

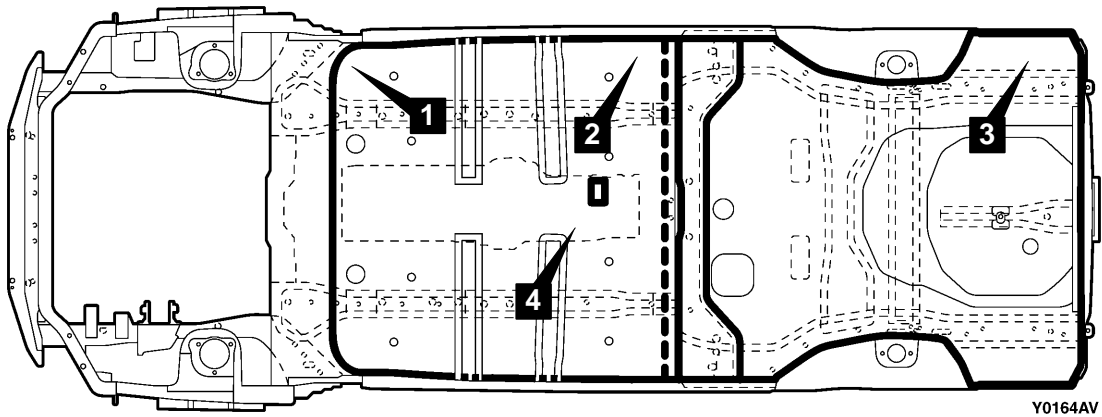
BODY SEALING LOCATIONS

NOTES REGARDING REPAIR WORK

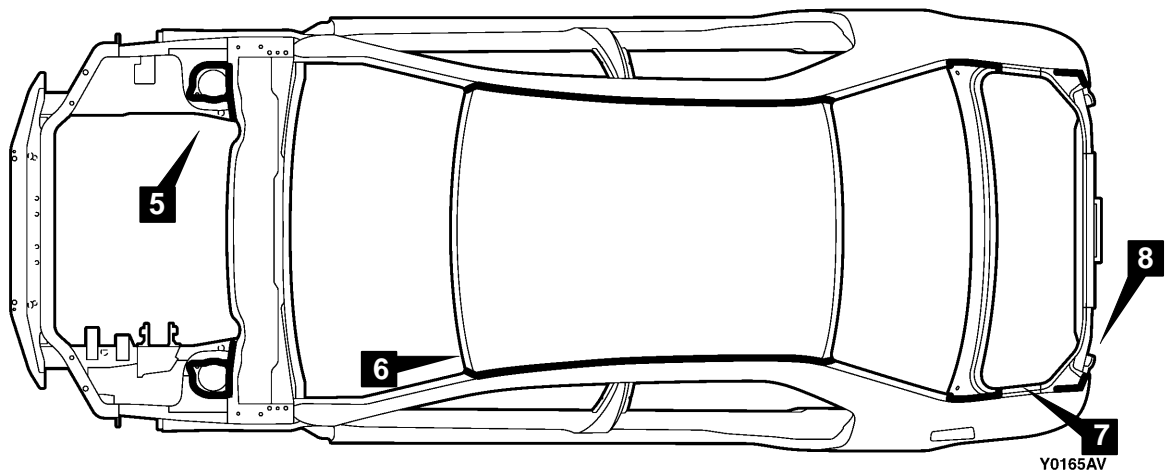
In places where the sealant can be directly seen on surfaces such as the drip rails, pillars, or clinch, and where the appearance of the paint surface is important, apply sealant or wipe away sealant after application to make the amount of sealant even. Be careful not to cover the drain hole.

■ ■ ■ (bold dotted line) indicates the application location at the back.

