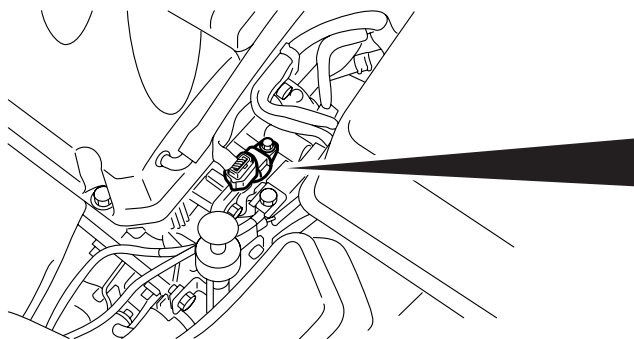
2. Ignition coils
3. Spark plugs

AC501655AB

CAMSHAFT POSITION SENSOR

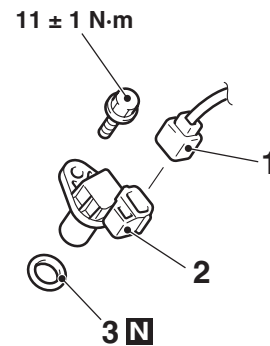
REMOVAL AND INSTALLATION

M1163003400777



Removal steps

1. Camshaft position sensor connector



Removal steps (Continued)

2. Camshaft position sensor
3. O-ring

AC501656AB

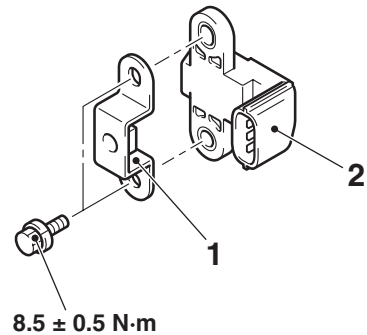
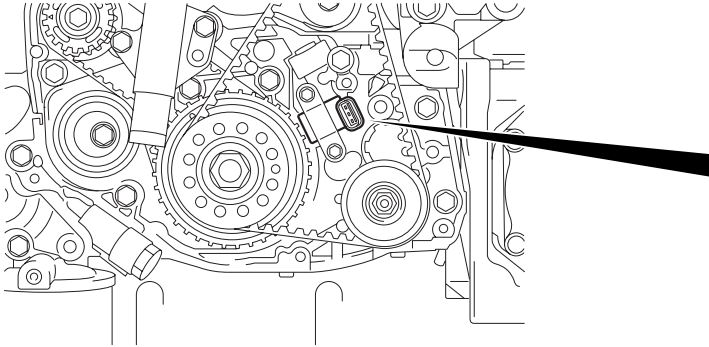
CRANKSHAFT POSITION SENSOR

REMOVAL AND INSTALLATION

M1163003500569

Pre-removal and Post-installation Operation

Timing Belt Lower Cover Removal and Installation (Refer to GROUP 11A, Timing Belt [P.11A-36](#)).



