
GROUP 11A

ENGINE MECHANICAL

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GENERAL INFORMATION

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Item			Specification
Total displacement mL			2,378
Bore × Stroke mm			87 × 100
Compression ratio			9.5
Compression chamber			Pentroof
Camshaft arrangement			SOHC
Number of valve	Intake		8
	Exhaust		8
Valve timing	Intake valve	Open (BTDC)	6° <low speed cam>
			20° <High speed cam>
		Closes (ABDC)	38° <low speed cam>
			72° <High speed cam>
	Exhaust valve	Open (BBDC)	60°
		Closes (ATDC)	16°
Fuel system			Electronically controlled multipoint fuel injection
Rocker arm			Roller type

SERVICE SPECIFICATIONS

M1112000300621

Item		Standard value	Limit
Drive belt tension	Vibration frequency Hz (Reference)	120 – 154	–
	Tension N (Reference)	340 – 560	–
Valve clearance (at hot) mm	Intake valve	0.20	–
	Exhaust valve	0.30	–
Basic ignition timing		5° BTDC ± 3°	–
Ignition timing		Approximately 10° BTDC	–
Idle speed r/min		750 ± 100	–
CO contents %		0.5 or less	–
HC contents ppm		100 or less	–
Compression pressure kPa-r/min		1,560 – 200	1,130 – 200
Compression pressure difference of all cylinders kPa		–	Maximum 98
Intake manifold vacuum kPa		–	Minimum 60
Cylinder head bolt nominal length mm		–	99.4
Balancer timing belt tension (When adjusted)	Deflection mm	5 – 7	–
Balancer timing belt tension (When replaced)	Deflection mm	5 – 7	–
Balancer timing belt tension (When checked)	Deflection mm	5 – 10	–
Timing belt tensioner adjuster rod protrusion amount mm		3.8 – 4.5	–
Timing belt tensioner adjuster rod movement mm		Within 1	–

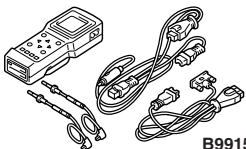
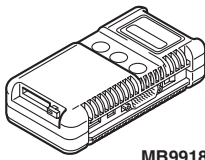
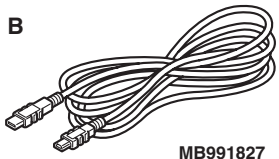

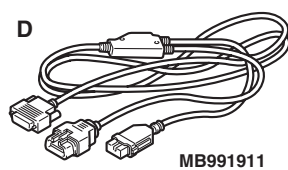
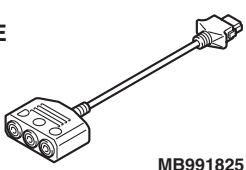
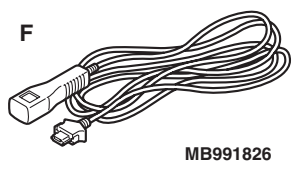
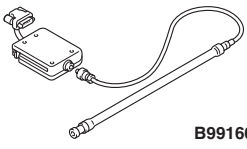
SEALANTS

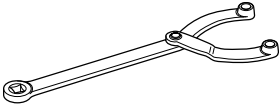
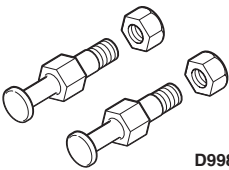
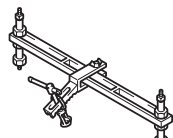
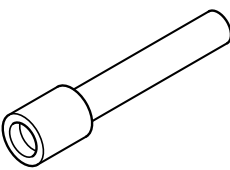
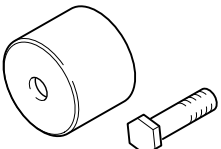
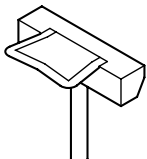
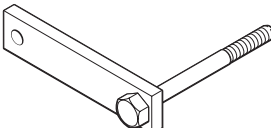
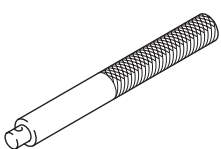

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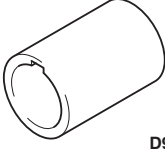
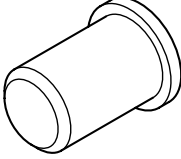
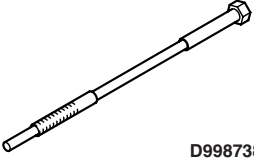
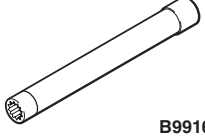
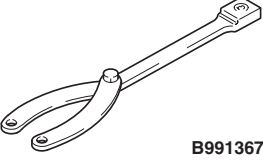
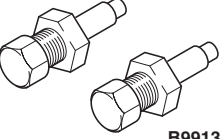
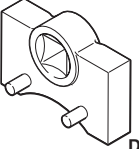
Item	Specified sealant	Remark
Taper plug	LOCTITE 203MP	Anaerobic sealant
Camshaft position sensor support	MITSUBISHI GENUINE PART MD970389 or equivalent	Semi-drying sealant
Engine oil pan		

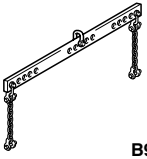
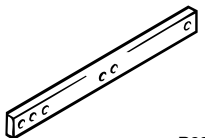
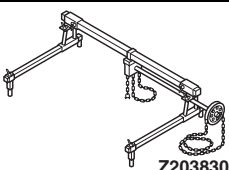
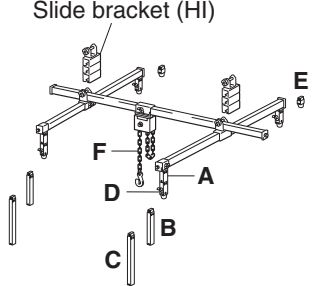
SPECIAL TOOLS

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Tool	Number	Name	Use
 B991502	MB991502	M.U.T.-II sub assembly	<ul style="list-style-type: none"> • Drive belt tension check • Checking the ignition timing • Checking the idle speed
<p>A</p>  MB991824	MB991955 A: MB991824 B: MB991827 C: MB991910 D: MB991911 E: MB991825 F: MB991826	M.U.T.-III sub assembly A: Vehicle communication interface (V.C.I.) B: M.U.T.-III USB cable C: M.U.T.-III main harness A (Vehicles with CAN communication system) D: M.U.T.-III main harness B (Vehicles without CAN communication system) E: M.U.T.-III measurement adapter F: M.U.T.-III trigger harness	<ul style="list-style-type: none"> • Drive belt tension check • Checking the ignition timing • Checking the idle speed <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> CAUTION If you connect M.U.T.-III main harness A to a vehicle without CAN communication system to use the M.U.T.-III, a pulse signal may interfere with the simulated vehicle speed lines, thus causing the M.U.T.-III inoperative. Therefore, use the M.U.T.-III main harness B (MB991911) instead. </div>
<p>B</p>  MB991827			
<p>C</p>  MB991910			
<p>D</p>  MB991911			
<p>E</p>  MB991825			
<p>F</p>  MB991826 MB991955			
 B991668	MB991668	Belt tension meter set	Drive belt tension check (used together with M.U.T.-II or M.U.T.-III)

Tool	Number	Name	Use
 B990767	MB990767	Front hub and flange yoke holder	Holding the camshaft sprocket
 D998719	MD998719	Pin	
 MD998772	MD998772	Valve spring compressor	Compressing valve spring
	MB991999	Valve stem seal installer	Valve stem seal installation
 D998713	MD998713	Camshaft oil seal installer	Camshaft oil seal installation
 D998727	MD998727	Oil pan FIPG cutter	Oil pan removal
 D998781	MD998781	Flywheel stopper	Supporting the flywheel <M/T> and A/T drive plate <A/T>
	MB990938	Installer bar	
 D998776	MD998776	Crankshaft rear oil seal installer	

Tool	Number	Name	Use
 D998285	MD998285	Crankshaft front oil seal guide	Crankshaft front oil seal installation
	MD998375	Crankshaft front oil seal installer	
 D998738	MD998738	Adjusting bolt	Supporting the timing belt tensioner arm and timing belt tensioner adjuster
 B991654	MB991654	Cylinder head bolt wrench (12)	Removal and installation of cylinder head bolt
 B991367	MB991367	Special spanner	Holding the crankshaft camshaft drive sprocket
 B991385	MB991385	Pin	
 D998767	MD998767	Tensioner wrench	Valve timing belt tension adjustment

Tool	Number	Name	Use
 B991454	MB991454	Engine hanger balancer	<p>When the engine hanger is used: Supporting the engine assembly during removal and installation of the transmission assembly</p> <p><i>NOTE: Special tool MB991454 is a part of engine hanger attachment set MB991453.</i></p>
 B991527	MB991527	Hanger	
 Z203830	MB991895	Engine hanger	
<p>Slide bracket (HI)</p>  B991928	<p>MB991928</p> <p>A: MB991929</p> <p>B: MB991930</p> <p>C: MB991931</p> <p>D: MB991932</p> <p>E: MB991933</p> <p>F: MB991934</p>	<p>Engine hanger</p> <p>A: Joint (50) × 2</p> <p>B: Joint (90) × 2</p> <p>C: Joint (140) × 2</p> <p>D: Foot (standard) × 4</p> <p>E: Foot (short) × 2</p> <p>F: Chain and hook assembly</p>	

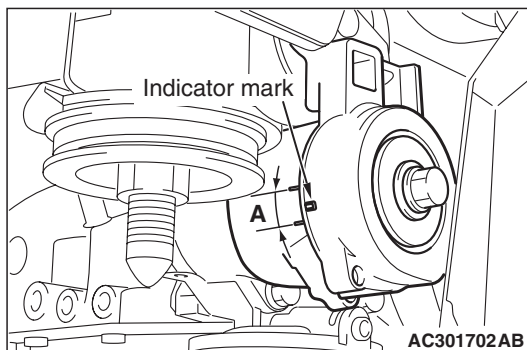
ON-VEHICLE SERVICE

DRIVE BELT TENSION CHECK

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CAUTION

Check the drive belt tension after turning the crankshaft clockwise one turn or more.



1. Make sure that the indicator mark is within the area marked with A in the illustration.
2. If the mark is out of the area, replace the drive belt. (Refer to [P.11A-17](#)).

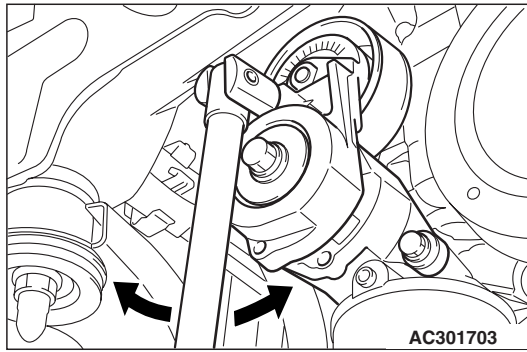
NOTE: The drive belt tension check is not necessary as auto-tensioner is adopted.

AUTO-TENSIONER CHECK

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OPERATION CHECK

1. Turn OFF the engine from the idle state then check to see that the drive belt is not protruding from the pulley width of the auto-tensioner.
2. Remove the drive belt (Refer to [P.11A-17](#)).



3. Securely insert the spindle handle or ratchet handle with a 12.7 mm insertion angle into the jig hole of the auto-tensioner. Turn the auto-tensioner to the left and right to check and see that there is no threading.
4. If there are any problems in the procedure 1 or 3, replace the auto-tensioner (Refer to [P.11A-36](#)).
5. Install the drive belt (Refer to [P.11A-17](#)).

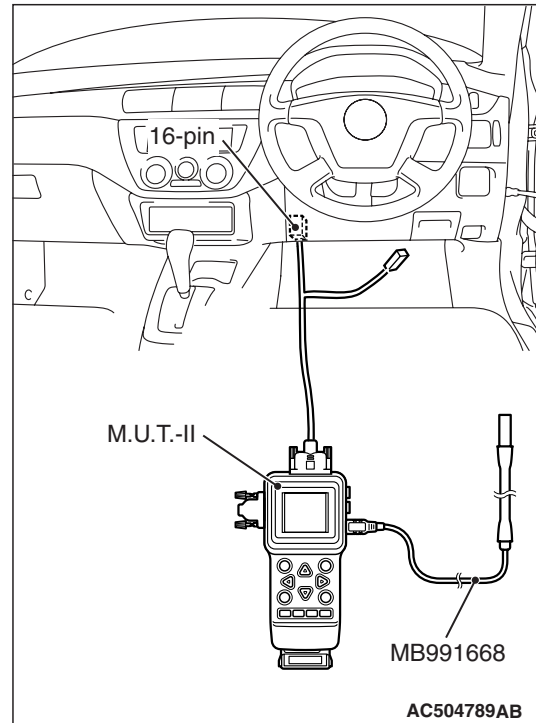
FUNCTION CHECK

You can verify if the auto-tensioner is defective or not by checking the drive belt tension.

When using M.U.T.-II

1. Check the drive belt tension (Refer to [P.11A-7](#)).
2. Measure the drive belt tension vibration frequency by the following procedures:

⚠ CAUTION

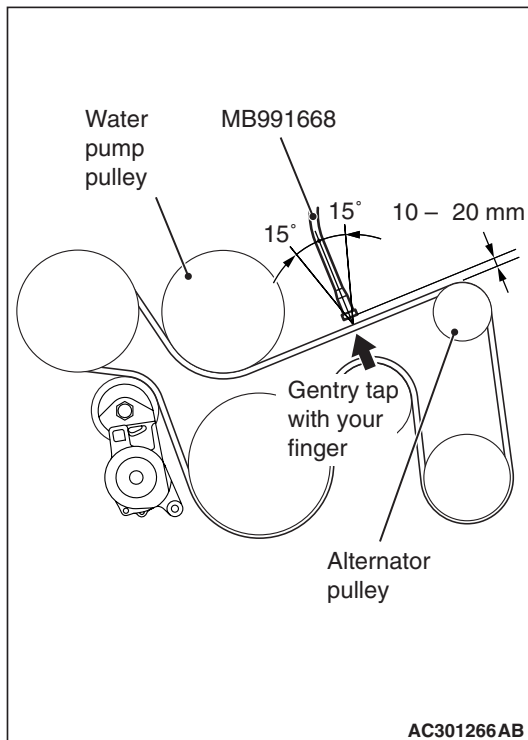


To prevent damage to M.U.T.-II, always turn the ignition switch to the "LOCK" (OFF) position before connecting or disconnecting M.U.T.-II.

- (1) Connect special tool belt tension meter set (MB991668) to the M.U.T.-II.
- (2) Connect the M.U.T.-II to the diagnosis connector.
- (3) Turn the ignition switch to "ON" position, and select "BELT TENSION" on the menu screen.

CAUTION

- The temperature of the surface of the belt should be as close to normal temperature as possible.
- Do not allow any contaminants such as water or oil to get onto the microphone.
- If strong gusts of wind blow against the microphone or if there are any loud sources of noise nearby, the values measured by the microphone may not correspond to actual values.
- If the microphone is touching the belt while the measurement is being made, the values measured by the microphone may not correspond to actual values.
- Do not take the measurement while the vehicle's engine is running.



- (4) Hold special tool belt tension meter set (MB991668) to the middle of the drive belt between the pulleys (at the place indicated by arrow), approximately 10 – 20 mm away from the rear surface of the belt so that it is perpendicular to the belt (within an angle of ± 15 degree).

- (5) Gently tap the middle of the belt between the pulleys (the place indicated by the arrow) with your finger as shown in the illustration, and measure that the vibration frequency of the belt is within the standard value.

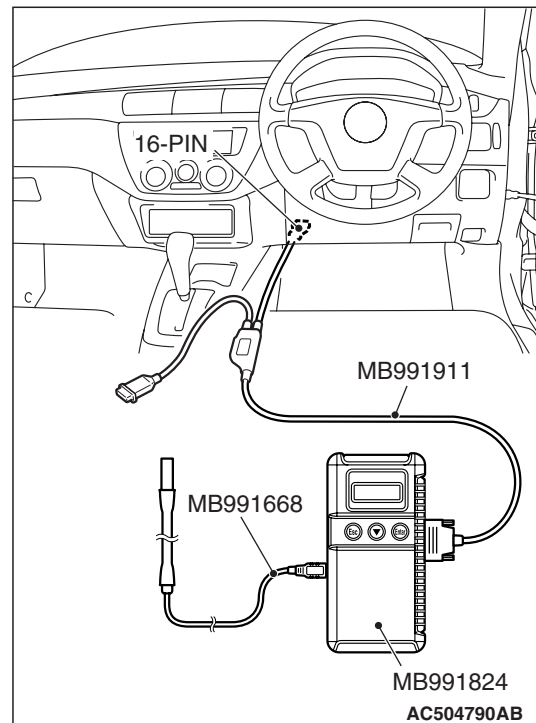
Standard value (Reference): 120 – 154 Hz

3. If not within the standard value, replace the auto-tensioner. (Refer to P.11A-36).

When using V.C.I.

1. Check the drive belt tension. (Refer to P.11A-7).
2. Measure the drive belt tension vibration frequency by the following procedures:

CAUTION

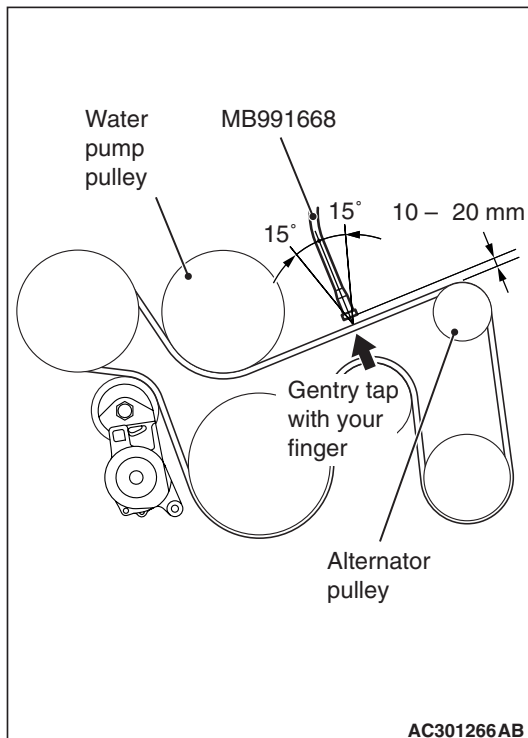


To prevent damage to special tool V.C.I. (MB991824), always turn the ignition switch to the "LOCK" (OFF) position before connecting or disconnecting special tool V.C.I. (MB991824).

- (1) Connect special tool belt tension meter set (MB991668) to special tool V.C.I. (MB991824).
- (2) Connect special tool M.U.T.-III main harness B (MB991911) to special tool V.C.I. (MB991824).
- (3) Connect special tool M.U.T.-III main harness B (MB991911) to the diagnosis connector.
- (4) Turn the ignition switch to "ON" position, and select "Belt Tension" on the menu screen.

⚠ CAUTION

- The temperature of the surface of the belt should be as close to normal temperature as possible.
- Do not allow any contaminants such as water or oil to get onto the microphone.
- If strong gusts of wind blow against the microphone or if there are any loud sources of noise nearby, the values measured by the microphone may not correspond to actual values.
- If the microphone is touching the belt while the measurement is being made, the values measured by the microphone may not correspond to actual values.
- Do not take the measurement while the vehicle's engine is running.



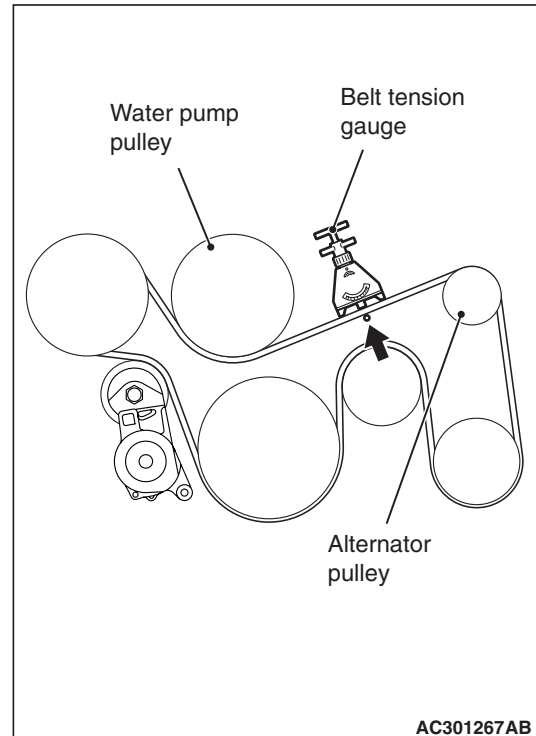
- (5) Hold special tool belt tension meter set (MB991668) to the middle of the drive belt between the pulleys (at the place indicated by arrow), approximately 10 – 20 mm away from the rear surface of the belt so that it is perpendicular to the belt (within an angle of ± 15 degree).
- (6) Gently tap the middle of the belt between the pulleys (the place indicated by the arrow) with your finger as shown in the illustration, and measure that the vibration frequency of the belt is within the standard value.