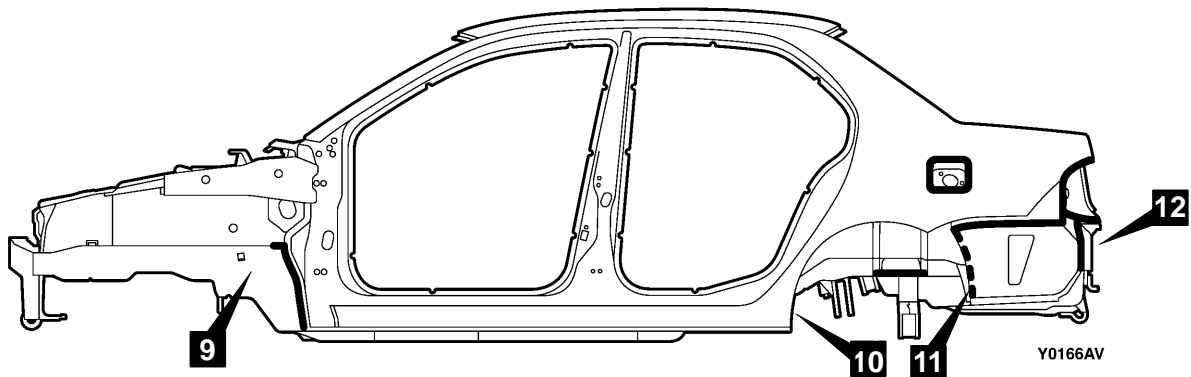
FLOOR



UPPER BODY



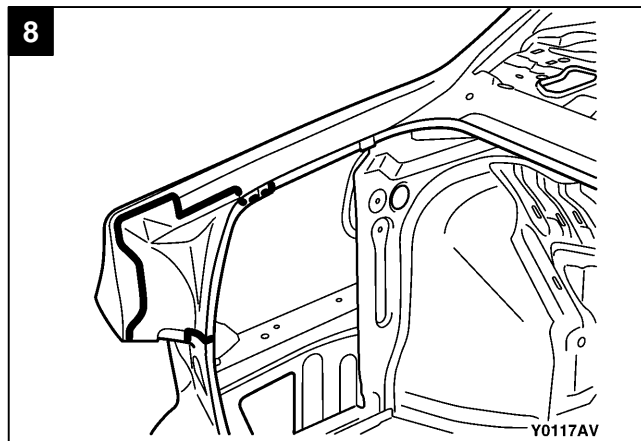
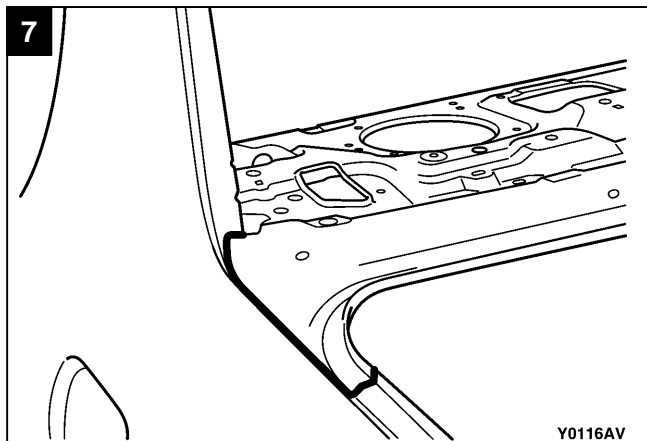
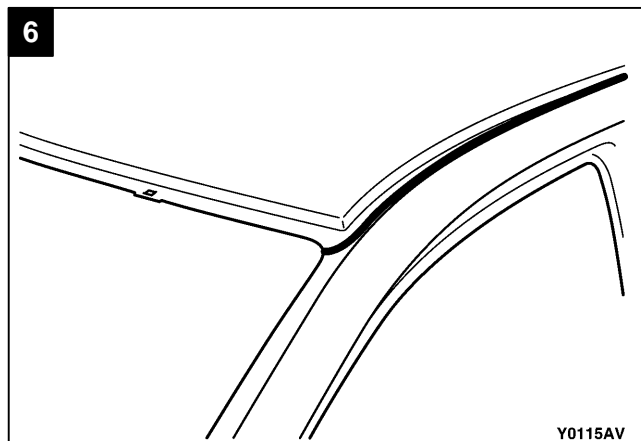