AC302328AD

Removal steps

1. Timing belt lower cover bracket
2. Crankshaft position sensor

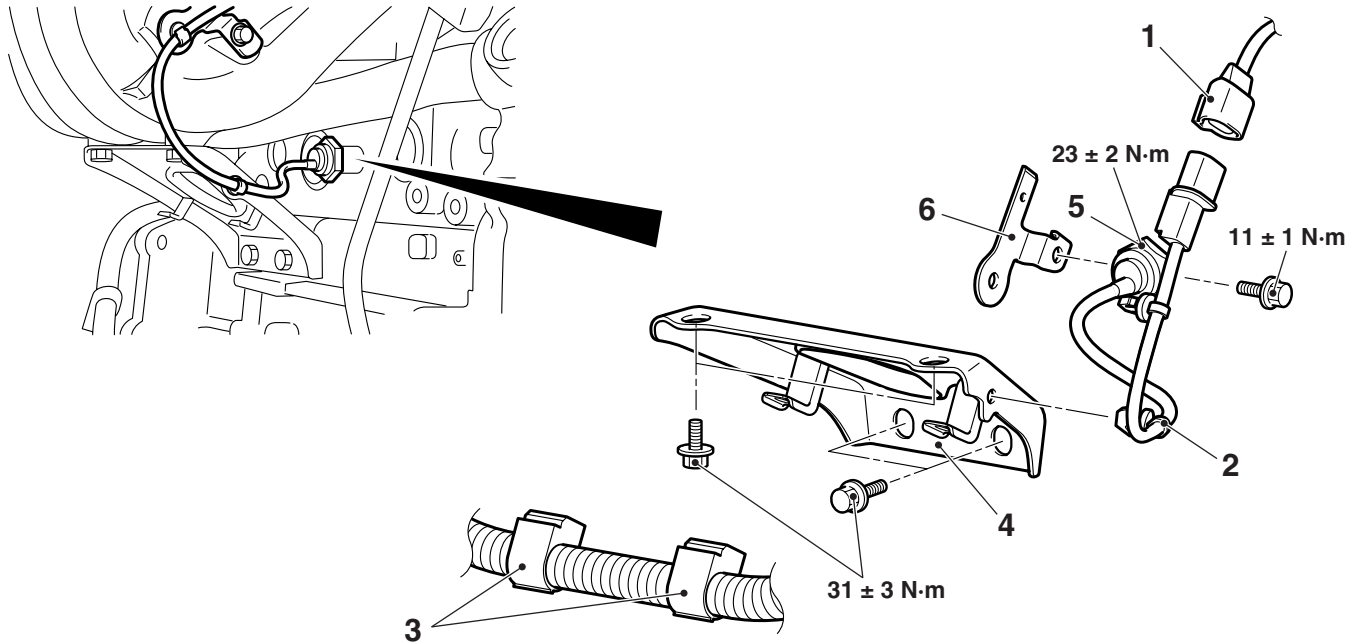
DETONATION SENSOR

REMOVAL AND INSTALLATION

M1163002801162

⚠ CAUTION

- When the detonation sensor replacement is performed, use the M.U.T.-III to initialize the learning value (Refer to GROUP 00, Precautions Before Service –Initialization Procedure for Learning Value in MPI Engine [P.00-24](#)).
- Do not drop or hit the detonation sensor against other components. Internal damage may result, and the detonation sensor will need to be replaced.



AC302234 AC

Removal steps

1. Detonation sensor connector
2. Detonation sensor clamp
3. Harness clamp

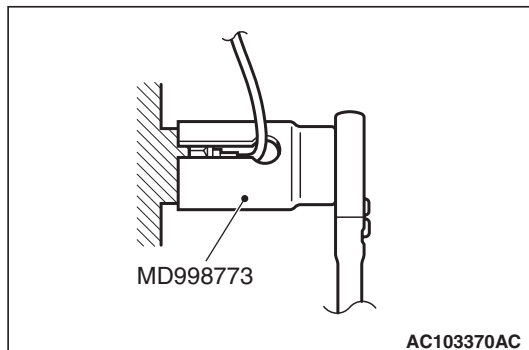
<<A>> >>A<<

Removal steps (Continued)

4. Intake manifold stay
5. Detonation sensor
6. Detonation sensor clip

REMOVAL SERVICE POINT

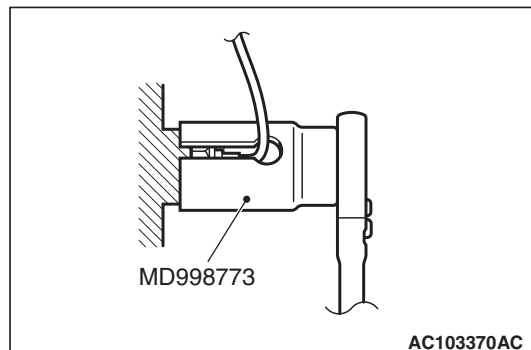
<<A>> DETONATION SENSOR REMOVAL



Use special tool detonation sensor wrench (MD998773) to remove the detonation sensor.

INSTALLATION SERVICE POINT

>>A<< DETONATION SENSOR INSTALLATION



Use special tool detonation sensor wrench (MD998773) to tighten the detonation sensor to the specified torque.

Tightening torque: 23 ± 2 N·m