Standard value (Reference): 120 – 154 Hz

3. If not within the standard value, replace the alternator drive belt auto tensioner. (Refer to [P.11A-36](#)).

When using a tension gauge

1. Check the drive belt tension. (Refer to [P.11A-7](#)).



2. Use a belt tension gauge in the middle of the belt between the pulleys (at the place indicated by the arrow) to measure that the belt tension is within the standard value.

Standard value (Reference): 340 – 560 N

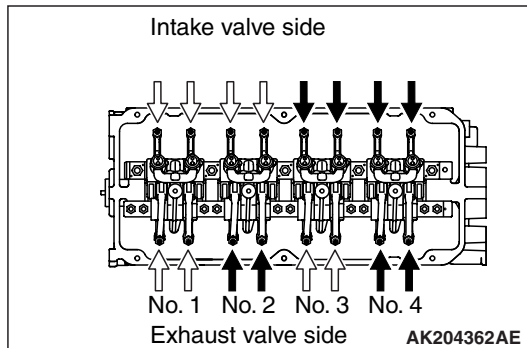
3. If not within the standard value, replace the auto-tensioner. (Refer to [P.11A-36](#)).

VALVE CLEARANCE CHECK AND ADJUSTMENT

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1. Before inspection, set the vehicle to the pre-inspection condition.
2. Turn the ignition switch to the "LOCK" (OFF) position.
3. Remove all ignition coils.
4. Remove all spark plugs from the cylinder head for easy inspection.
5. Remove the rocker cover.
6. Turn the crankshaft clockwise until the notch on the pulley is lined up with the "T" mark on the timing indicator.

7. Move the rocker arms on the No. 1 and No. 4 cylinders up and down by hand to determine which cylinder has its piston at the top dead center on the compression stroke. If both intake and exhaust valve rocker arms have a valve lash, the piston in the cylinder corresponding to these rocker arms is at the top dead center on the compression stroke.



8. Valve clearance inspection and adjustment can be performed on rocker arms indicated by white arrow mark when the No. 1 cylinder piston is at the top dead centre on the compression stroke, and on rocker arms indicated by black arrow mark when the No. 4 cylinder piston is at the top dead centre on the compression stroke.
9. Measure the valve clearance.

If the valve clearance is not as specified, loosen the rocker arm lock nut and adjust the clearance using a thickness gauge while turning the adjusting screw.

Standard value (hot engine):

Intake valve: 0.20 mm

Exhaust valve: 0.30 mm

10. While holding the adjusting screw with a screwdriver to prevent it from turning, tighten the lock nut to the specified torque.

Tightening torque: 9 ± 1 N·m

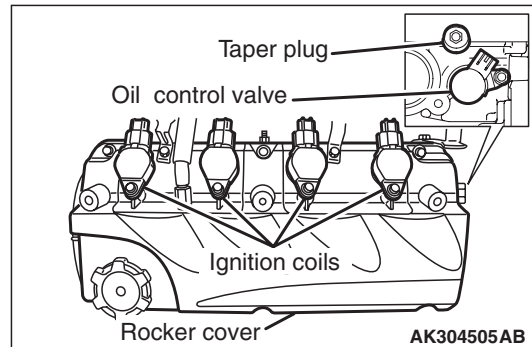
11. Turn the crankshaft through 360° to line up the notch on the crankshaft pulley with the "T" mark on the timing indicator.
12. Repeat steps 9 and 10 on other valves for clearance adjustment.
13. Install the rocker cover.
14. Install the spark plugs and tighten to the specified torque.

Tightening torque: 25 ± 4 N·m

15. Install the ignition coils.

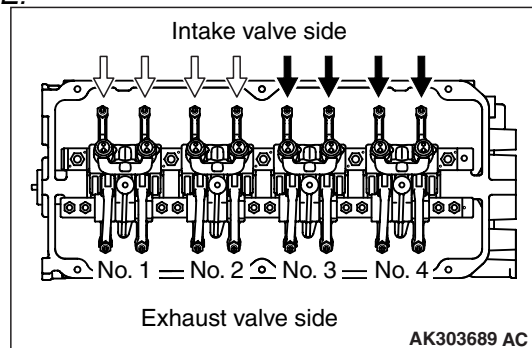
ROCKER ARM PISTON OPERATION CHECK

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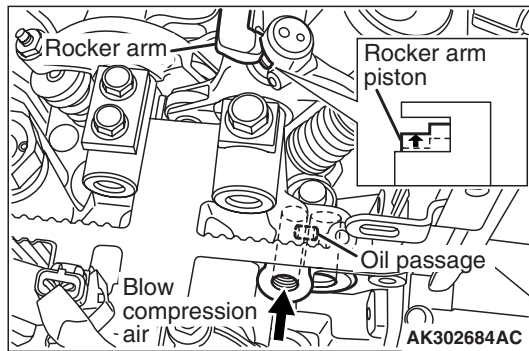


1. Remove all of the ignition coils.
2. Remove the rocker cover.
3. Remove the oil control valve.
4. Remove the taper plug.
5. Turn the crankshaft clockwise until the notch on the crankshaft pulley is lined up with "T" mark on the lower cover of timing belt.
6. Move the rocker arms on the No. 1 and No. 4 cylinders up and down by hand to determine which cylinder has its piston at the top dead centre on the compression stroke.

NOTE:



The rocker arm piston operation check can be performed on rocker arms indicated by white arrow mark when the No. 1 cylinder piston is at the top dead centre on the compression stroke, and on rocker arms indicated by black arrow mark when the No. 4 cylinder piston is at the top dead centre on the compression stroke.



7. While shutting up the oil passage hole at the depth of the oil control valve's installation hole by finger not to leak air, blow compression air into the taper plug's installation hole by air blowgun. At this time, confirm that the rocker arm piston can operate.

NOTE: To fully confirm the check, prevent the compression air from leaking as much as possible by installing the O-ring to the end of air blowgun.

8. Turn the crankshaft clockwise until the notch on the crankshaft pulley is lined up with "T" mark on the lower cover of timing belt.
9. Confirm the rest of the rocker arm pistons under the procedure 7.
10. When the rocker arm piston does not operate, replace the rocker arm assy.
11. Apply sealant to threaded portion for the taper plug.

Specified sealant: LOCTITE 203MP

CAUTION

Do not start the engine within one hour after the engine taper plug has been installed.

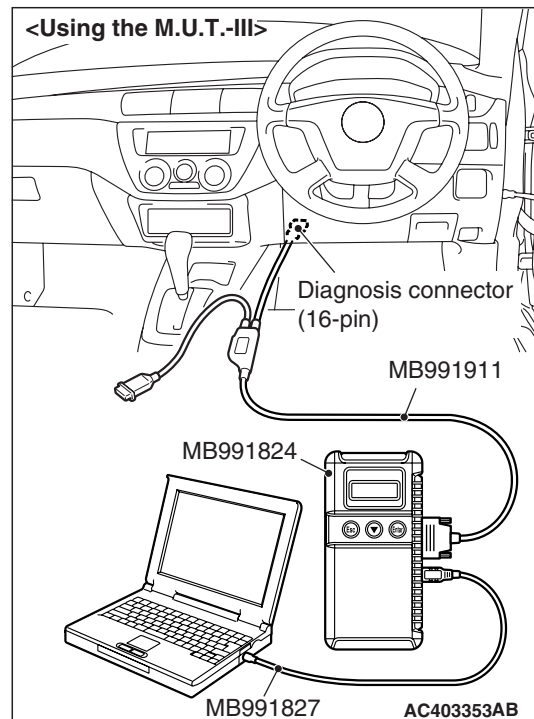
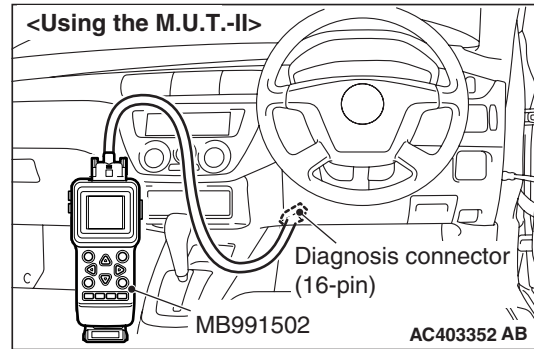
12. Install the taper plug and tighten to the specified torque.

Tightening torque: 10 ± 2 N·m

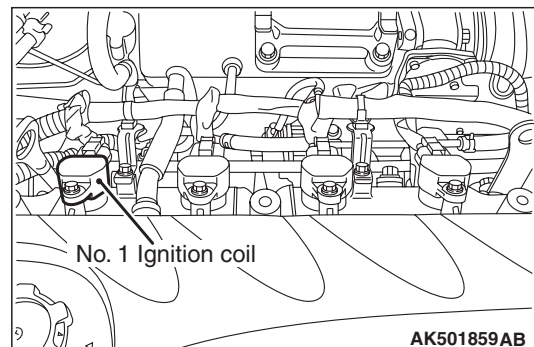
13. Install the oil control valve. (Refer to Camshaft and Valve Stem Seal –Removal and Installation P.11A-19).
14. Install the rocker cover.
15. Install all of the ignition coils.

IGNITION TIMING CHECK

M1111001701354



1. Before inspection, set the vehicle to the pre-inspection condition.
2. Turn the ignition switch to the "LOCK" (OFF) position and then connect the M.U.T.-II/III to the diagnosis connector.



3. Set the timing light to the power supply line (terminal No. 1) of the ignition coil No. 1.

NOTE: The power supply line is looped and also longer than the other ones.

4. Start the engine and let it run at idle.
5. Use the M.U.T.-II/III to measure engine idle speed and check that it is within the standard value.

Standard value
: 750 ± 100 r/min

6. Select No. 17 of the M.U.T.-II/III Actuator test.
7. Check that basic ignition timing is within the standard value.

Standard value: 5° BTDC ± 3°

8. If the basic ignition timing is outside the standard value, inspect the MPI system (Refer to GROUP 13A –Troubleshooting –Inspection Chart for Diagnosis Code [P.13A-19](#)).

⚠ CAUTION

If the test is not cancelled, a forced driving will continue for 27 minutes. Driving under this condition may damage the engine.

9. Select a forced driving cancel mode to release the Actuator test.
10. Check that ignition timing is at the standard value.

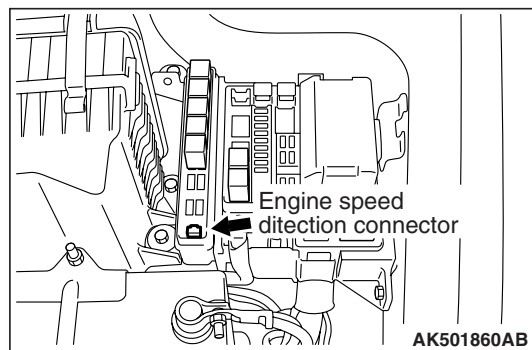
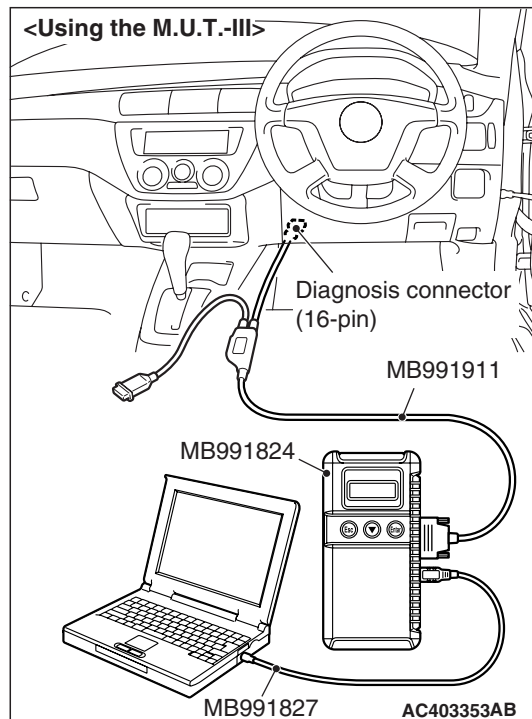
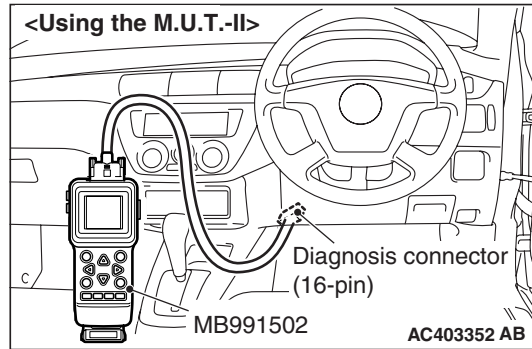
Standard value: approximately 10° BTDC

NOTE:

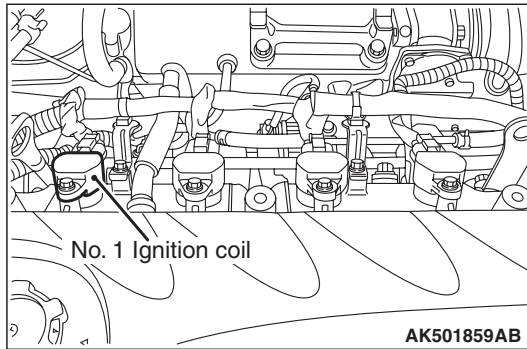
- The ignition timing may fluctuate within $\pm 7^\circ$ BTDC. This is normal.
 - In higher altitude, the ignition timing is more advanced than the standard value by approximately 5° .
11. Remove the timing light.
 12. Turn the ignition switch to the "LOCK" (OFF) position and then remove the M.U.T.-II/III.

IDLE SPEED CHECK

M1111003501237



1. Before inspection, set the vehicle to the pre-inspection condition.
2. Turn the ignition switch to the "LOCK" (OFF) position and then connect the M.U.T.-II/III to the diagnosis connector or connect a tachometer to the engine speed detection connector.



3. Set the timing light to the power supply line (terminal No. 1) of the ignition coil No. 1.
NOTE: The power supply line is looped and also longer than the other ones.
4. Start the engine and let it run at idle.
5. Check that ignition timing is at the standard value.

Standard value: approximately 10° BTDC

6. Check the idle speed.

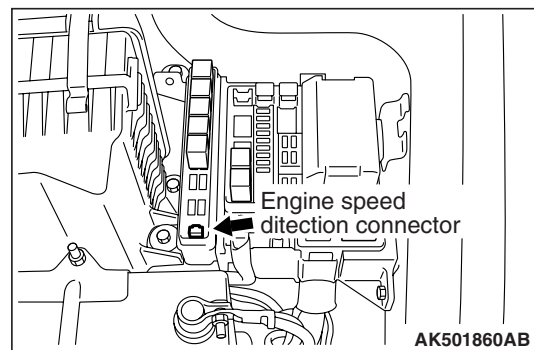
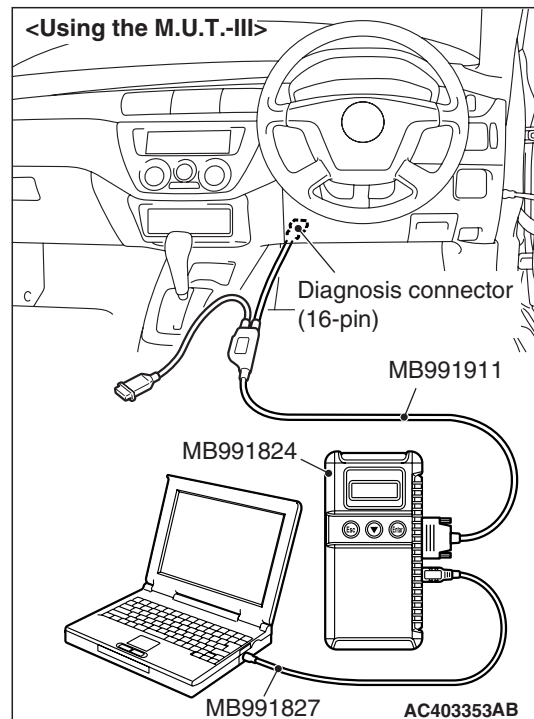
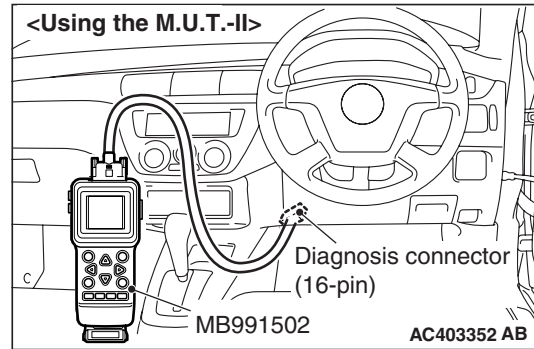
Standard value
: 750 ± 100 r/min

NOTE:

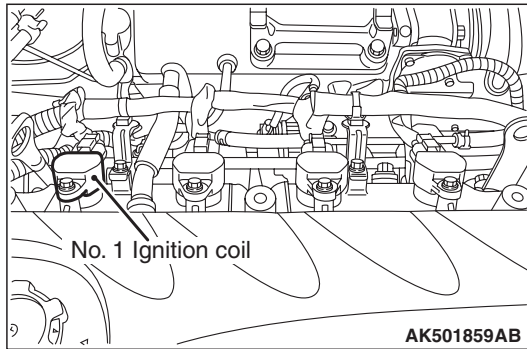
- The idle speed is controlled automatically by the idle speed control system.
 - When using the M.U.T.-II/III, select item No. 22 and take a reading of the idle speed.
7. If the idle speed is outside the standard value, inspect the MPI system (Refer to GROUP 13A – Troubleshooting – Inspection Chart for Diagnosis Code [P.13A-19](#)).
 8. Turn the ignition switch to the "LOCK" (OFF) position and then remove the M.U.T.-II/III or the tachometer.

IDLE MIXTURE CHECK

M1111002100932



1. Before inspection, set the vehicle to the pre-inspection condition.
2. Turn the ignition switch to the "LOCK" (OFF) position and then connect the M.U.T.-II/III to the diagnosis connector or connect a tachometer to the engine speed detection connector.



3. Set the timing light to the power supply line (terminal No. 1) of the ignition coil No. 1.
NOTE: The power supply line is looped and also longer than the other ones.
4. Start the engine and let it run at idle.
5. Check that ignition timing is at the standard value.

Standard value: approximately 10° BTDC

6. Run the engine at 2,500 r/min for 2 minutes.
7. Set the CO, HC tester.
8. Check the CO contents and the HC contents at idle.

Standard value

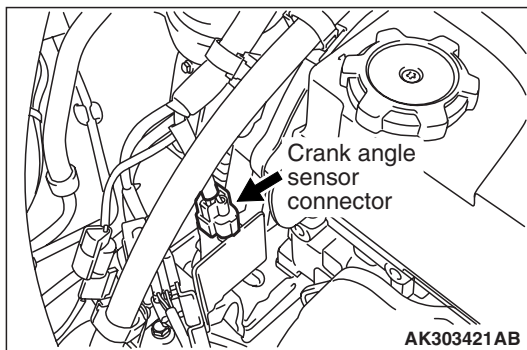
CO contents: 0.5% or less

HC contents: 100 ppm or less

9. If there is a deviation from the standard value, inspect the MPI system (Refer to GROUP 13A – Troubleshooting – Inspection Chart for Trouble Symptoms P.13A-204).
10. Turn the ignition switch to the "LOCK" (OFF) position and then remove the M.U.T.-II/III or the tachometer.

COMPRESSION PRESSURE CHECK

M11111002601424

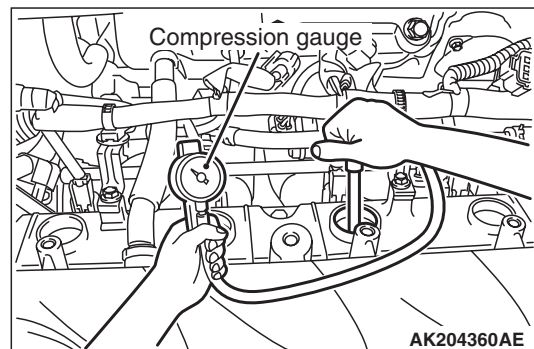


1. Before inspection, set the vehicle to the pre-inspection condition.
2. Remove all of the ignition coils and spark plugs.
3. Disconnect the crank angle sensor connector.

NOTE: Doing this will prevent the engine-ECU <M/T> or engine-A/T-ECU <A/T> from carrying out ignition and fuel injection.

⚠ CAUTION

- Keep away from the spark plug hole when cranking.
 - If compression is measured with water, oil, fuel, etc., that has come from cracks inside the cylinder, these materials will become heated and will gush out from the spark plug hole, which is dangerous.
4. Cover the spark plug hole with a shop towel etc., and after the engine has been cranked, check that no foreign material is adhering to the shop towel.