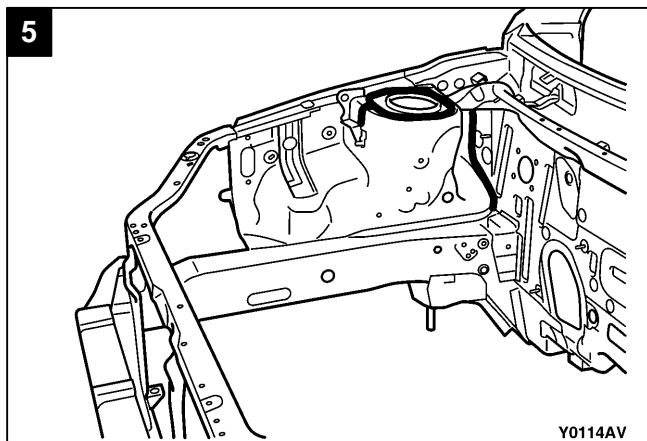
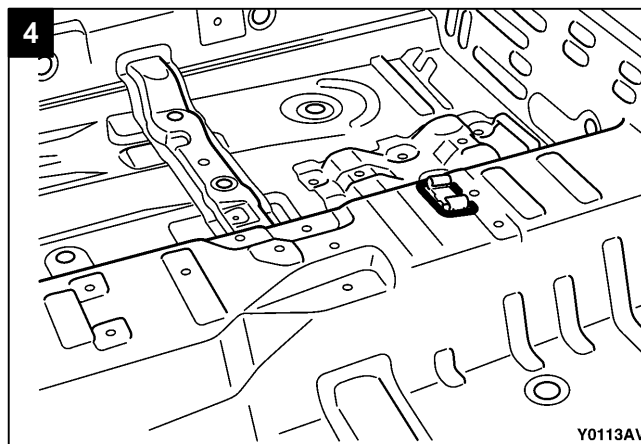
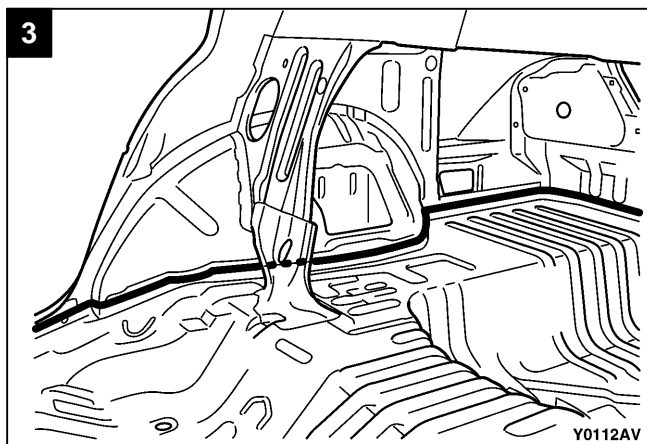
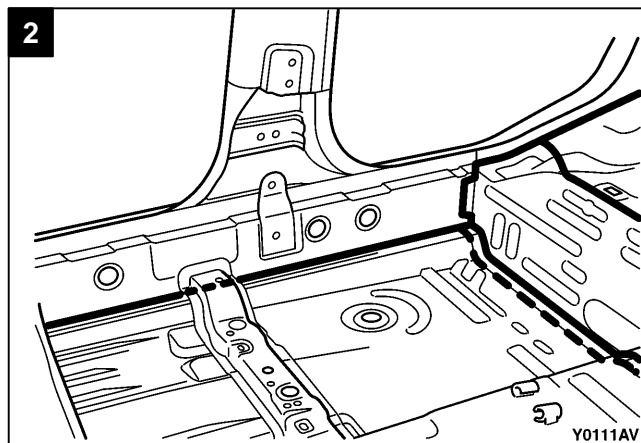
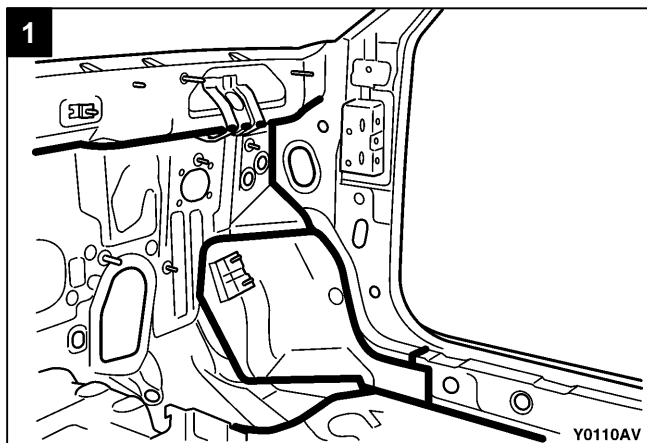
SIDE BODY