5. Set compression gauge to one of the spark plug holes.
6. Crank the engine with the throttle valve fully open and measure the compression pressure.

Standard value (at engine speed of 200 r/min):

1,560 kPa

Limit (at engine speed of 200 r/min):

Minimum 1130 kPa

7. Measure the compression pressure for all the cylinders, and check that the pressure differences of the cylinders are below the limit.

Limit: Maximum 98 kPa

8. If there is a cylinder with compression or a compression difference that is outside the limit, pour a small amount of engine oil through the spark plug hole, and repeat the operations in steps from 5 to 7.
 - (1) If the compression increases after oil is added, the cause of the malfunction is a worn or damaged piston ring and/or cylinder inner surface.
 - (2) If the compression does not rise after oil is added, the cause is a burnt or defective valve seat, or pressure is leaking from the gasket.

9. Connect the crank angle sensor connector.
10. Install the spark plugs and tighten to the specified torque.

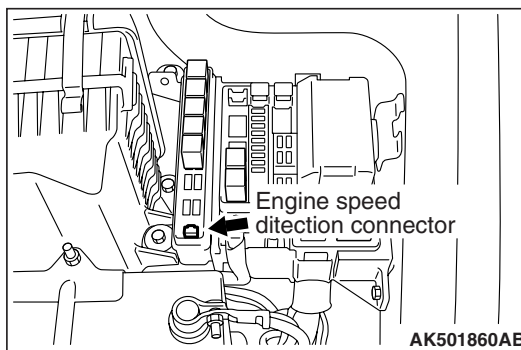
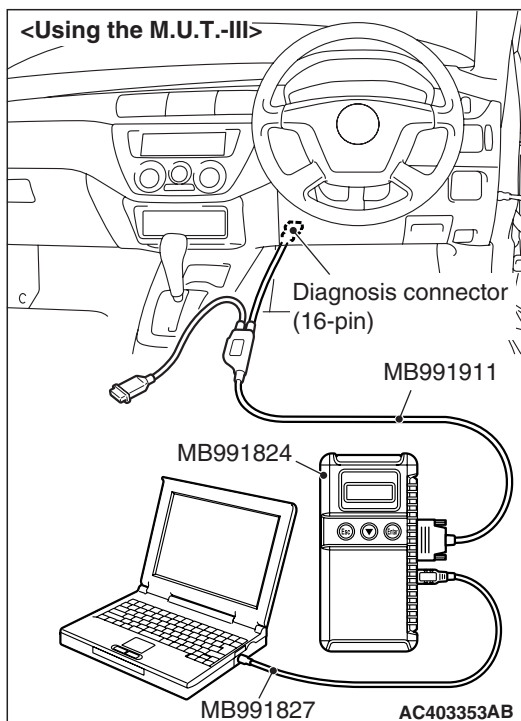
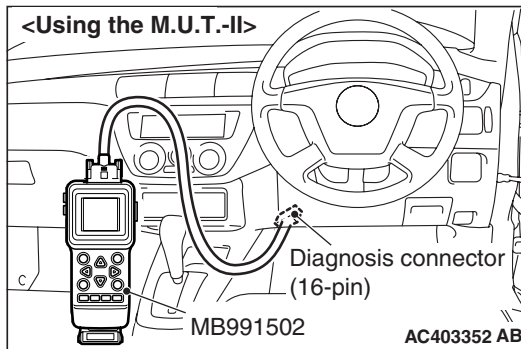
Tightening torque: $25 \pm 4 \text{ N} \cdot \text{m}$

11. Install the ignition coils.
12. Use the M.U.T.-II/III to erase the diagnosis codes.

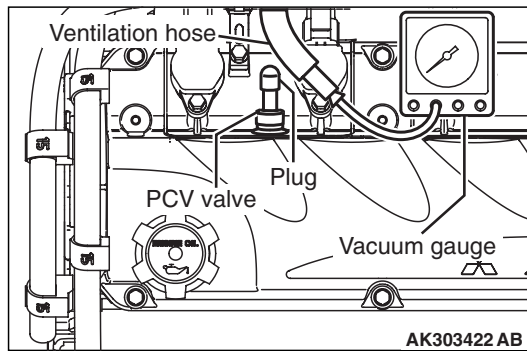
NOTE: This will erase the diagnosis code resulting from the crank angle sensor connector being disconnected.

MANIFOLD VACUUM CHECK

M1111002701056



1. Before inspection, set the vehicle to the pre-inspection condition.
2. Turn the ignition switch to the "LOCK" (OFF) position and then connect the M.U.T.-II/III to the diagnosis connector or connect a tachometer to the engine speed detection connector.



3. Disconnect the ventilation hose from the PCV valve, and connect a vacuum gauge to the ventilation hose.

4. Plug the PCV valve.
5. Start the engine and check that idle speed is within the standard value.

Standard value
: 750 ± 100 r/min

6. Check the intake manifold vacuum.
Limit: Minimum 60 kPa
7. Turn the ignition switch to the "LOCK" (OFF) position.
8. Remove the vacuum gauge and then connect the ventilation hose.
9. Remove the M.U.T.-II/III or the tachometer.

CRANKSHAFT PULLEY

REMOVAL AND INSTALLATION

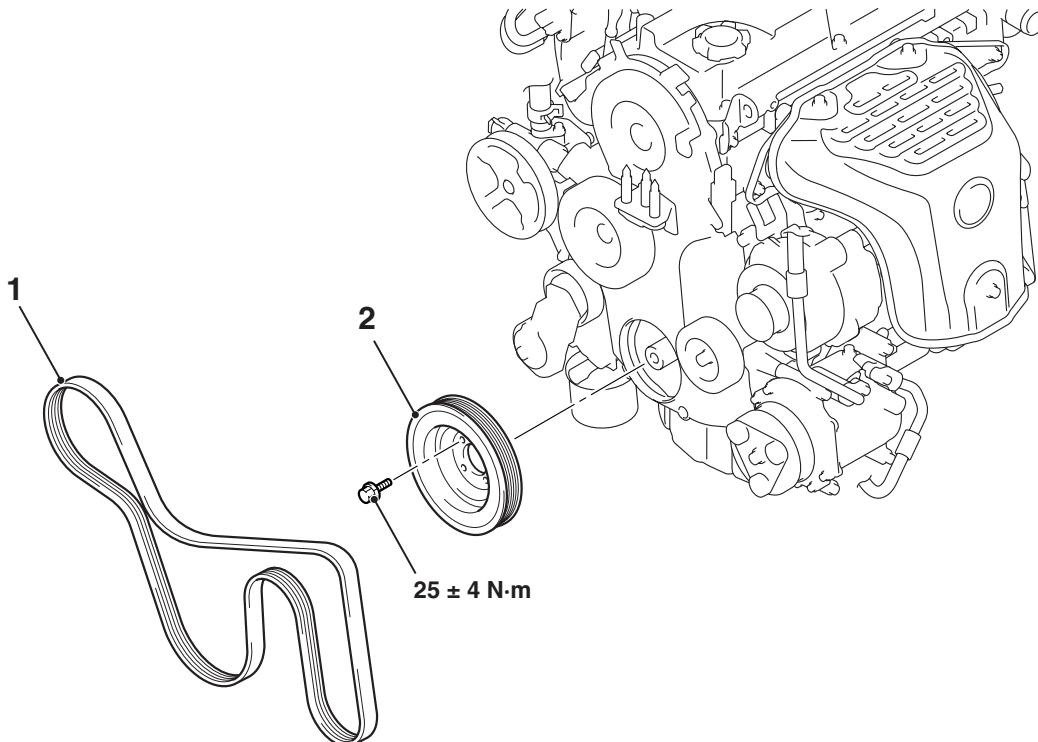
M1112001600993

Pre-removal Operation

- Under Cover Removal.

Post-installation Operation

- Drive Belt Tension Check (Refer to [P.11A-7](#)).
- Under Cover Installation.



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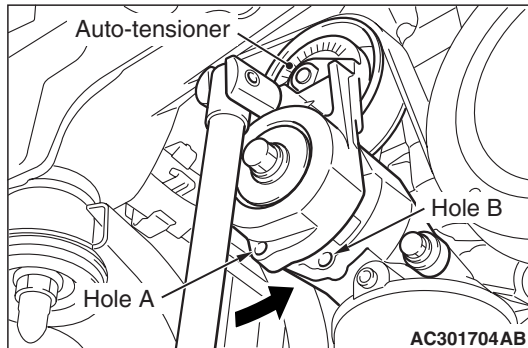
<<A>>

Removal steps

1. Drive belt
2. Crank shaft damper pulley

REMOVAL SERVICE POINT**<<A>> DRIVE BELT REMOVAL**

The following operations will be needed due to the introduction of the serpentine drive system with the drive belt auto-tensioner.

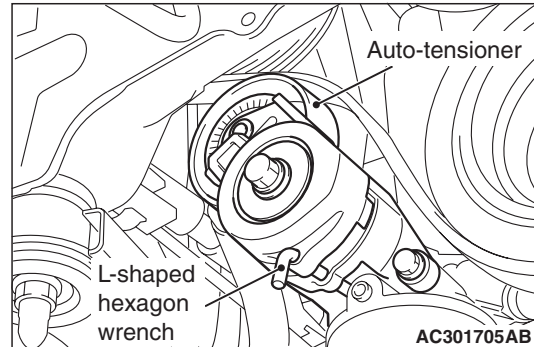


1. Securely insert the spindle handle or ratchet handle with a 12.7 mm insertion angle into the jig hole of the auto-tensioner.

2. Rotate the auto-tensioner anti-clockwise and align hole A with hole B.

⚠ CAUTION

To reuse the drive belt, draw an arrow indicating the rotating direction (clockwise) on the back of the belt using chalk, etc.



3. Insert an L-shaped hexagon wrench, etc. into the hole to fix and then remove the drive belt.

CAMSHAFT AND VALVE STEM SEAL

REMOVAL AND INSTALLATION

M1112006601065

CAUTION

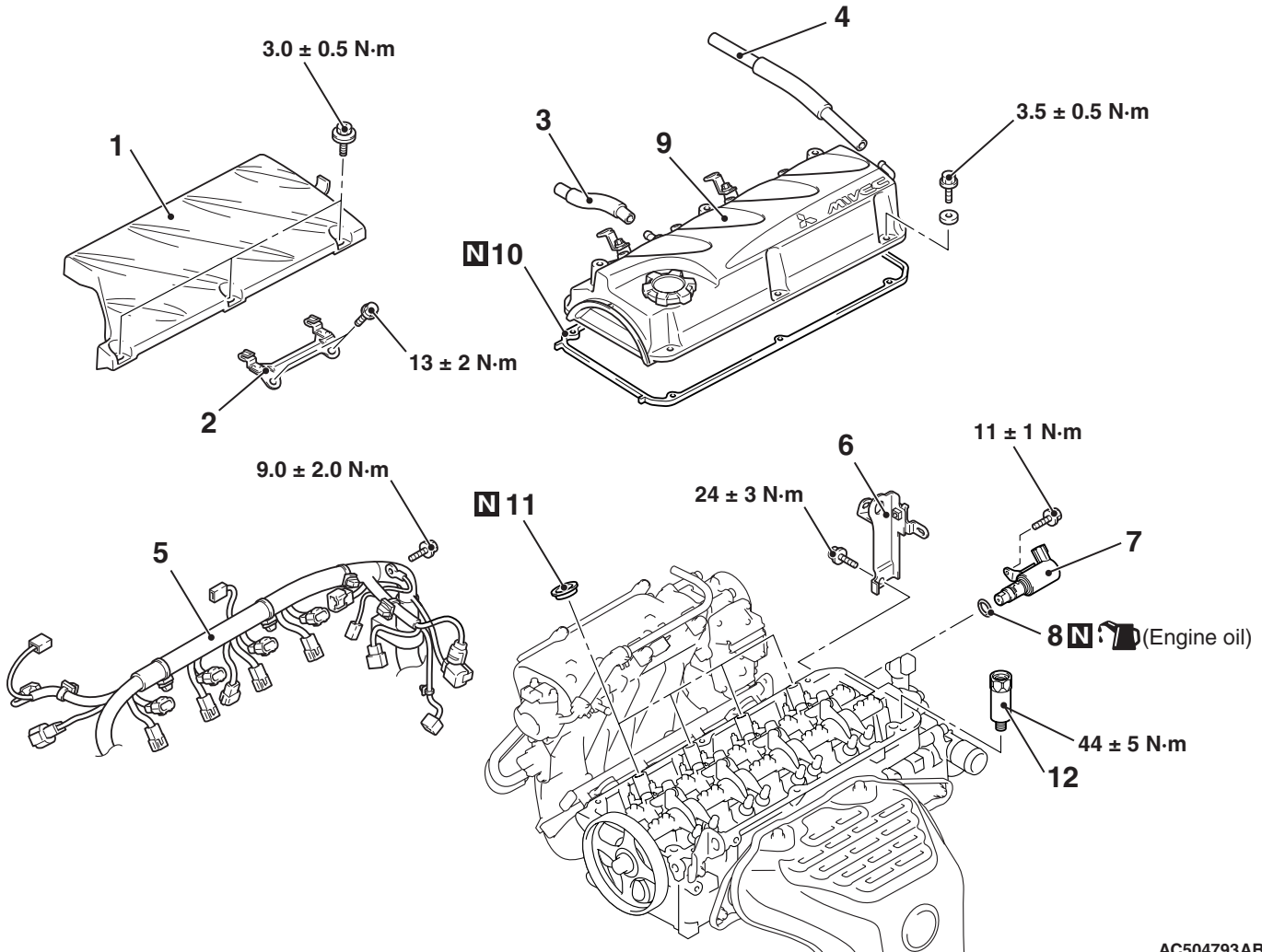
*Remove and assemble the marked parts in each cylinder unit.

Pre-removal Operation

- Timing Belt Upper Cover Removal (Refer to [P.11A-36](#)).

Post-installation Operation

- Timing Belt Upper Cover Installation (Refer to [P.11A-36](#)).
- Drive Belt Tension Check (Refer to [P.11A-7](#)).
- Valve Clearance Check and Adjustment (Refer to [P.11A-10](#)).




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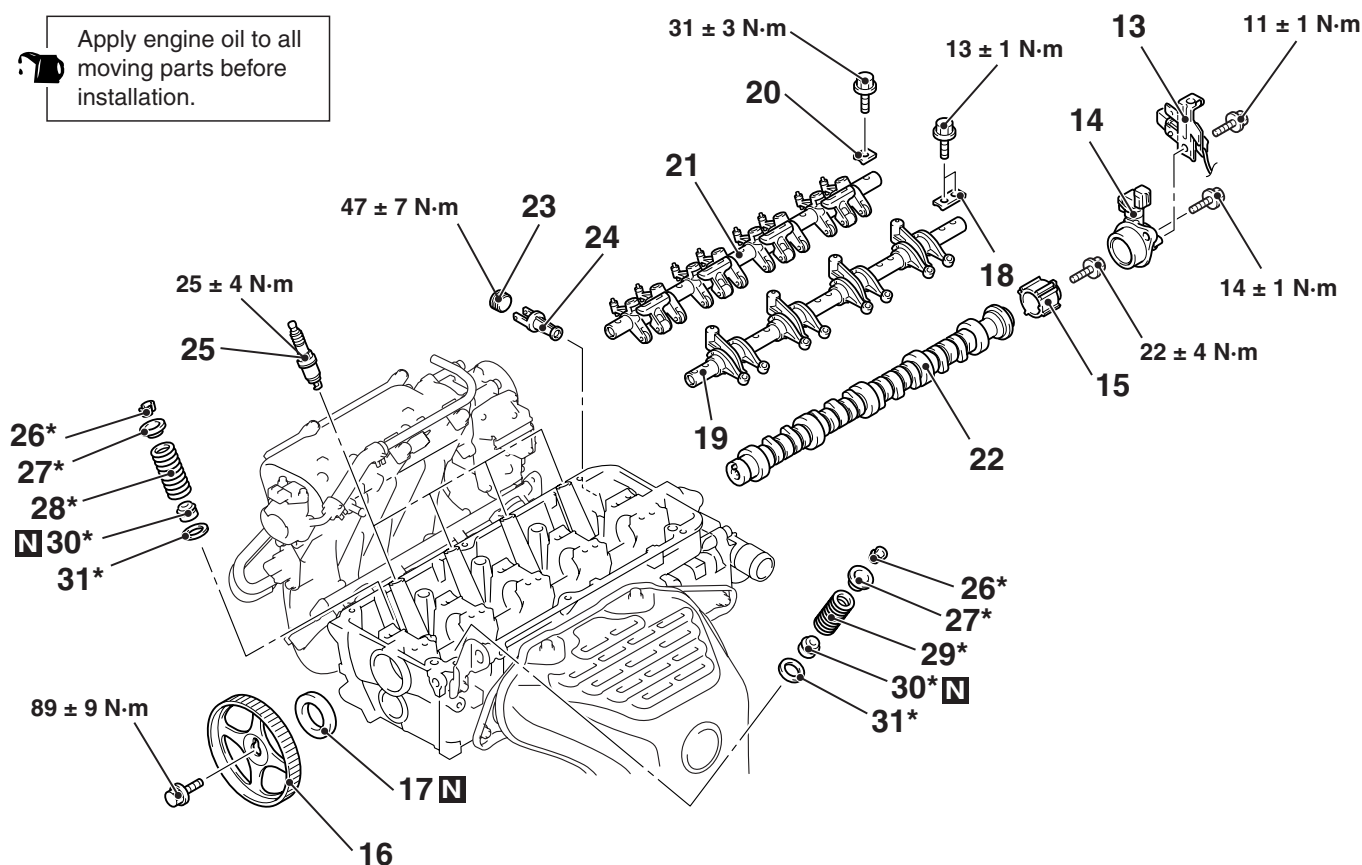
Camshaft removal steps

- >>K<<
- Engine cover
 - Engine cover bracket
 - Rocker cover PCV hose connection
 - Rocker cover breather hose connection
 - Air cleaner (Refer to GROUP 15, Air Cleaner [P.15-3](#))
 - Ignition coils (Refer to GROUP 16, Ignition Coil [P.16-27](#))
 - Control wiring harness connection

Camshaft removal steps

- >>J<<
- Engine hanger
 - Oil control valve
 - O-ring
 - Rocker cover assembly
 - Rocker cover gasket
 - Spark plug guide oil seals
 - Accumulator assembly
 - Valve timing belt (Refer to [P.11A-36](#)).

 Apply engine oil to all moving parts before installation.



AC504794 AB

Camshaft removal steps

- 13. Connector bracket
- >>I<< 14. Camshaft position sensor support
- 15. Camshaft position sensing cylinder
- <<A>> >>H<< 16. Camshaft sprocket
- >>G<< 17. Camshaft oil seal
- <> >>F<< 18. Exhaust rocker arm shaft caps
- <> >>F<< 19. Exhaust rocker arm and shaft assembly
- >>E<< 20. Inlet rocker arm shaft caps
- <> >>E<< 21. Inlet rocker arm and shaft assembly
- >>D<< 22. Camshaft
 - Water inlet fitting and thermostat case assembly (Refer to GROUP 14, Water Hose and Water Pipe P.14-28).
- 23. Cylinder head plug
- 24. Oil control valve filter

Valve stem seal removal steps

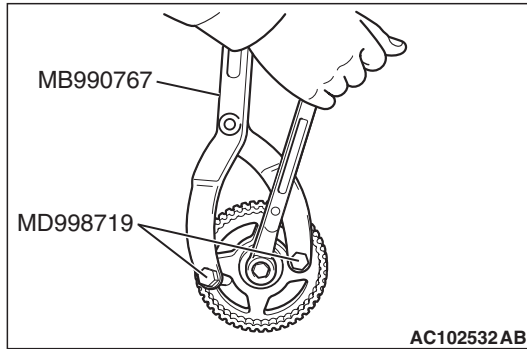
- >>K<< 1. Engine cover
- 2. Engine cover bracket
- 3. Rocker cover PCV hose connection
- 4. Rocker cover breather hose connection

Valve stem seal removal steps

- Air cleaner (Refer to GROUP 15, Air Cleaner P.15-3)
- Ignition coils (Refer to GROUP 16, Ignition Coil P.16-27)
- 5. Control wiring harness connection
- 6. Engine hanger
- 9. Rocker cover assembly
- 10. Rocker cover gasket
- 11. Spark plug guide oil seals
- <> >>F<< 18. Exhaust rocker arm shaft caps
- <> >>F<< 19. Exhaust rocker arm and shaft assembly
- >>E<< 20. Inlet rocker arm shaft caps
- <> >>E<< 21. Inlet rocker arm and shaft assembly
- 25. Spark plugs
- <<C>> >>C<< 26. Valve spring retainer locks
- 27. Valve spring retainers
- >>B<< 28. Inlet valve springs
- >>B<< 29. Exhaust valve springs
- >>A<< 30. Valve stem seals
- 31. Valve spring seats

REMOVAL SERVICE POINTS

<<A>> CAMSHAFT SPROCKET REMOVAL



1. Use the following special tools to hold the camshaft sprocket.
 - Front hub and flange yoke holder (MB990767)
 - Pin (MD998719)
2. Loosen the camshaft sprocket mounting bolt and remove the camshaft sprocket.