CORROSION PROTECTION – Body Sealing Locations

[Main
Index](#)

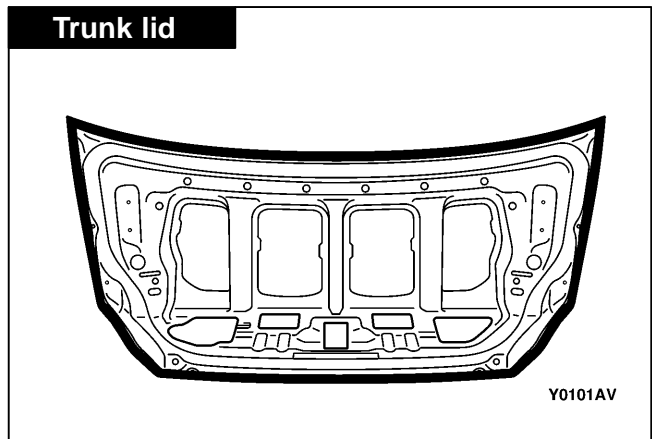
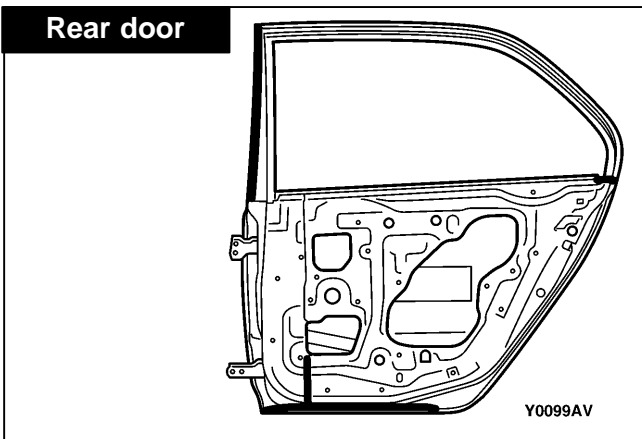
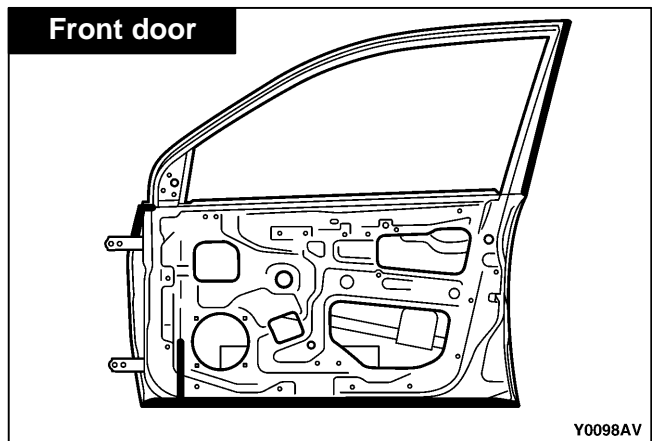
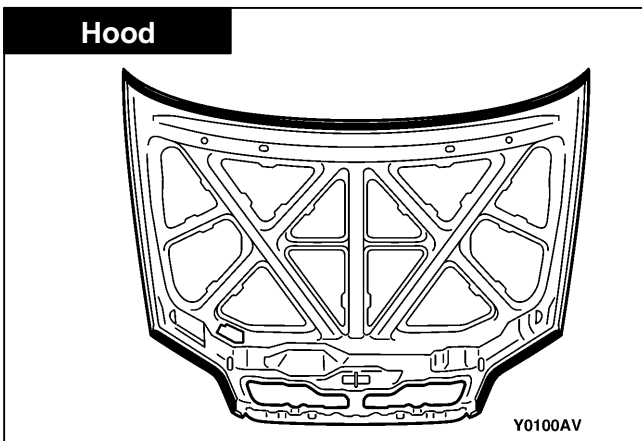
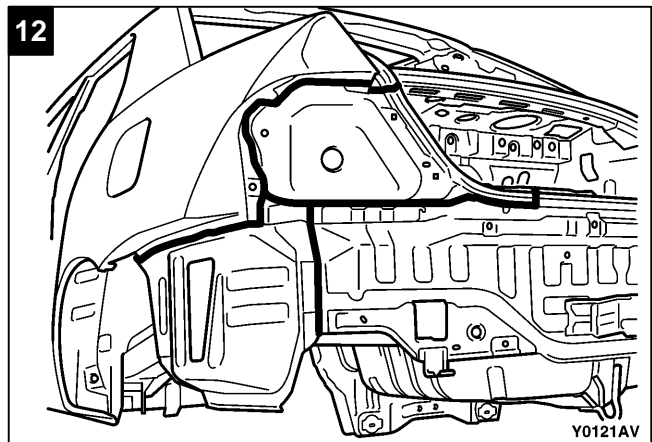
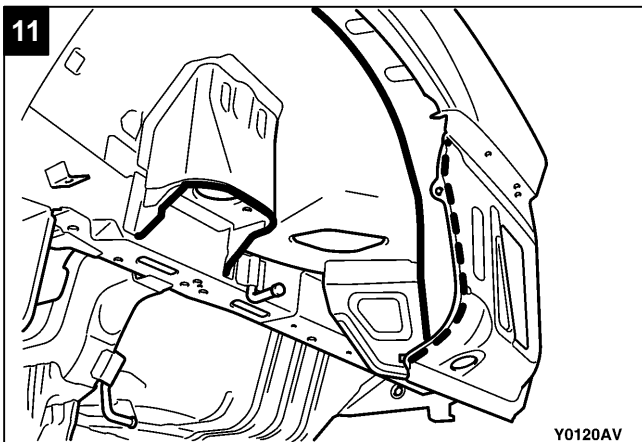
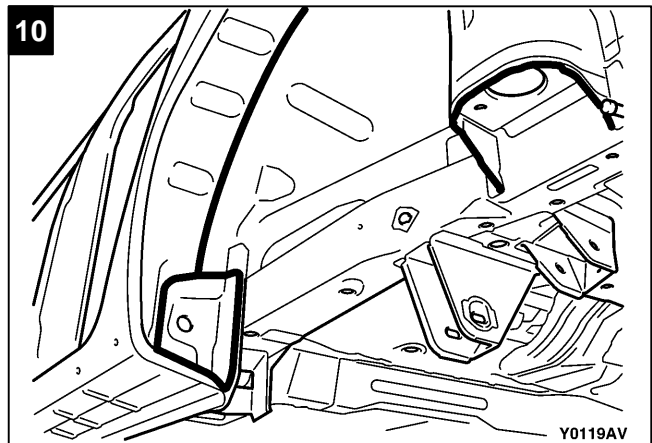
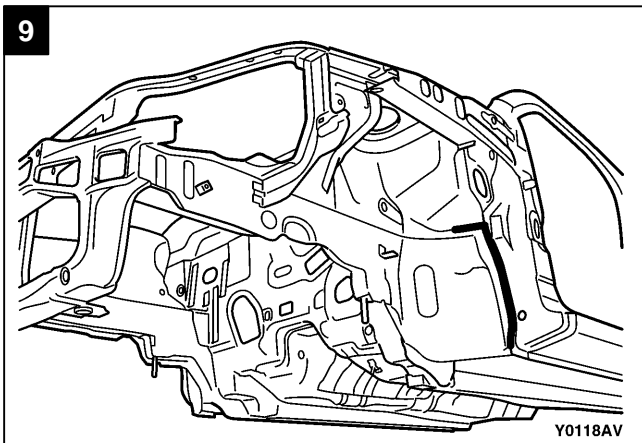
[Group
TOC](#)