<> EXHAUST ROCKER ARM AND SHAFT ASSEMBLY/INLET ROCKER ARM AND SHAFT ASSEMBLY REMOVAL

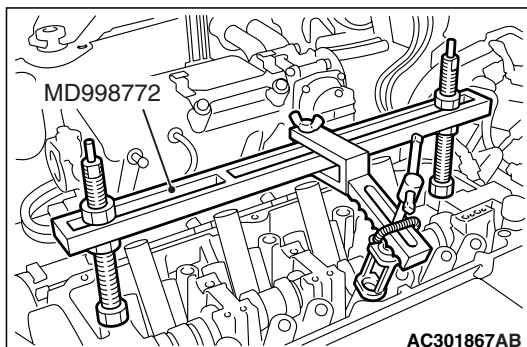
⚠ CAUTION

Never disassemble the exhaust rocker arm and shaft assembly, and inlet rocker arm and shaft assembly.

<<C>> VALVE SPRING RETAINER LOCKS REMOVAL

⚠ CAUTION

When removing valve spring retainer locks, leave the piston of each cylinder in the TDC (Top Dead Centre) position. The valve may fall into the cylinder if the piston is not properly in the TDC position.



Use special tool valve spring compressor (MD998772) to compress the valve spring and then remove the valve spring retainer lock.

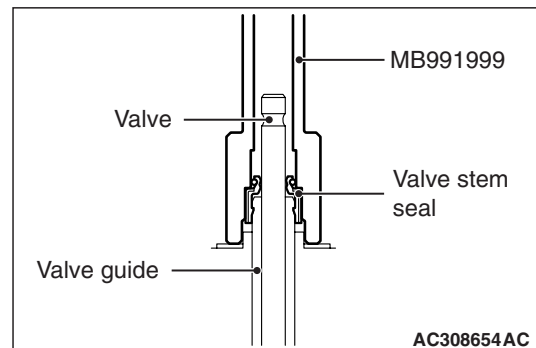
INSTALLATION SERVICE POINTS

>>A<< VALVE STEM SEALS INSTALLATION

1. Apply a small amount of engine oil to the valve stem seals.

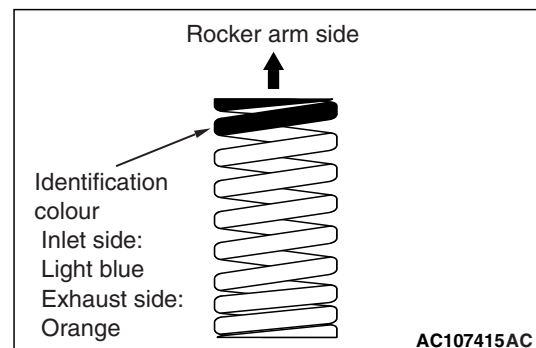
⚠ CAUTION

- Do not re-use the valve stem seal.
- Special tool valve stem seal installer (MB991999) must be used to install the valve stem seal. Improper installation could result in oil leaking past the valve guide.

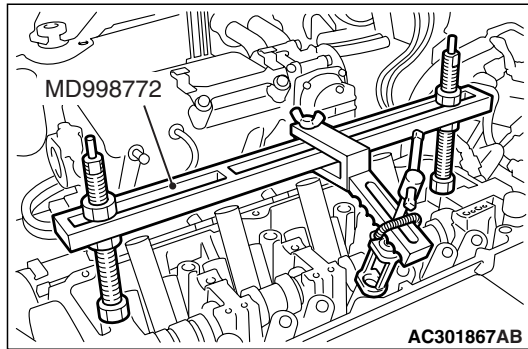


2. Use the special tool valve stem seal installer (MB991999) to fill a new valve stem seal in the valve guide using the valve stem area as a guide.

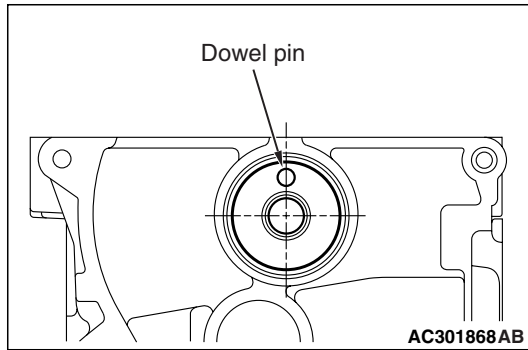
>>B<< EXHAUST VALVE SPRINGS/INLET VALVE SPRINGS INSTALLATION



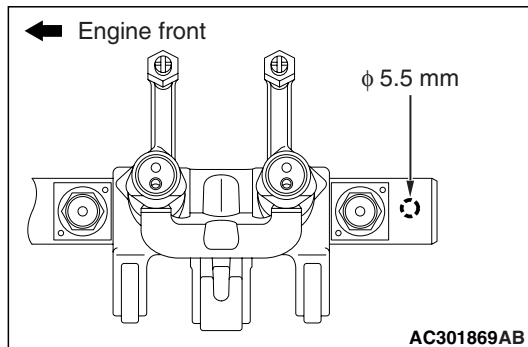
Install the valve springs with its identification colour painted end facing the rocker arm.

**>>C<< VALVE SPRING RETAINER LOCKS
INSTALLATION**

Use special tool valve spring compressor (MD998772) to compress the valve spring and then install the valve spring retainer lock in the same manner as removal.

>>D<< CAMSHAFT INSTALLATION

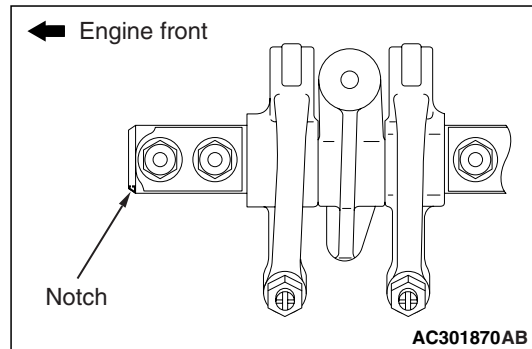
Set the dowel pin of the camshaft in the position shown in the figure.

**>>E<< INLET ROCKER ARM AND SHAFT
ASSEMBLY/INLET ROCKER ARM SHAFT
CAPS INSTALLATION**

1. Place the inlet rocker shaft so that its 5.5 mm hole faces toward the cylinder head.

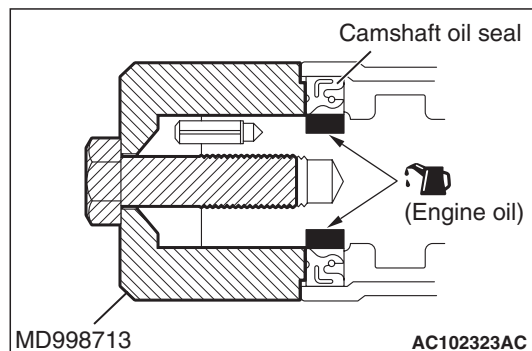
2. Install the inlet rocker arm shaft caps.
3. Tighten the inlet rocker shaft mounting bolts to the specified torque.

Tightening torque: 31 ± 3 N·m

**>>F<< EXHAUST ROCKER ARM AND
SHAFT ASSEMBLY/EXHAUST ROCKER
ARM SHAFT CAPS INSTALLATION**

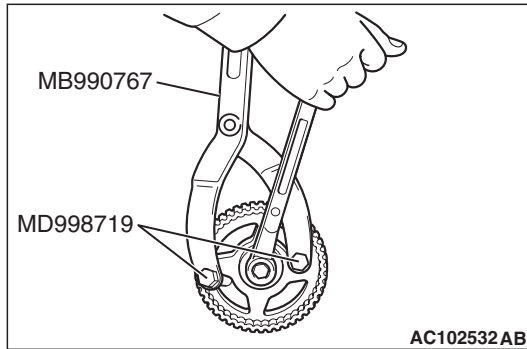
1. Install the exhaust rocker shaft so that its notch is positioned as shown.
2. Install the exhaust rocker arm shaft caps.
3. Tighten the exhaust rocker shaft mounting bolts to the specified torque.

Tightening torque: 13 ± 1 N·m

**>>G<< CAMSHAFT OIL SEAL
INSTALLATION**

1. Apply engine oil to the entire inner diameter of the oil seal lip.
2. Use special tool camshaft oil seal installer (MD998713) to press-fit the oil seal as shown.

>>H<< CAMSHAFT SPROCKET INSTALLATION

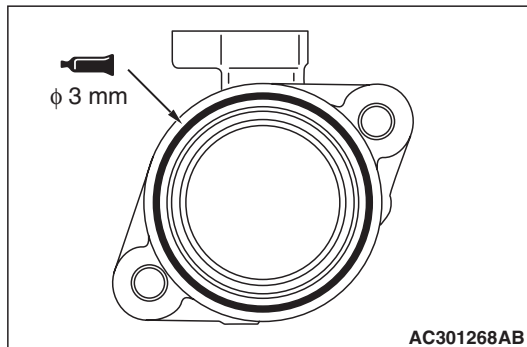


1. Use the following special tool as during removal to hold the camshaft sprocket.
 - Front hub and flange yoke holder (MB990767)
 - Pin (MD998719)
2. Tighten the camshaft sprocket mounting bolt to the specified torque.

Tightening torque: 89 ± 9 N·m

>>I<< CAMSHAFT POSITION SENSOR SUPPORT INSTALLATION

1. Remove sealant from the camshaft position sensor support and cylinder head surfaces.



2. Apply the sealant to the camshaft position sensor support flange in a continuous bead as shown in the illustration.

Specified sealant: MITSUBISHI GENUINE PART MD970389 or equivalent

NOTE: Install the camshaft position sensor support within 15 minutes after applying the sealant.

3. Install the camshaft position sensor support to the cylinder head.

CAUTION

Wait at least one hour. Never start the engine or let engine oil or coolant touch the adhesion surface during that time.

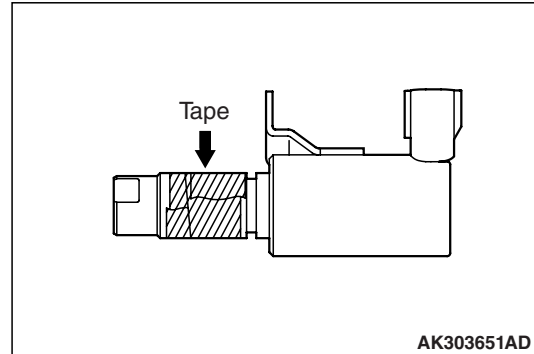
4. Tighten the camshaft position sensor support mounting bolts to the specified torque.

Tightening torque: 14 ± 1 N·m

>>J<< O-RING/OIL CONTROL VALVE INSTALLATION

CAUTION

- Never re-use the O-ring.

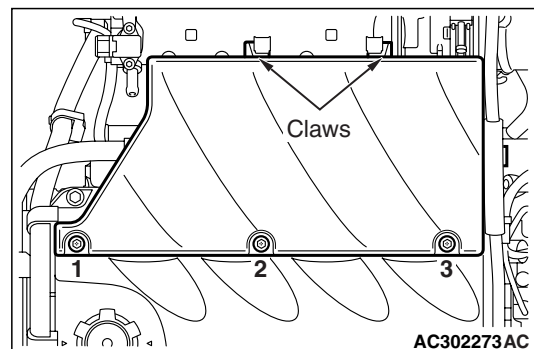


- Before installing O-ring, wind the tape with the soft adhesion (sealing tape) around the oil passages cut-out area of engine oil control valve to prevent the damage. If the O-ring is damaged, it can be the cause of oil leak.

1. Apply a small amount of engine oil to the O-ring and then install it to the oil control valve.
2. Assemble the oil control valve to the cylinder head.
3. Tighten the oil control valve mounting bolt to the specified torque.

Tightening torque: 11 ± 1 N·m

>>K<< ENGINE COVER INSTALLATION



1. Engage the engine cover claws in the engine cover bracket.
2. Finger-tighten the engine cover mounting bolts in the order shown in the figure so that the engine cover can be moved by hand.
3. Tighten the engine cover mounting bolts to the specified torque in the order shown.

Tightening torque: 3.0 ± 0.5 N·m

OIL PAN

REMOVAL AND INSTALLATION

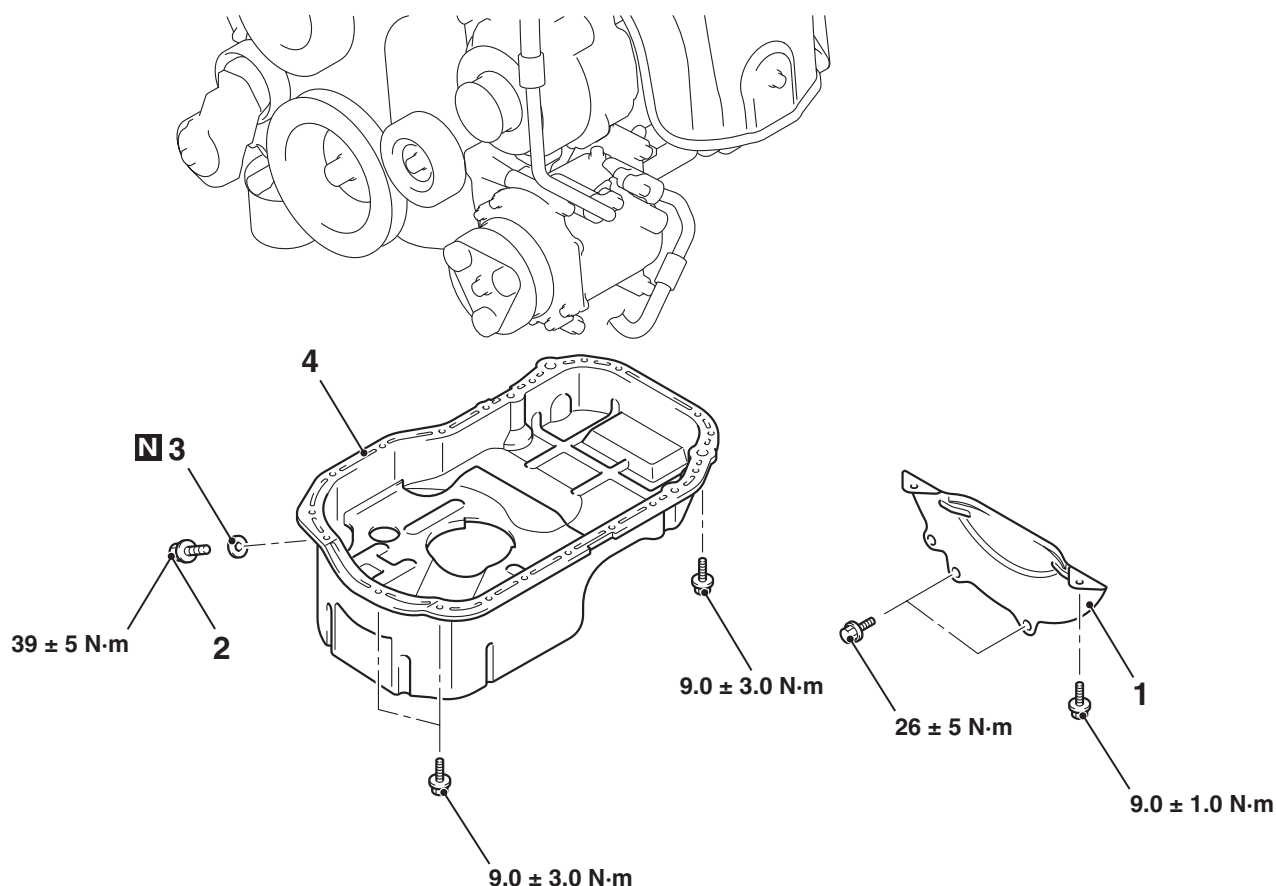
M1112002801391

Pre-removal Operation

- Under Cover Removal.
- Engine Oil Draining (Refer to GROUP 12, On-vehicle Service –Engine Oil Replacement P.12-3).
- Front Exhaust Pipe Removal (Refer to GROUP 15, Exhaust Pipe and Main Muffler P.15-8).

Post-installation Operation

- Front Exhaust Pipe Installation (Refer to GROUP 15, Exhaust Pipe and Main Muffler P.15-8).
- Engine Oil Refilling (Refer to GROUP 12, On-vehicle Service –Engine Oil Replacement P.12-3).
- Under Cover Installation.



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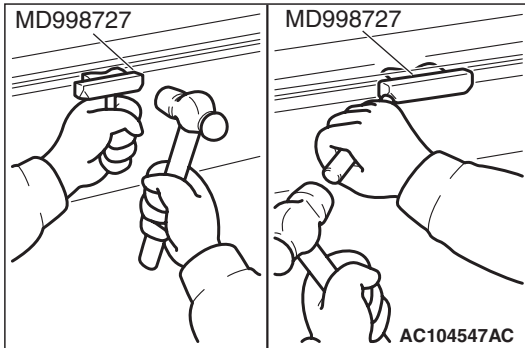
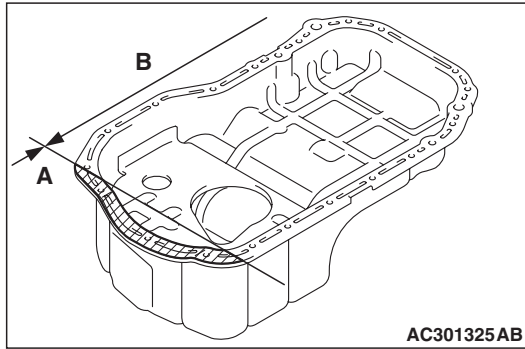
Removal steps

1. Torque converter housing front lower cover
2. Engine oil pan drain plug
- >>B<< 3. Engine oil pan drain plug gasket
- <<A>> >>A<< 4. Engine oil pan

REMOVAL SERVICE POINT**<<A>> ENGINE OIL PAN REMOVAL**

1. Remove the engine oil pan mounting bolts.

CAUTION



Do not use special tool oil pan FIPG cutter (MD998727) in area A of the engine oil pan. Using the special tool in area A may cause deformation of the front case because the front case is made of aluminum.

2. Tap the special tool into the range (B) between the cylinder block and the engine oil pan, and then slide the tool sideways.

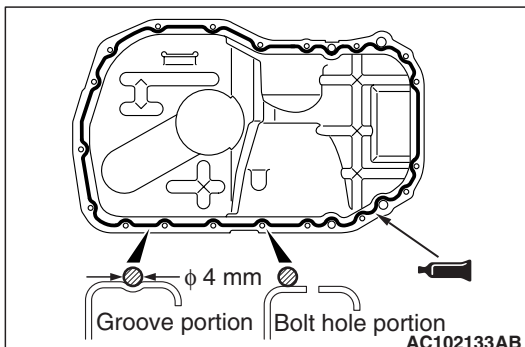
NOTE: If any sounding parts interfere with the removal, there is no need to use the special tool.

3. Remove the engine oil pan.

INSTALLATION SERVICE POINTS

>>A<< ENGINE OIL PAN INSTALLATION

1. Remove sealant from the engine oil pan, front case and cylinder block surfaces.



2. Apply a bead of the sealant to the cylinder block mating surface of the engine oil pan as shown.

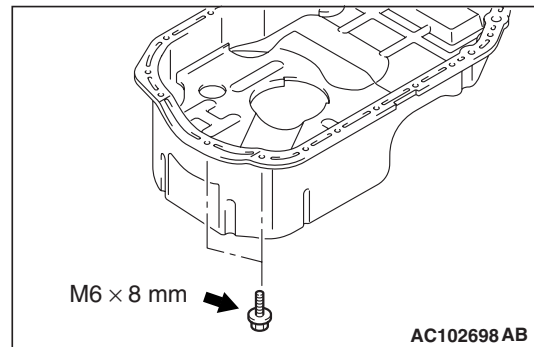
Specified sealant: MITSUBISHI GENUINE PART MD970389 or equivalent

NOTE: Install the engine oil pan within 15 minutes after applying sealant.

3. Assemble the engine oil pan to the cylinder block.

CAUTION

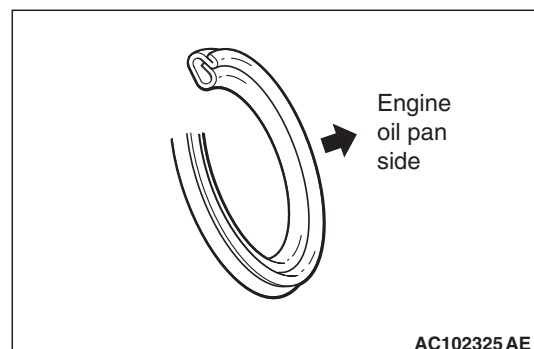
Wait at least one hour. Never start the engine or let engine oil or coolant touch the sealant surface during that time.