CORROSION PROTECTION – Body Sealing Locations

[Main
Index](#)

[Group
TOC](#)



WAX INJECTION LOCATIONS

[Vehicles for General Export]

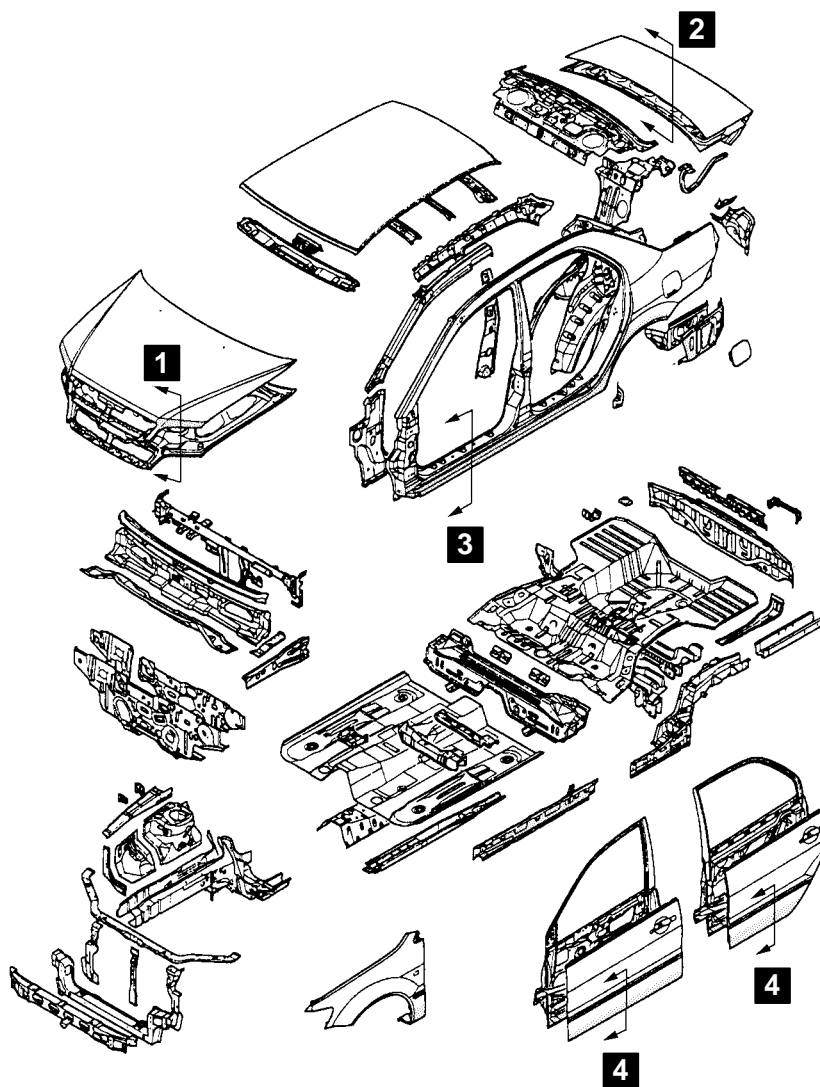
In order to provide corrosion resistance wax injection has been performed for the lower areas of the vehicle such as the frame the side sill and other panels which are a hollow any of these panels are replaced wax injection must be performed for new wax injection must be performed for the new parts.