4. Tighten the engine oil pan mounting bolts to the specified torque. Be careful when installing, as the bolts indicated in the illustration have different lengths from the other bolts.

Tightening torque: 9.0 ± 3.0 N·m

>>B<< ENGINE OIL PAN DRAIN PLUG GASKET INSTALLATION



Replace the gasket with a new gasket. Install the new gasket in the direction shown in the illustration.

INSPECTION

M1112002900328

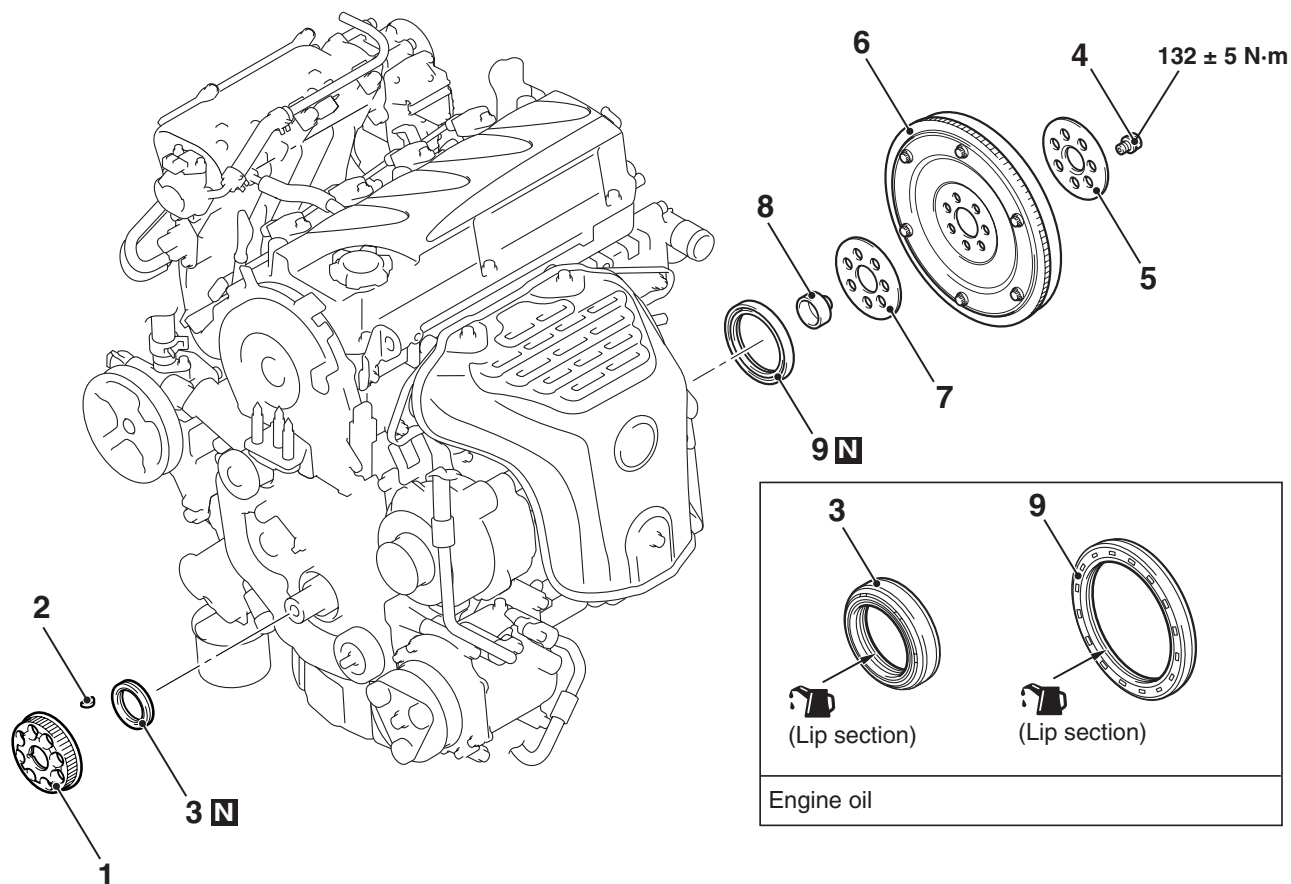
- Check the engine oil pan for cracks.
- Check the engine oil pan sealant-coated surface for damage and deformation.

CRANKSHAFT OIL SEAL

REMOVAL AND INSTALLATION

M1112003101124

<M/T>



AC308698AC

Crankshaft front oil seal removal steps

- Valve timing belt, balancer timing belt (Refer to [P.11A-36](#)).
- >>D<< 1. Crankshaft balancer shaft drive sprocket
2. Crankshaft key
- >>C<< 3. Crankshaft front oil seal

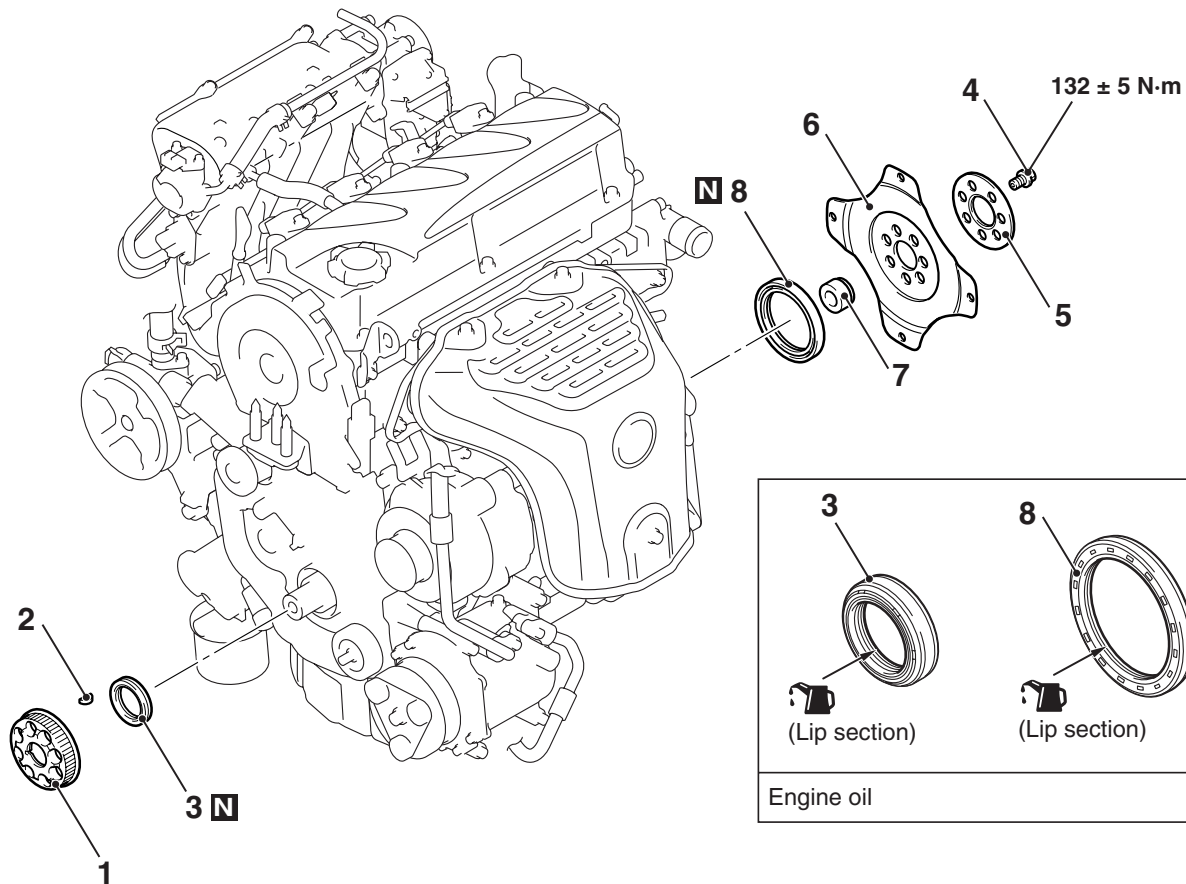
<<A>>

<> >>B<<

Crankshaft rear oil seal removal steps

- Transmission assembly
4. Flywheel bolts
5. Flywheel adapter plate
6. Flywheel assembly
7. Flywheel adapter plate
8. Crankshaft bush
- >>A<< 9. Crankshaft rear oil seal

<A/T>



AC304391AB

Crankshaft front oil seal removal steps

- Valve timing belt, balancer timing belt (Refer to [P.11A-36](#)).

>>D<< 1. Crankshaft balancer shaft drive sprocket

2. Crankshaft key

>>C<< 3. Crankshaft front oil seal

Crankshaft rear oil seal removal steps

- Transmission assembly (Refer to GROUP 23A, Transmission Assembly [P.23A-125](#)).

<> >>B<< 4. A/T drive plate bolts
5. A/T drive plate adapter plate
6. A/T drive plate

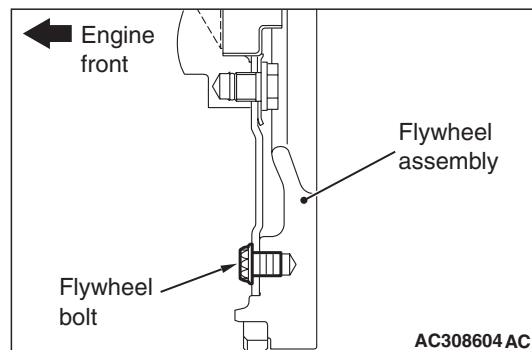
7. Crankshaft bush

>>A<< 8. Crankshaft rear oil seal

REMOVAL SERVICE POINTS

**<<A>> TRANSMISSION ASSEMBLY
REMOVAL <M/T>**

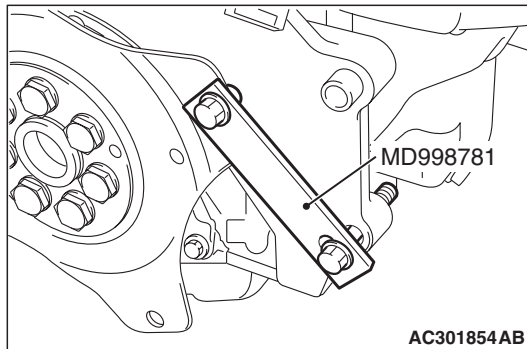
CAUTION



AC308604 AC

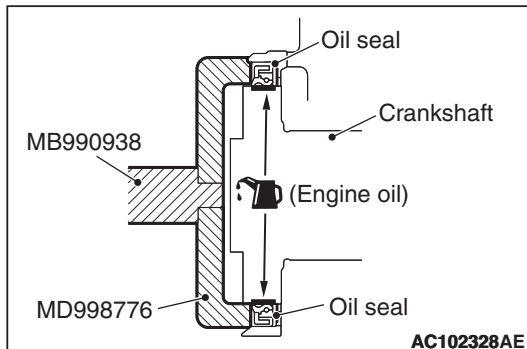
Do not remove the flywheel bolt shown by the arrow. If this bolt is removed, the flywheel assembly will become out of balance and damaged.

Refer to GROUP 22A, Transmission Assembly [P.22A-11](#).

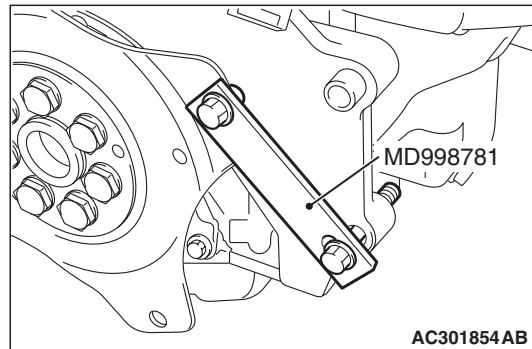
<> FLYWHEEL BOLTS/A/T DRIVE
PLATE BOLTS REMOVAL

1. Use special tool flywheel stopper (MD998781) to secure the flywheel assembly <M/T> or A/T drive plate <A/T>.
2. Remove the flywheel bolt <M/T> or A/T drive plate bolt <A/T>.

INSTALLATION SERVICE POINTS

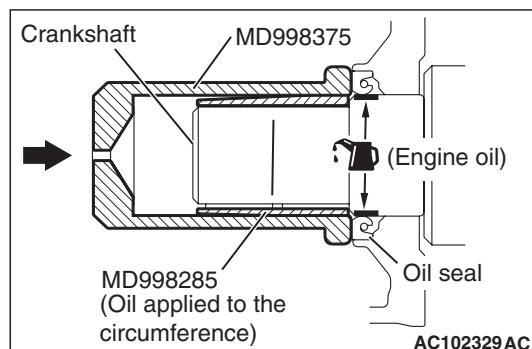
>>A<< CRANKSHAFT REAR OIL SEAL
INSTALLATION

1. Apply a small amount of new engine oil to the entire inner diameter of the oil seal lip.
2. Use the following special tools to press-fit the oil seal.
 - Installer bar (MB990938)
 - Crankshaft rear oil seal installer (MD998776)

>>B<< FLYWHEEL BOLTS/A/T DRIVE
PLATE BOLTS INSTALLATION

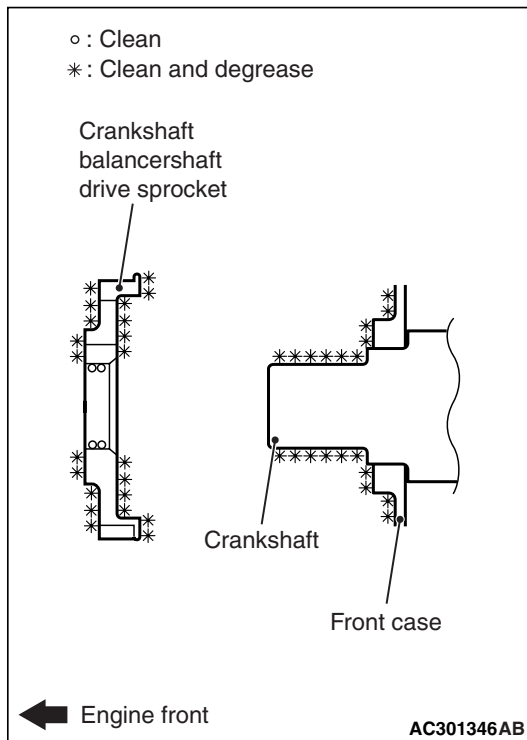
1. Use special tool flywheel stopper (MD998781) to secure the flywheel assembly <M/T> or A/T drive plate <A/T> in the same manner as removal.
2. Tighten the flywheel bolt <M/T> or A/T drive plate bolt <A/T> to the specified torque.

Tightening torque: $132 \pm 5 \text{ N} \cdot \text{m}$

>>C<< CRANKSHAFT FRONT OIL SEAL
INSTALLATION

1. Apply a small amount of engine oil to the outer diameter of special tool crankshaft front oil seal guide (MD998285) and install it to the crankshaft.
2. Apply a small amount of engine oil to the entire inner diameter of the oil seal lip.
3. Use special tool crankshaft front oil seal installer (MD998375) to press-fit the oil seal.

>>D<< CRANKSHAFT BALANCER SHAFT DRIVE SPROCKET INSTALLATION



1. Clean or degrease the front case, the crankshaft and the crankshaft balancer shaft drive sprocket as shown.
NOTE: Also clean the degreased surfaces.
2. Install the crankshaft balancer shaft drive sprocket in the direction shown in the illustration.

CYLINDER HEAD GASKET

REMOVAL AND INSTALLATION

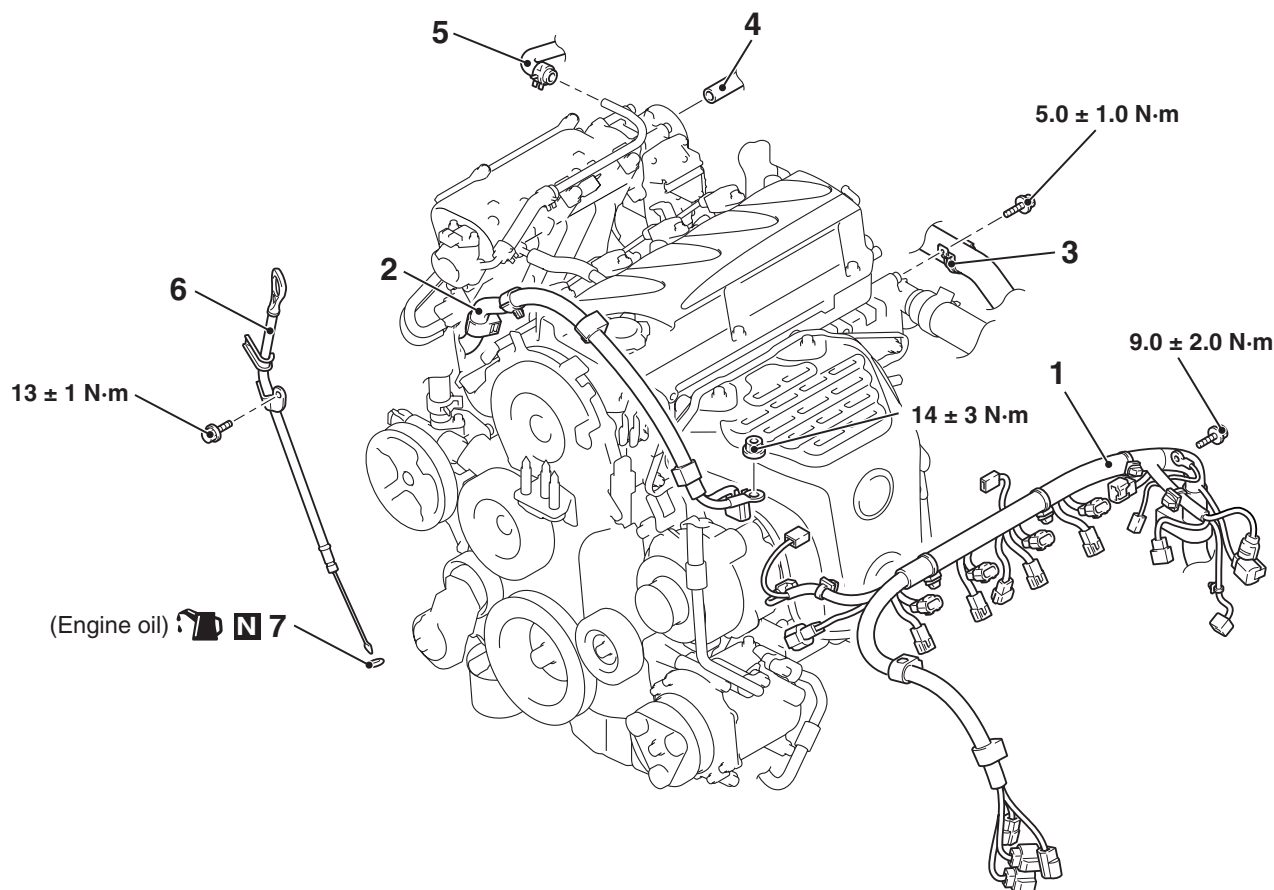
M1112004001733

Pre-removal Operation

- Fuel Line Pressure Reduction [Refer to GROUP 13A, On-vehicle Service –Fuel Pump Connector Disconnection (How to Reduce Pressurized Fuel Lines) [P.13A-323](#)].
- Engine Coolant Draining (Refer to GROUP 14, On-vehicle Service –Engine Coolant Replacement [P.14-21](#)).
- Strut Tower Bar Removal (Refer to GROUP 42, Strut Tower Bar [P.42-9](#)).
- Engine Cover Removal (Refer to [P.11A-19](#)).
- Air Cleaner Removal (Refer to GROUP 15, Air Cleaner [P.15-3](#)).