Recommended wax:

- Tecty 506, 507T or ML
- Waxoyl
- Dinitrol 3122 or 3654-1
- Mercasol 831-ML
- Terotex
- HV200PLUS or HV300

NOTES REGARDING WAX INJECTION WORK

- Be careful that the wax does not get onto other parts. Especially if wax is to be injected in the lower part of the center pillar and into the seat belt retractor and the door switch.
- For wax injection with a rubber plug, do not forget to reinstall the rubber plug after completing the wax injection.



Y0078AV


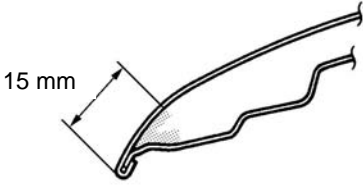
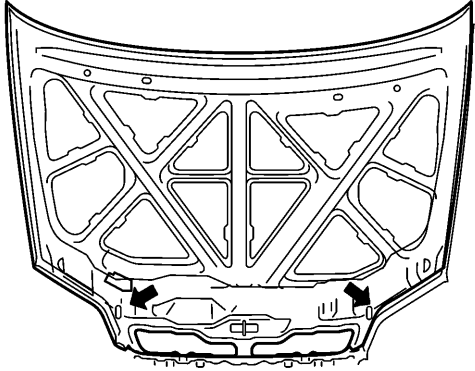
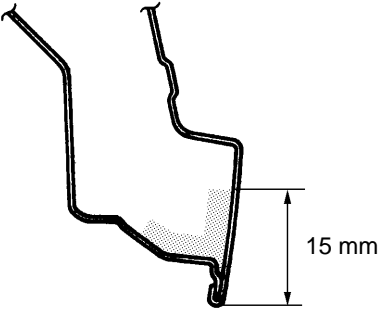
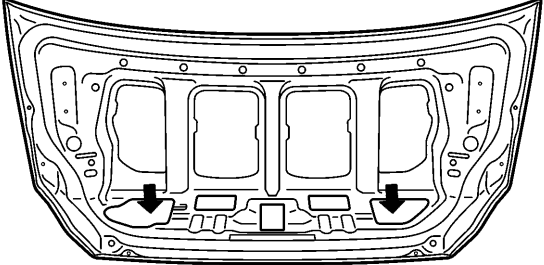
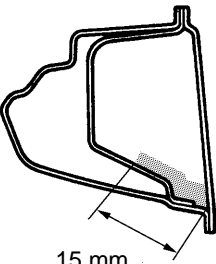
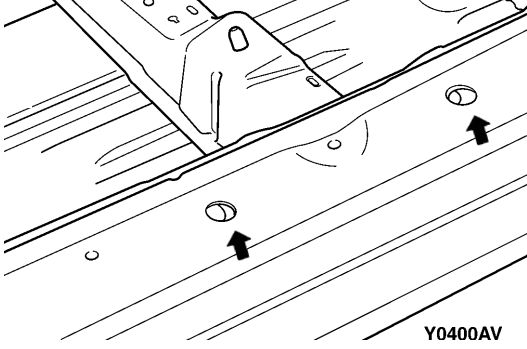
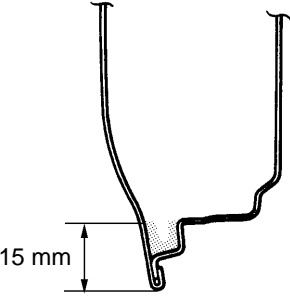
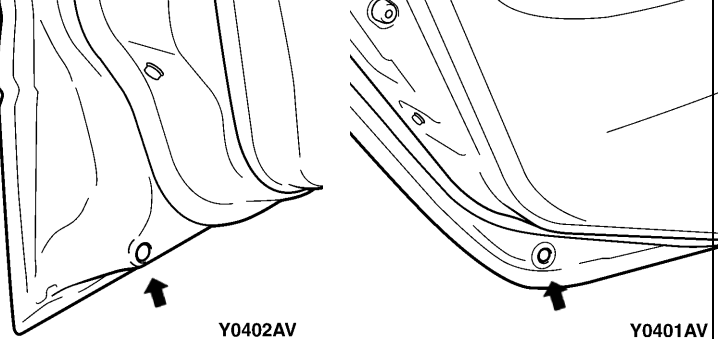
NOTES

For the numbers shown in the figure, refer to detailed illustrations with the same numbers on later pages.