Post-installation Operation

- Air Cleaner Installation (Refer to GROUP 15, Air Cleaner [P.15-3](#)).
- Engine Cover Installation (Refer to [P.11A-19](#)).
- Strut Tower Bar Installation (Refer to GROUP 42, Strut Tower Bar [P.42-9](#)).
- Engine Coolant Refilling (Refer to GROUP 14, On-vehicle Service –Engine Coolant Replacement [P.14-21](#)).
- Fuel Leak Check



AC504800AB

Removal steps

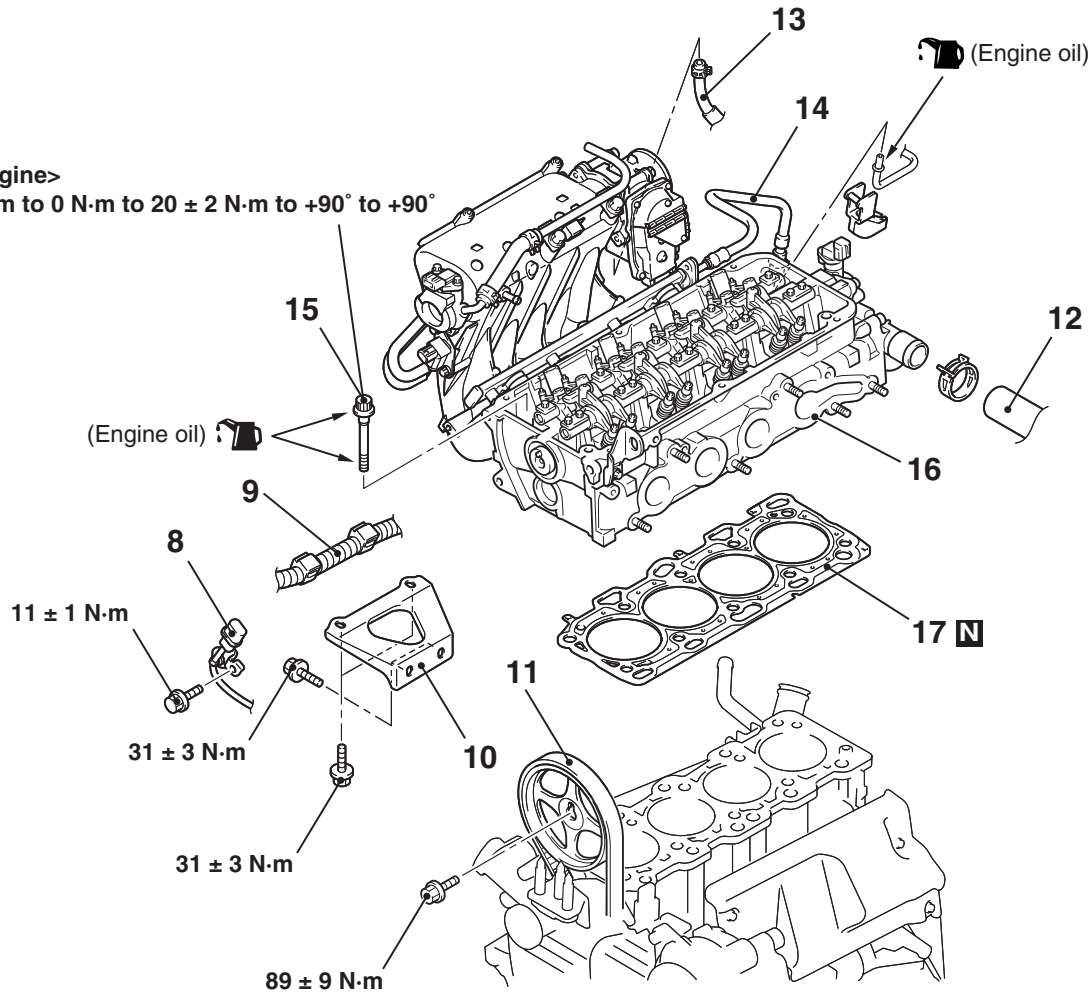
1. Control wiring harness connection
2. Battery wiring harness connection
3. Radiator lower hose clamp
4. Canister vacuum hose connection

Removal steps (Continued)

5. Brake booster vacuum hose connection
6. Engine oil level gauge and guide assembly
7. O-ring

<Cold engine>

$78 \pm 2 \text{ N}\cdot\text{m}$ to $0 \text{ N}\cdot\text{m}$ to $20 \pm 2 \text{ N}\cdot\text{m}$ to $+90^\circ$ to $+90^\circ$



AC308133AD

Removal steps

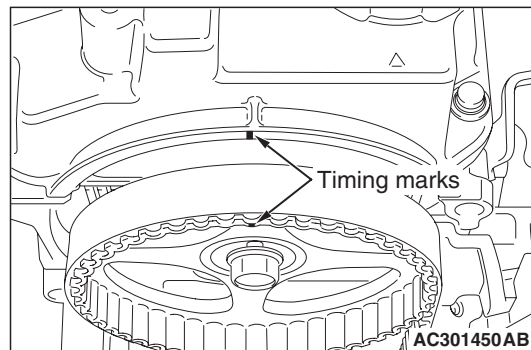
- 8. Detonation sensor connection
- 9. Battery wiring harness connection
- 10. Inlet manifold stay
 - Exhaust manifold (Refer to GROUP 15, Exhaust Manifold P.15-7).
 - Timing belt upper cover (Refer to P.11A-36).
- <<A>> >>E<< 11. Camshaft sprocket
- <> >>D<< 12. Radiator upper hose connection
- 13. Water hose connection
 - Water inlet fitting and thermostat case assembly (Refer to GROUP 14, Water Hose and Water Pipe P.14-28).
- <<C>> >>C<< 14. Fuel high-pressure hose connection
 - Rocker cover assembly (Refer to P.11A-19).
- <<D>> >>B<< 15. Cylinder head bolts
- 16. Cylinder head assembly
- >>A<< 17. Cylinder head gasket

REMOVAL SERVICE POINTS

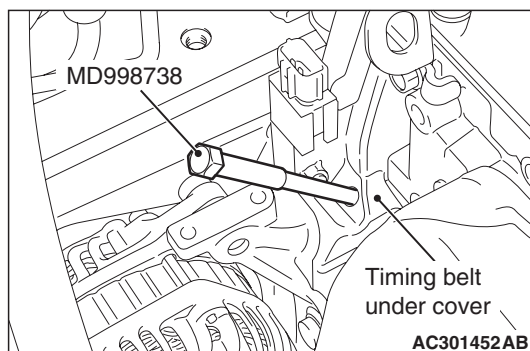
<<A>> CAMSHAFT SPROCKET REMOVAL

CAUTION

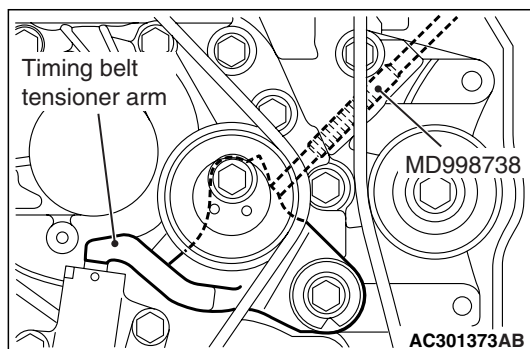
Never turn the crankshaft anti-clockwise.



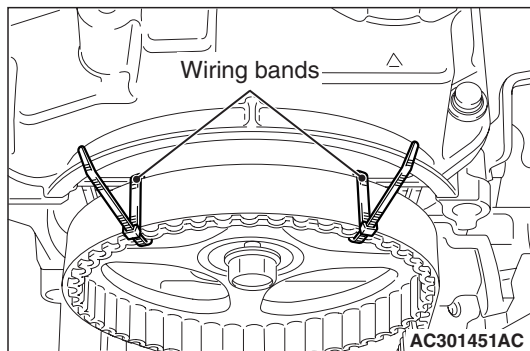
1. Turn the crankshaft clockwise, align the timing marks on the camshaft sprocket to set No.1 cylinder to TDC of its compression stroke.



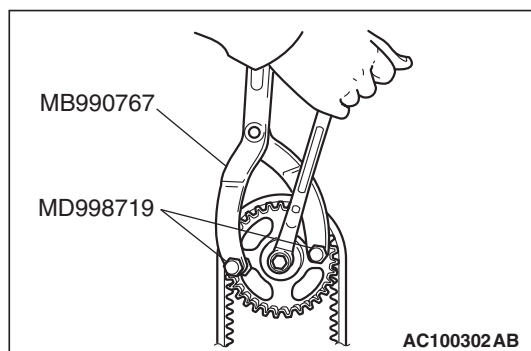
2. Remove the timing belt under cover rubber plug and then set special tool adjusting bolt (MD998738).



3. Screw in the special tool until it comes in contact with the timing belt tensioner arm.



4. Secure the camshaft sprocket and valve timing belt with wiring bands and so on to prevent slippage between the camshaft sprocket and valve timing belt.



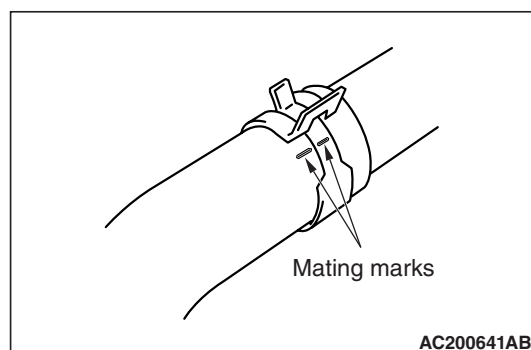
5. Use the following special tools to hold the camshaft sprocket.
- Front hub and flange yoke holder (MB990767)
 - Pin (MD998719)

CAUTION

Do not rotate the crankshaft after camshaft sprocket removal.

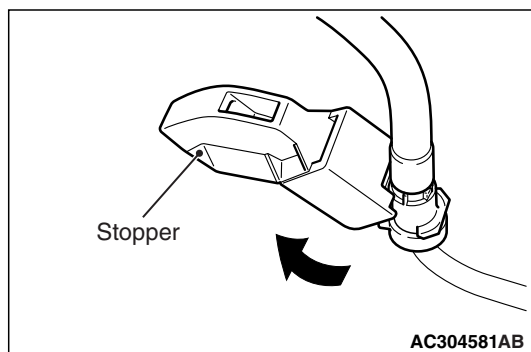
6. Remove the camshaft sprocket with the valve timing belt and place it on the timing belt lower cover.

<> RADIATOR UPPER HOSE DISCONNECTION

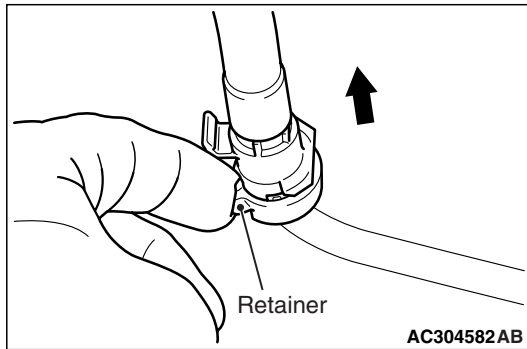


Make mating marks on the radiator upper hose and the hose clamp. Disconnect the radiator upper hose.

<<C>> FUEL HIGH-PRESSURE HOSE DISCONNECTION



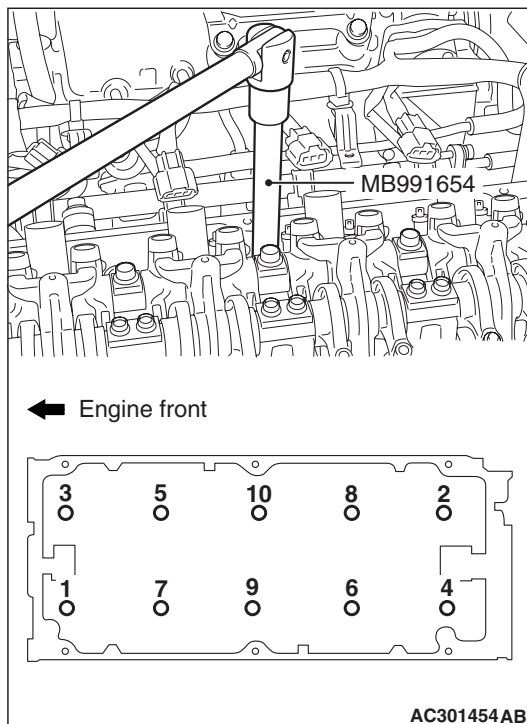
1. Remove the fuel high-pressure hose stopper.



2. Remove the fuel high-pressure hose in the direction shown in the figure while the retainer is pulled up.

NOTE: If the retainer is released, install it after removing the fuel high-pressure hose.

<<D>> CYLINDER HEAD BOLTS REMOVAL



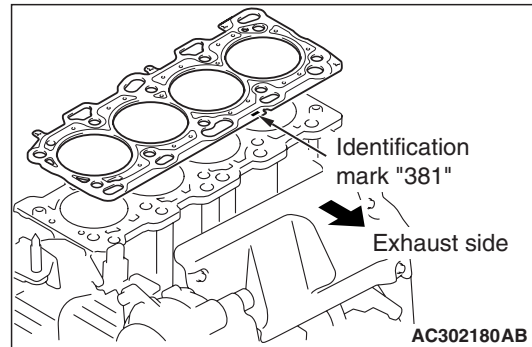
Use special tool cylinder head bolt wrench (MB991654) to loosen the cylinder head bolts in two or three steps in the order of the numbers shown in the illustration. If the cylinder head bolts cannot be pulled out due to the washer being trapped in the valve spring, raise the bolt slightly, then remove it while holding it by using a magnet.

INSTALLATION SERVICE POINTS >>A<< CYLINDER HEAD GASKET INSTALLATION

CAUTION

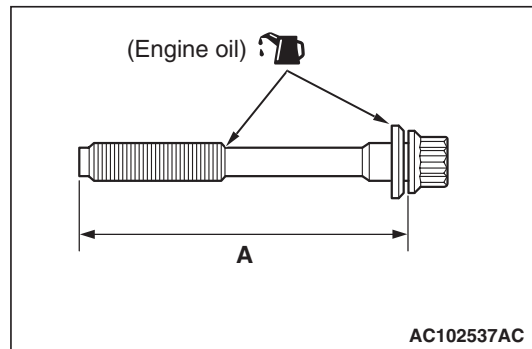
Do not allow any foreign materials get into the coolant passages, oil passages and cylinder.

1. Degrease the cylinder head gasket mounting surface.



2. Assemble to the cylinder block so the cylinder head gasket identification mark of "381" is at the top surface and on the exhaust side.

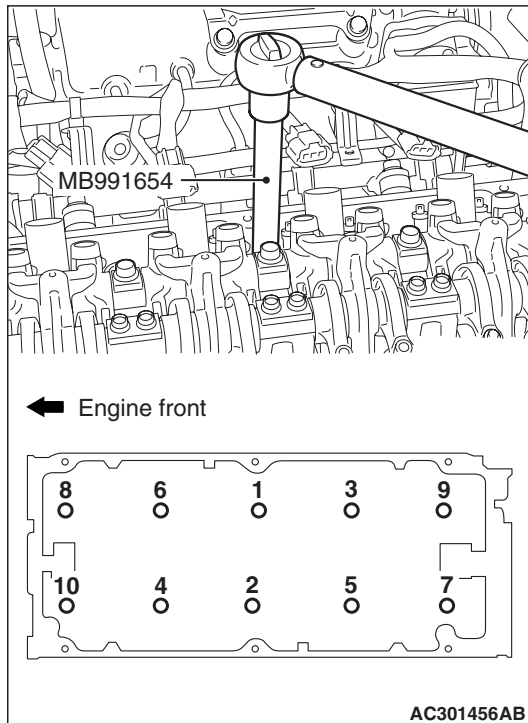
>>B<< CYLINDER HEAD BOLTS INSTALLATION



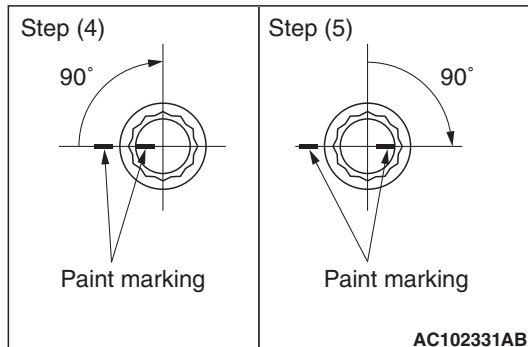
1. Check that the nominal length of each cylinder head bolt meets the limit. If it exceeds the limit, replace the bolts with a new one.

Limit (A): 99.4 mm

2. Apply a small amount of engine oil to the thread of the bolts and to the washers.



3. Use special tool cylinder head bolt wrench (MB991654) to tighten the cylinder head bolts in the following procedures.
- (1) Tighten the bolts to 78 ± 2 N·m in the order shown.
 - (2) Loosen the bolts fully in the reverse sequence to that shown.
 - (3) Tighten the bolts to 20 ± 2 N·m in the order shown.



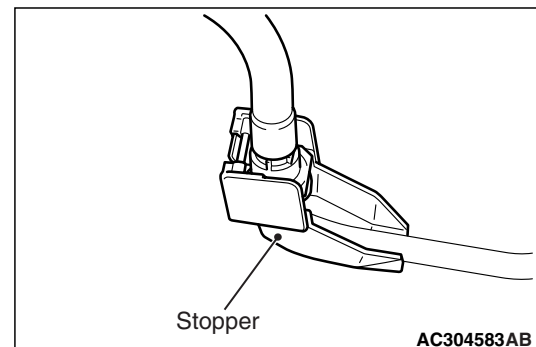
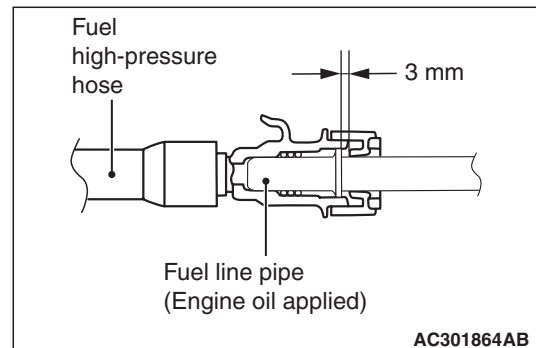
- (4) Apply a paint mark to the heads of the cylinder head bolts and cylinder head, then tighten 90 degree angle as shown.

⚠ CAUTION

- The bolt is not tightening sufficiently if the tightening angle is less than a 90 degree angle.
 - If the tightening angle exceeds the standard specification, remove the bolt and start over from step 1.
- (5) Tighten in a 90 degree angle as shown in the instructions of the figure, then check to see that the paint mark on the head of the cylinder head bolts and the paint mark on the cylinder head is on a linear line.

>>C<< FUEL HIGH-PRESSURE HOSE CONNECTION

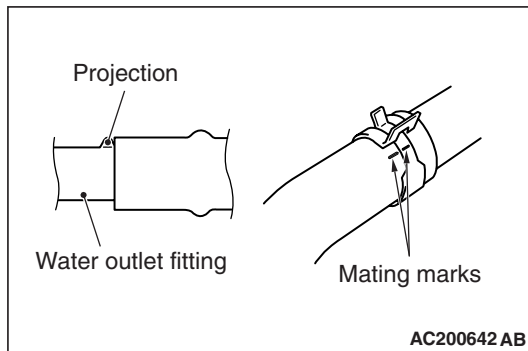
⚠ CAUTION



After connecting the fuel high-pressure hose, slightly pull it to ensure that it is installed securely. Also confirm that there is a play approximately 3 mm. Then install the stopper securely.

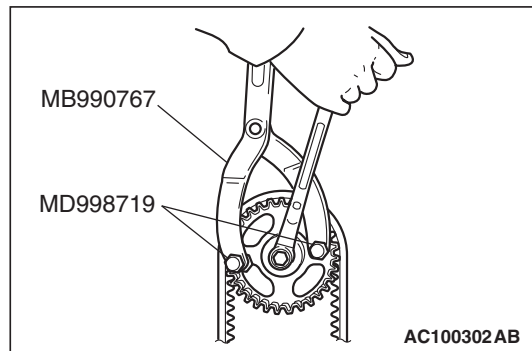
Apply a small amount of engine oil to the fuel line pipe and then install the fuel high-pressure hose.

>>D<< RADIATOR UPPER HOSE CONNECTION



1. Insert radiator upper hose until it contacts the projection on the water outlet fitting.
2. Align the mating marks on the radiator upper hose and hose clamp, and then secure the radiator upper hose.

>>E<< CAMSHAFT SPROCKET INSTALLATION



1. Use the following special tool as during removal to hold the camshaft sprocket.
 - Front hub and flange yoke holder (MB990767)
 - Pin (MD998719)
2. Tighten the camshaft sprocket mounting bolt to the specified torque.

Tightening torque: 89 ± 9 N·m

TIMING BELT

REMOVAL AND INSTALLATION

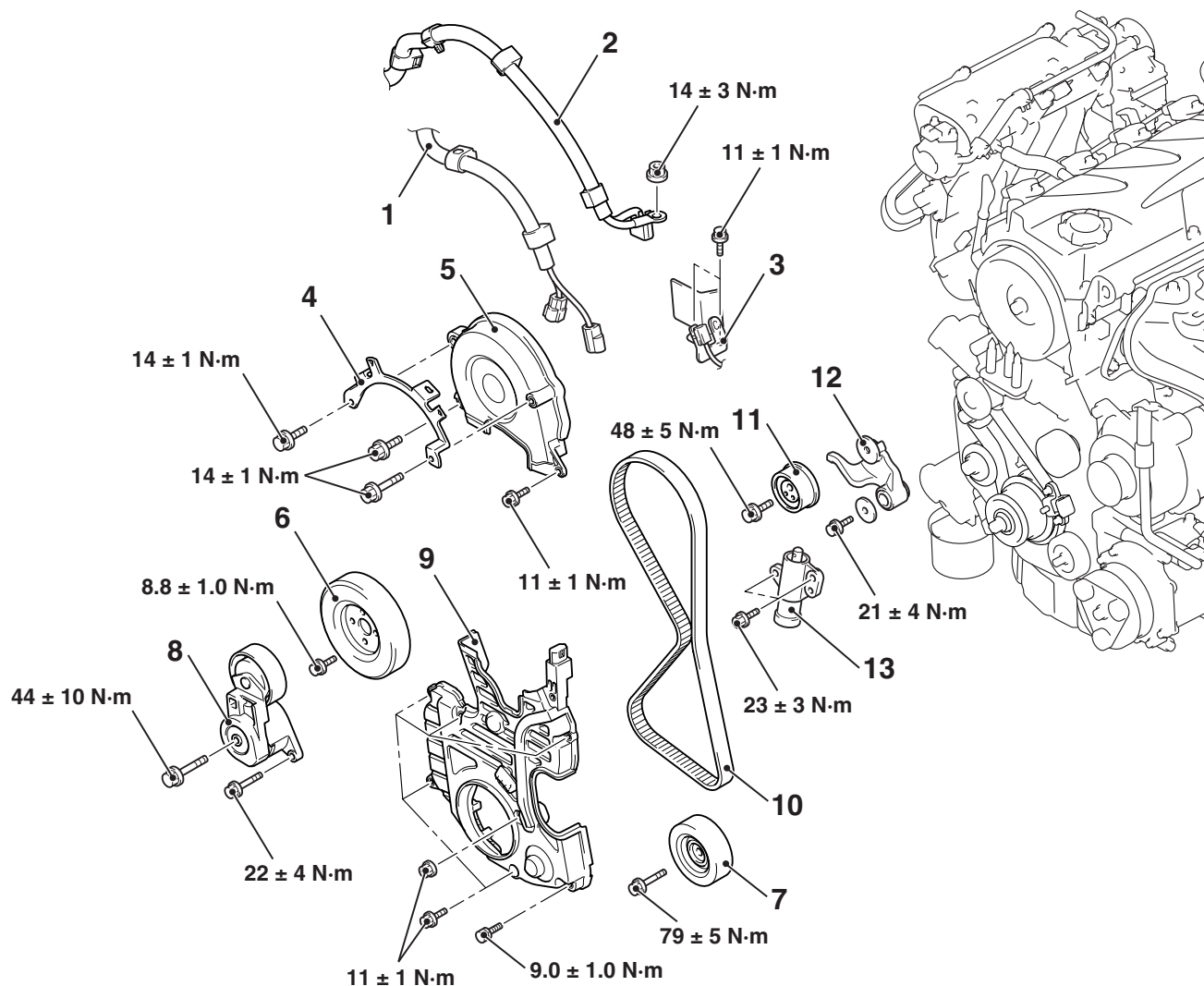
M1112004301392

Pre-removal Operation

- Under Cover Removal
- Crankshaft Pulley Assembly Removal (Refer to [P.11A-17](#)).

Post-installation Operation

- Crankshaft Pulley assembly Installation (Refer to [P.11A-17](#)).
- Under Cover Installation



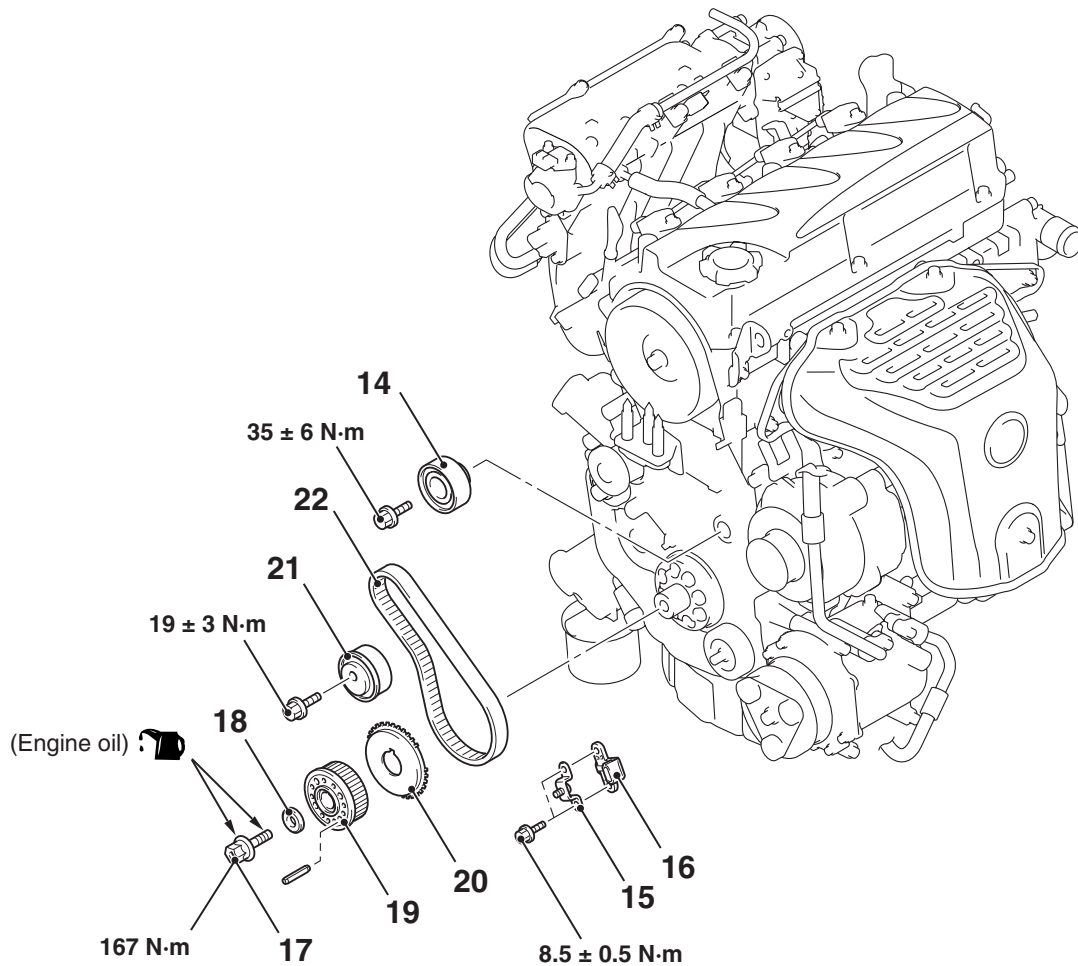
AC304394AC

Removal steps

- Control wiring harness connection
- Battery wiring harness connection
- Connector bracket
 - Engine mounting insulator (Refer to GROUP 32, Engine Mount [P.32-4](#)).
- Harness bracket
- Timing belt upper cover
- Water pump pulley
- Idler pulley

Removal steps (Continued)

- Auto-tensioner
 - Timing belt lower cover
 - Valve timing belt tension adjustment (Installation only)
 - Valve timing belt
 - Timing belt tensioner pulley
 - Timing belt tensioner arm
 - Timing belt tensioner adjuster
- Labels: <<A>> >>G<< >>F<< >>E<< >>D<<



AC304395AB

Removal steps

- <> >>C<< 14. Timing belt Idler pulley
<> >>C<< 15. Timing belt lower cover bracket
<> >>C<< 16. Crank angle sensor
>>C<< 17. Crankshaft pulley centre bolt
>>C<< 18. Crankshaft pulley washer
>>C<< 19. Crankshaft camshaft drive sprocket
>>C<< 20. Crankshaft angle sensing blade

Removal steps (Continued)

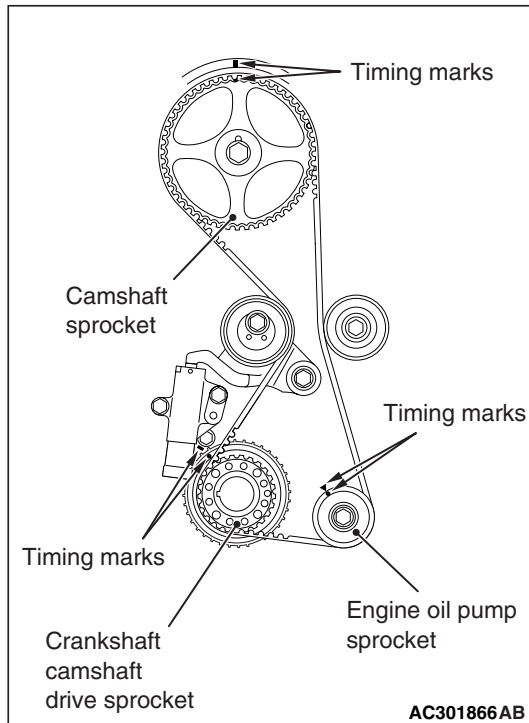
- >>B<< • Balancer timing belt tension adjustment (Installation only)
>>A<< 21. Balancer timing belt tensioner
<<C>> >>A<< 22. Balancer timing belt

REMOVAL SERVICE POINTS

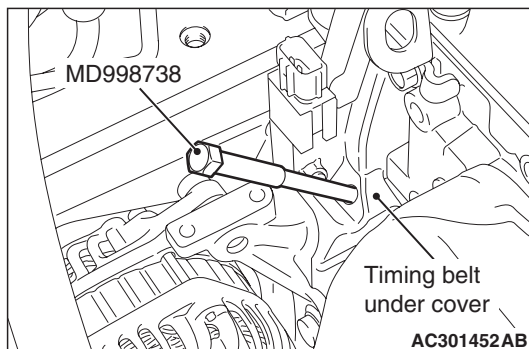
<<A>> VALVE TIMING BELT REMOVAL

⚠ CAUTION

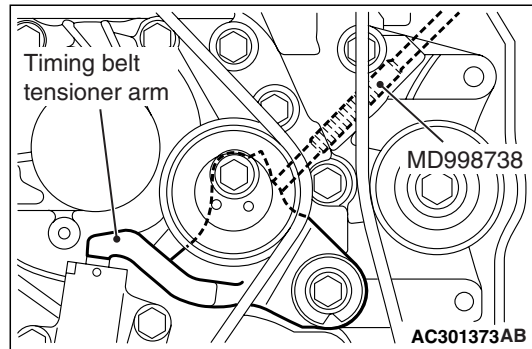
Never turn the crankshaft anti-clockwise.



1. Turn the crankshaft clockwise, align each timing mark to set No.1 cylinder to TDC of its compression stroke.



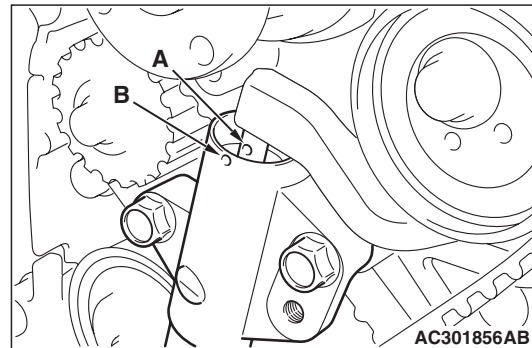
2. Remove the timing belt under cover rubber plug and then set special tool adjusting bolt (MD998738).



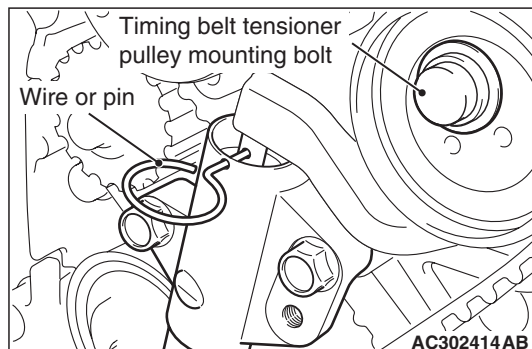
3. Screw in the special tool with hands until it contacts the timing belt tensioner arm.

⚠ CAUTION

The special tool can be gradually installed at a rate of a 30 degree turn per second. If it is screwed in all at once, the timing belt tensioner adjuster rod will not easily retract and the special tool may bend.



4. Gradually screw in the special tool and then align the timing belt tensioner adjuster rod set hole A with the timing belt tensioner adjuster cylinder set hole B.



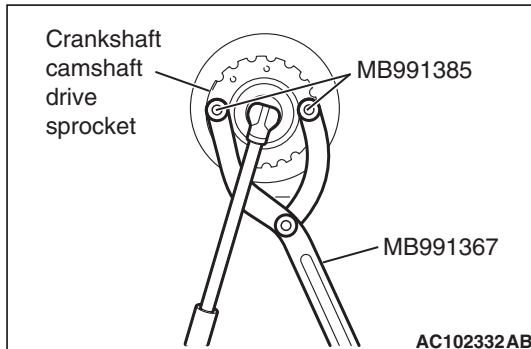
5. Insert a wire or pin in the set hole aligned.

⚠ CAUTION

To reuse the valve timing belt, draw an arrow indicating the rotating direction (clockwise) on the back of the belt using chalk, etc.

6. After removal of the special tool, loosen the timing belt tensioner pulley mounting bolts and remove the valve timing belt.

<> CRANKSHAFT PULLEY CENTRE BOLT/CRANKSHAFT PULLEY WASHER/CRANKSHAFT CAMSHAFT DRIVE SPROCKET REMOVAL



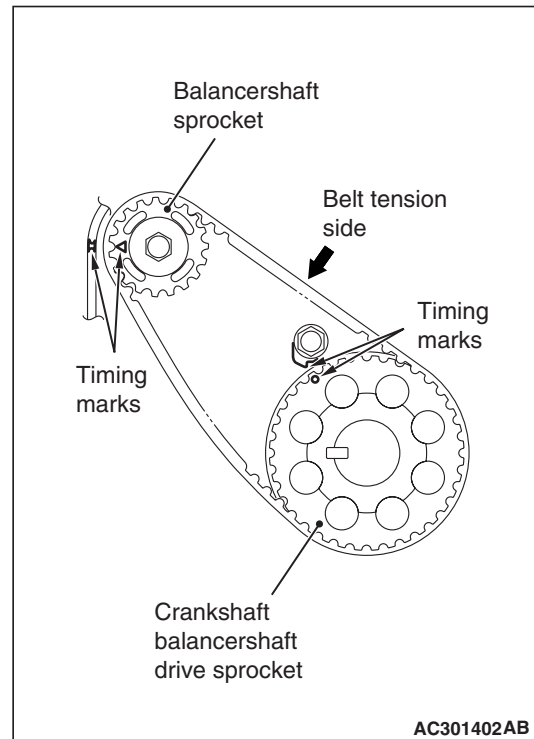
1. Use the following special tools to hold the crankshaft camshaft drive sprocket.
 - Special spanner (MB991367)
 - Pin (MB991385)
2. Loosen the crankshaft pulley centre bolt and remove the crankshaft pulley washer and crankshaft camshaft drive sprocket.

<<C>> BALANCER TIMING BELT REMOVAL

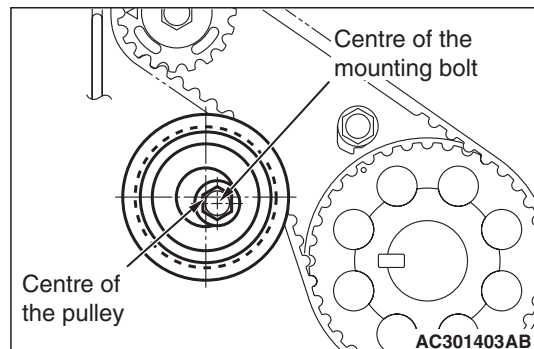
CAUTION

To reuse the balancer timing belt, draw an arrow indicating the rotating direction on the back of the belt using chalk, etc.

INSTALLATION SERVICE POINTS >>A<< BALANCER TIMING BELT/BAL- ANCER TIMING BELT TENSIONER INSTALLATION



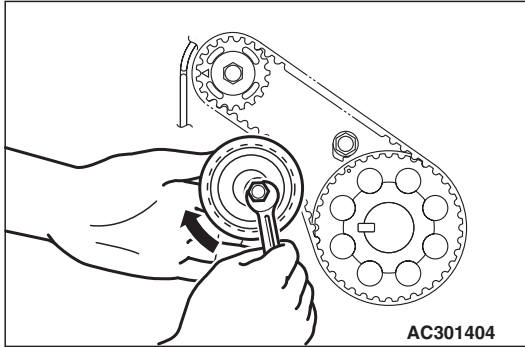
1. Ensure that the crankshaft balancer shaft drive sprocket timing marks and balancer shaft sprocket timing marks are aligned.
2. Install the balancer timing belt on the crankshaft balancer shaft drive sprocket and balancer shaft sprocket. There should be no slack on the tension side.



3. Assemble and temporarily fix the centre of the pulley of the balancer timing belt tensioner so that it is at the top left from the centre of the assembling bolt, and the pulley flange is at the front-side of the engine.
4. Adjust the balancer timing belt tension.

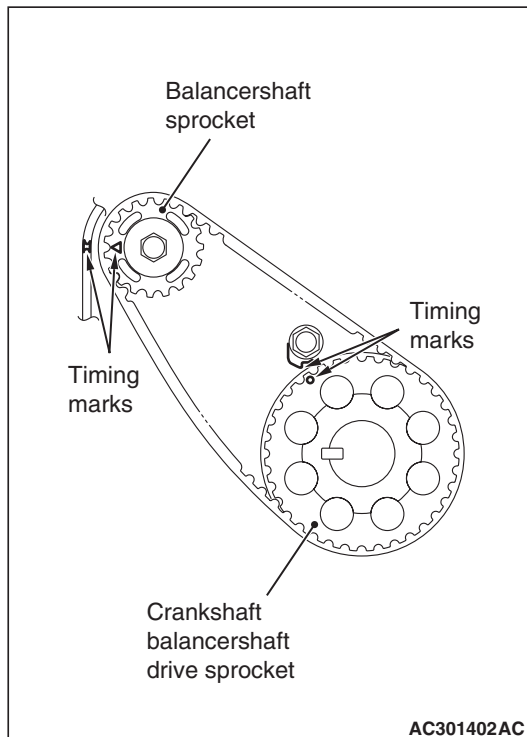
>>B<< BALANCER TIMING BELT
TENSION ADJUSTMENT**⚠ CAUTION**

When tightening the mounting bolts, ensure that the tensioner does not rotate with the bolts. Allowing it to rotate with the bolts can cause excessive tension of the belt.

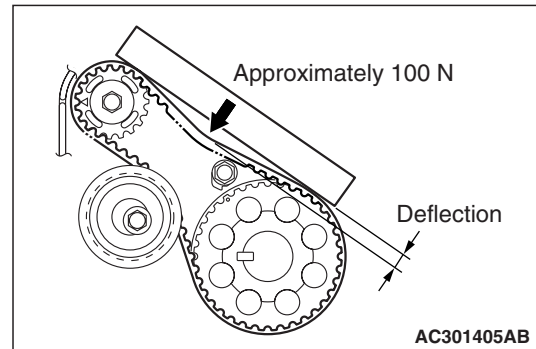


1. Lift with your fingers the balancer timing belt tensioner in the direction of the arrow. Apply a tensile torque of $3.0 \pm 0.4 \text{ N} \cdot \text{m}$ to the balancer timing belt so the belt is tense without any looseness. Tighten the assembling bolt to the specified torque in this state. Then, fix the balancer timing belt tensioner.

Tightening torque: $19 \pm 3 \text{ N} \cdot \text{m}$



2. Turn the crankshaft clockwise two turns to set No.1 cylinder to TDC of its compression stroke and check that sprocket timing marks are aligned.



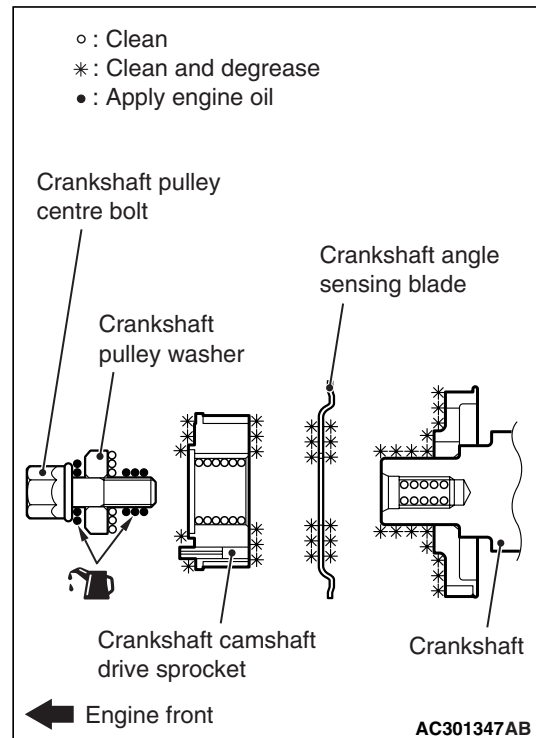
3. Apply a pressure of approximately 100 N at the centre (arrow area) between the sprocket as shown in the figure, then inspect whether the belt deflection is within the standard value.