CORROSION PROTECTION – Wax Injection Locations

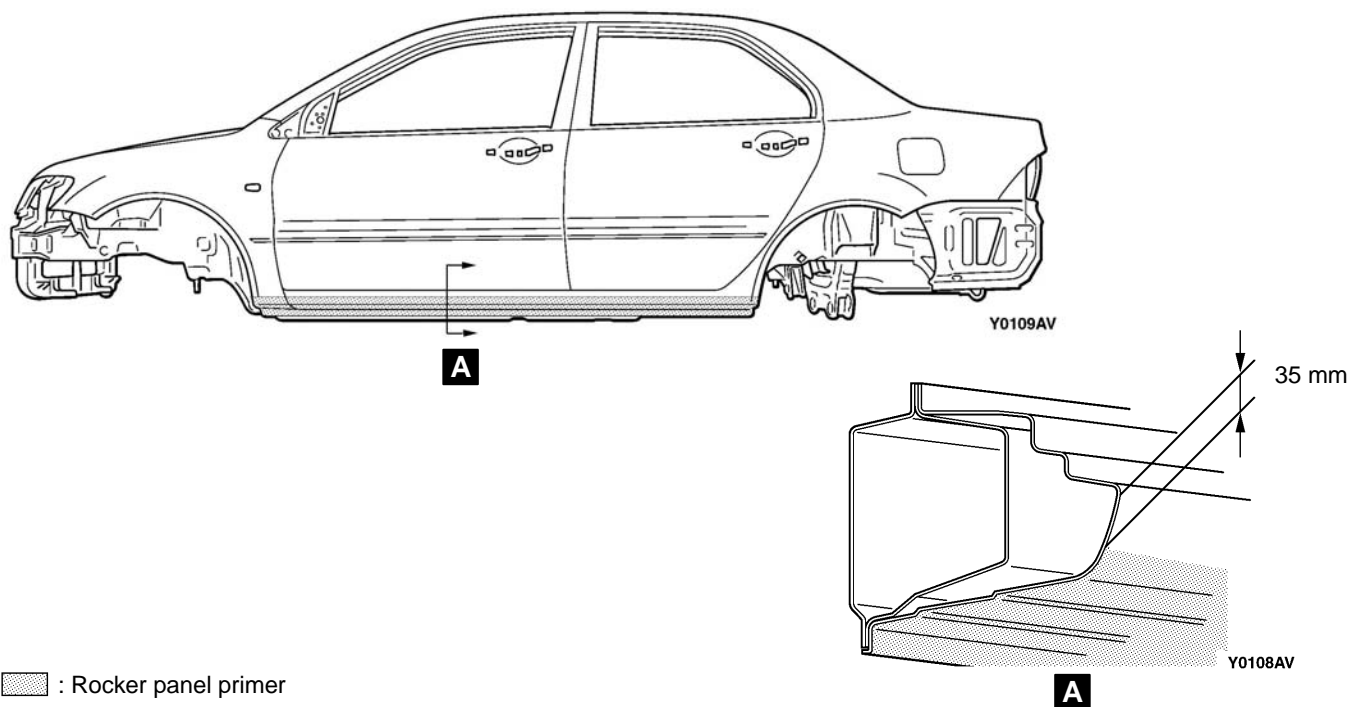
[Main Index](#)

[Group TOC](#)

Application surfaces	 : Nozzle insertion openings
<div data-bbox="151 216 186 258">1</div>  <p data-bbox="540 514 634 535">30M0075</p>	 <p data-bbox="1328 594 1401 615">Y0100AV</p>
<div data-bbox="151 642 186 684">2</div>  <p data-bbox="540 1018 634 1039">30M0069</p>	 <p data-bbox="1360 972 1433 993">Y0101AV</p>
<div data-bbox="151 1068 186 1110">3</div>  <p data-bbox="516 1392 610 1413">30M0073</p>	 <p data-bbox="1279 1423 1352 1444">Y0400AV</p>
<div data-bbox="151 1495 186 1537">4</div>  <p data-bbox="548 1833 643 1854">30M0076</p>	<div data-bbox="776 1495 914 1526">Front door</div> <div data-bbox="1125 1495 1255 1526">Rear door</div>  <p data-bbox="995 1854 1068 1875">Y0402AV</p> <p data-bbox="1401 1854 1474 1875">Y0401AV</p>

ROCKER PANEL PRIMER APPLICATION LOCATIONS

To prevent corrosion by chipping, rocker panel primer is applied to the area shown in the illustration. Rocker panel primer is applied between the under coat and second coat to prevent corrosion by preventing damage to the body by chipping caused by the film thickness and elasticity of the coating. When panels applied with rocker panel primer have been replaced, apply rocker primer before the second coat.

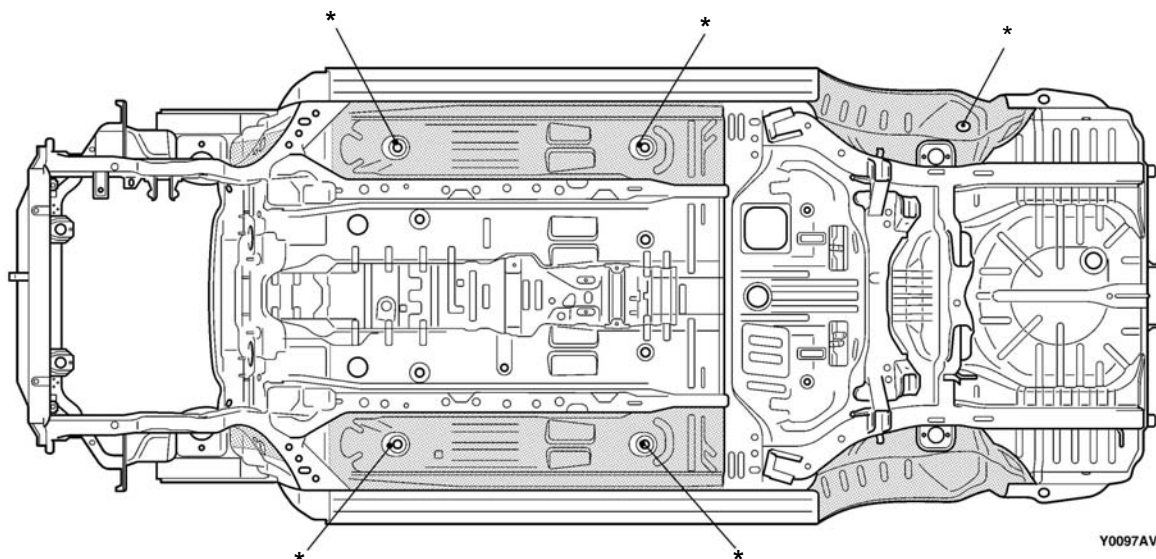


UNDERCOAT APPLICATION LOCATIONS

In order to provide resistance to rust, corrosion, chipping, and vibration, an undercoat is applied to certain areas of the underbody.

After completing body repairs, restore this undercoat if necessary.

* Mark the areas indicated with asterisks to make sure no undercoat adheres to these areas.



■ : Undercoat (Film thickness of at least 0.5 mm)

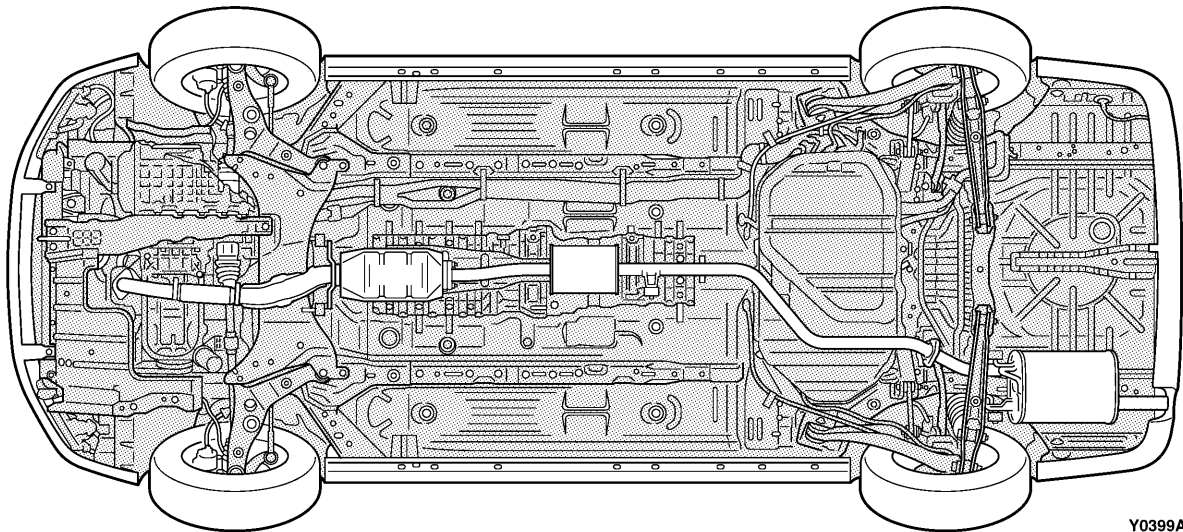
UNDERBODY ANTICORROSION AGENT LOCATIONS

[Vehicles for General Export]


In order to provide a greater corrosion resistance underbody corrosion prevention treatment should be performed after undercoat application. After corrosion prevention treatment as indicated in the illustration if necessary.

Recommended wax:

- Tectyl 506T, 506 or S
- Waxoyl
- Dinitrol 4054
- Terotex WAX
- Mercasol NON-DRIP



Y0399AU

 : 100m or more

NOTES

- (1) Take care not to permit the anticorrosion agent to come in contact with body painting, brake parts, exhaust pipes, bearing seals for front axle and rubber parts (such as tyres and drive shaft boots.)
- (2) If anticorrosion agent gets onto the oxygen sensor, it will cause a drop in the performance of the sensor. Cover the oxygen sensor with a protective cover when applying anti-corrosion agents and undercoats.