Standard value:

<When adjusting> 5 – 7 mm

<When replacing> 5 – 7 mm

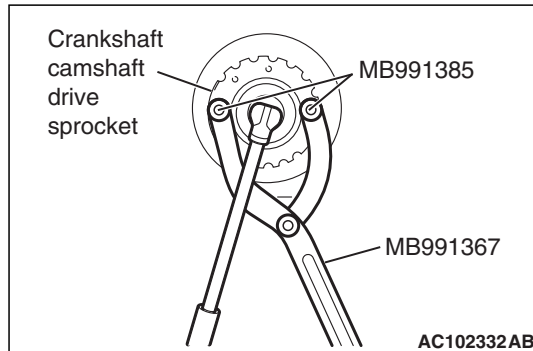
4. If not within the standard value, adjust the belt tension again.

>>C<< CRANKSHAFT ANGLE SENSING
BLADE/CRANKSHAFT CAMSHAFT
DRIVE SPROCKET/CRANKSHAFT
PULLEY WASHER/CRANKSHAFT
PULLEY CENTRE BOLT INSTALLATION

1. Clean or degrease the crankshaft, the crankshaft angle sensing blade, the crankshaft camshaft drive sprocket and crankshaft pulley washer as shown.

NOTE: Also clean the degreased surfaces.

2. Install the crankshaft angle sensing blade and crankshaft camshaft drive sprocket in the direction shown.
3. Place the larger chamfer side of the crankshaft pulley washer in the direction shown in the Figure and then assemble on the crankshaft pulley centre bolt.
4. Apply a small of engine oil to the crankshaft pulley centre bolt bearing surface and screw.



5. Use the following special tool as during removal to hold the crankshaft camshaft drive sprocket.
 - Special spanner (MB991367)
 - Pin (MB991385)
6. Tighten the crankshaft pulley centre bolt to the specified torque.

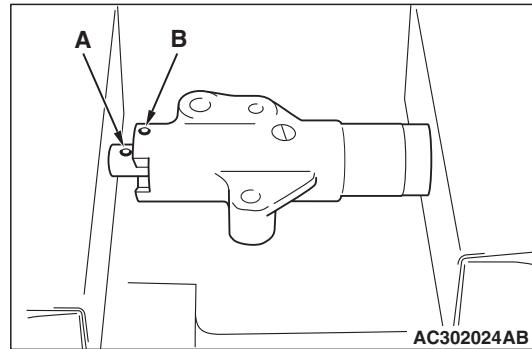
Tightening torque: 167 N·m

>>D<< TIMING BELT TENSIONER ADJUSTER INSTALLATION

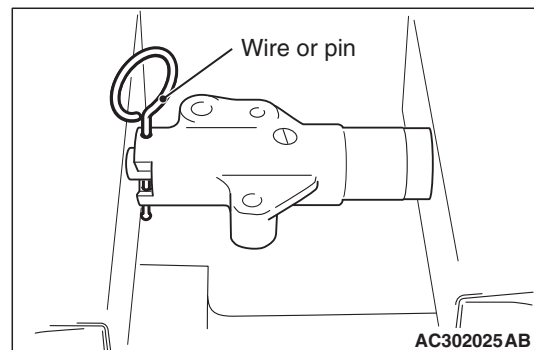
1. Set according to the following procedures when the timing belt tensioner adjuster rod is fully extended.

CAUTION

If the compression is too fast the procedure may damage the rod. Make a point to slowly and thoroughly compress.



- (1) Slowly compress the timing belt tensioner adjuster rod using a press or vice, then align the set hole A of the rod with set hole B of the timing belt tensioner adjuster cylinder.



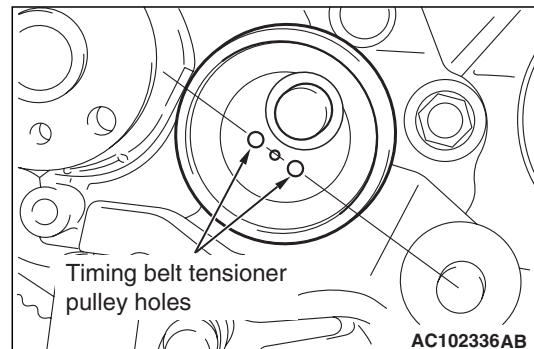
- (2) Insert a wire or pin in the set hole aligned.

NOTE: When replacing the timing belt tensioner adjuster with new parts, the timing belt tensioner adjuster is set with a pin.

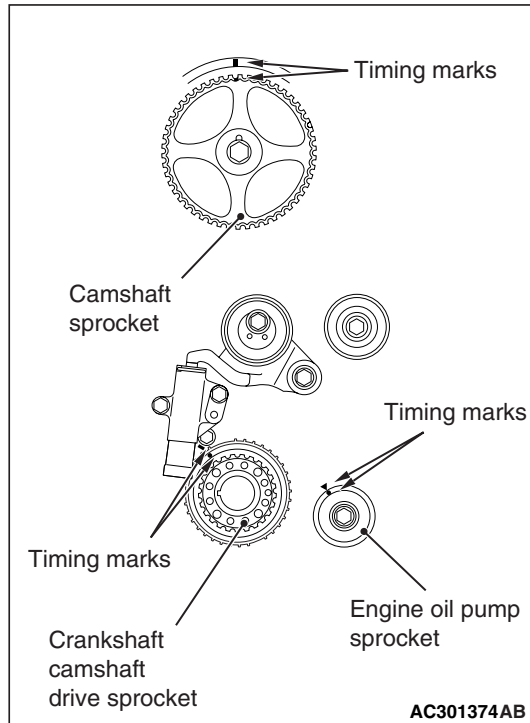
2. Install the timing belt tensioner adjuster to the engine and then tighten the mounting bolt to the specified torque. Do not remove the wire or pin until the tension of the valve timing belt is adjusted.

Tightening torque: 23 ± 3 N·m

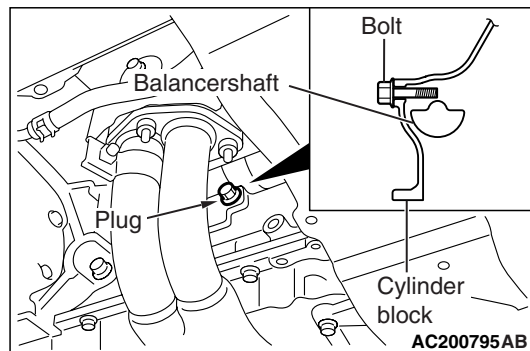
>>E<< TIMING BELT TENSIONER PULLEY INSTALLATION



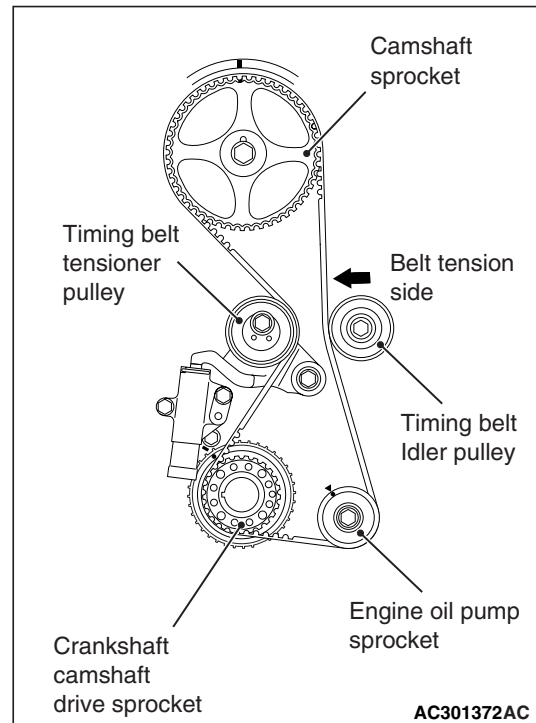
Temporarily tighten the timing belt tensioner pulley as shown.

>>F<< VALVE TIMING BELT
INSTALLATION

1. Align the timing marks on the camshaft sprocket, crankshaft camshaft drive sprocket and engine oil pump sprocket.



2. Adjust the timing mark of the engine oil pump sprocket. Unplug the cylinder block plug. Insert a bolt (M6, section width 10 mm, nominal length 45 mm) from the plug hole. If the bolt comes in contact with the balancer shaft, turn the engine oil sprocket one rotation. Re-adjust the timing mark and then check to see that the bolt fits. Do not remove the bolt until the valve timing belt is assembled.

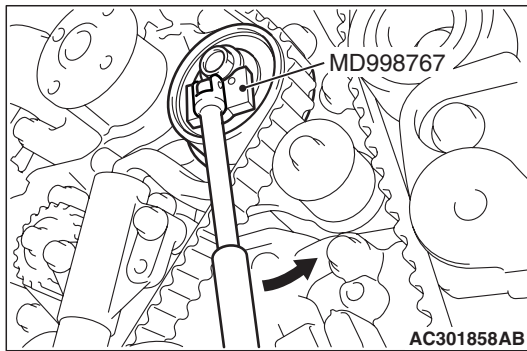


3. Incorporate the valve timing belt in the following manner so that the tensile force of the belt is not lax.
 - (1) Place the valve timing belt on the timing belt tensioner pulley and crankshaft camshaft driver sprocket and then support it with your left hand so it does not slide.
 - (2) Place the valve timing belt on the engine oil pump sprocket while pulling it with the right hand.
 - (3) Place the valve timing belt on the timing belt idler pulley.

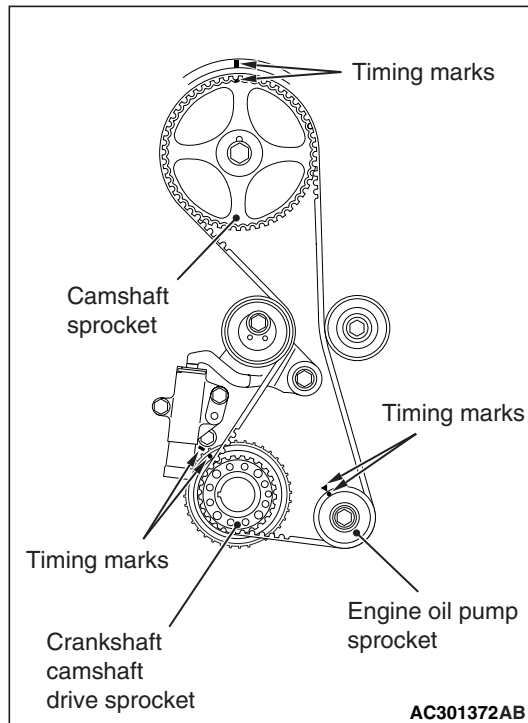
CAUTION

Incorporate the valve timing belt. Then apply reverse rotation (anti-clockwise rotation) pressure to the camshaft sprocket. Re-check to see that each timing mark is aligned while the tension side of the belt is right.

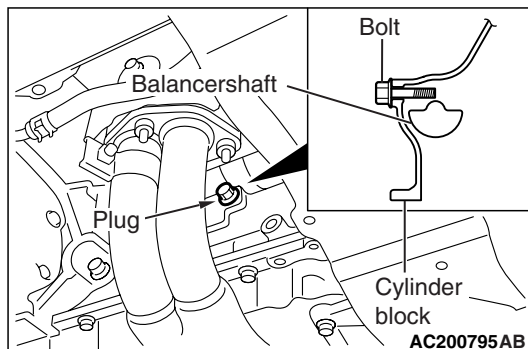
- (4) Place the valve timing belt on the camshaft sprocket.



4. Turn the timing belt tensioner pulley in the direction shown in the figure using special tool tensioner wrench (MD998767) to apply tension to the valve timing belt. Then temporarily tighten and fix the timing belt tensioner pulley mounting bolt.



5. Check that the timing marks are aligned.



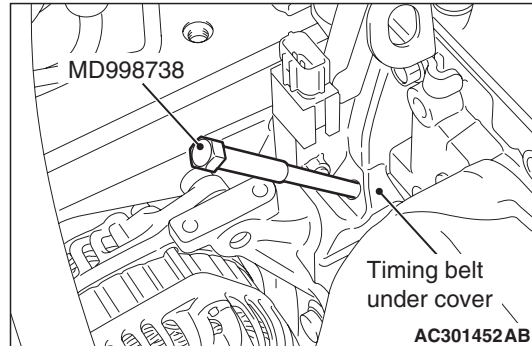
6. Remove the bolt inserted in Step 2 above, then assemble the cylinder block plug.

7. Tighten the cylinder block plug to the specified torque.

Tightening torque: $30 \pm 3 \text{ N} \cdot \text{m}$

8. Adjust the valve timing belt tension.

>>G<< VALVE TIMING BELT TENSION ADJUSTMENT

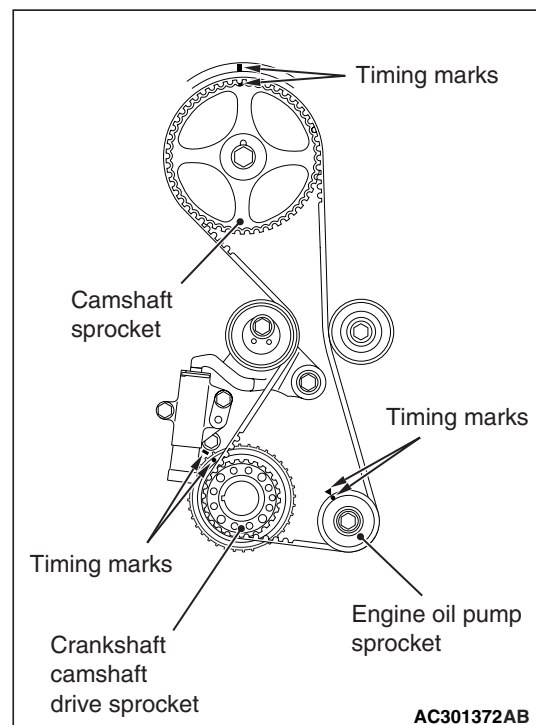


1. Set special tool adjusting bolt (MD998738) used when removing the valve timing belt.

CAUTION

Always screw in the special tool in with your hands, since use of a spanner or other tools may damage the wire or pin inserted in the timing belt tensioner adjuster.

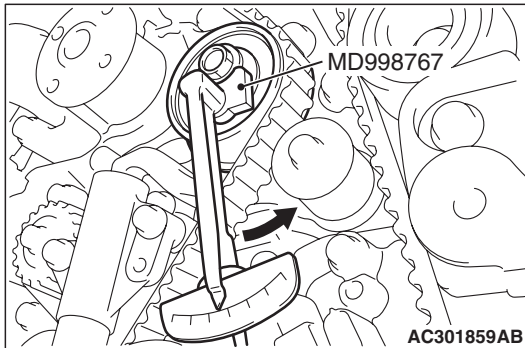
2. Gradually screw in the special tool to a position in which the wire or pin inserted in the timing belt tensioner adjuster lightly moves.
3. Turn the crankshaft 1/4 of a revolution in the anti-clockwise direction.



4. Turn the crankshaft in the clockwise direction, align each timing mark to set No.1 cylinder to TDC of its compression stroke.
5. Loosen the timing belt tensioner pulley mounting bolt.

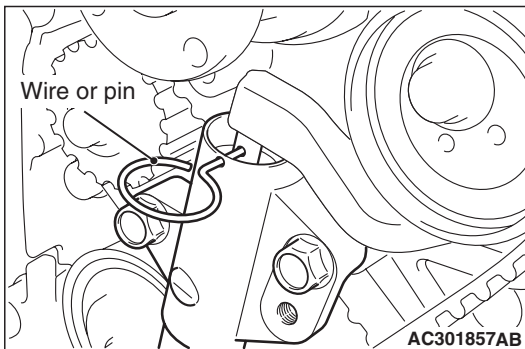
⚠ CAUTION

When tightening the mounting bolt, ensure that the timing belt tensioner pulley does not rotate with the bolt. Allowing it to rotate with the bolt can cause deficient tension of the belt.

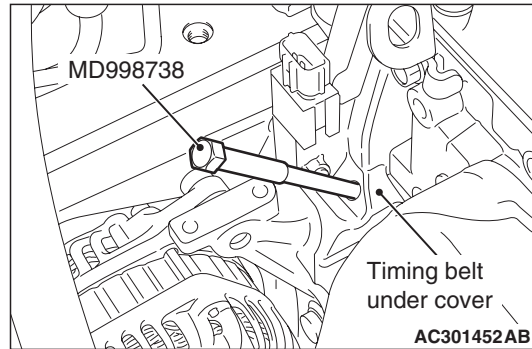


6. With special tool tensioner wrench (MD998767) and torque wrench, apply tension torque 3.5 N·m to the valve timing belt, and tighten the timing belt tensioner pulley mounting bolt to the specified torque.

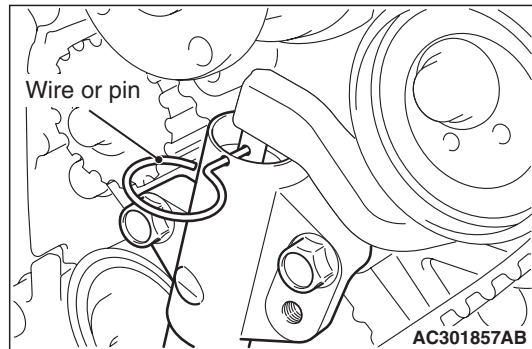
Tightening torque: 48 ± 5 N·m



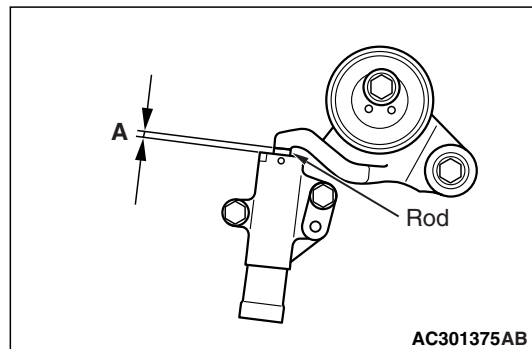
7. Remove wire or pin inserted to timing belt tensioner adjuster.



8. Remove special tool adjusting bolt (MD998738), and install the rubber plug to the timing belt under cover.
9. Rotate crankshaft clockwise two turns, and leave it for about 15 minutes.



10. Insert wire or pin removed in Step 7 again, and ensure that it can be pulled out with a light load. When wire or pin can be lightly removed, appropriate tension is applied on timing belt. In this case, remove wire or pin.



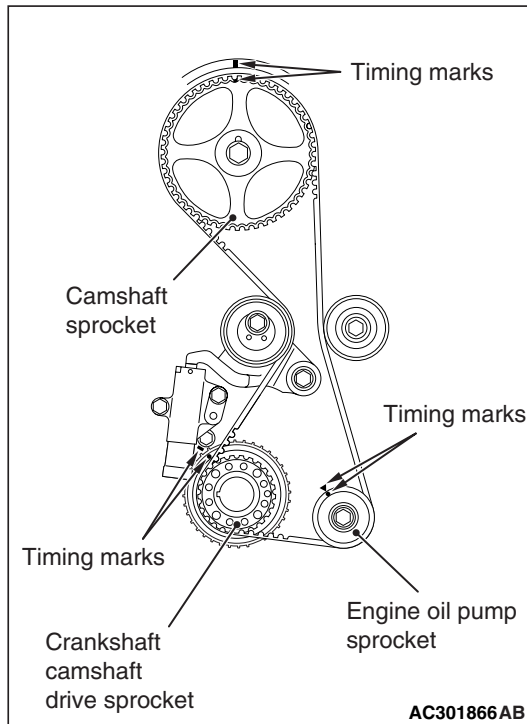
Also the projection of timing belt tensioner adjuster rod (A) is within the standard value, appropriate tension is applied.

Standard value (A): 3.8 – 4.5 mm

11. If wire or pin cannot be easily pulled out, repeat Step 1 through Step 9 to reach proper valve timing belt tension.

CAUTION

Always check the tightening torque of the crankshaft pulley centre bolt when turning the crankshaft pulley centre bolt anti-clockwise.
Re-tighten if it is loose.



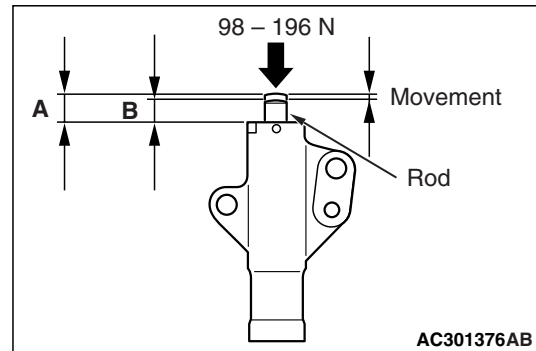
12. Check again that the timing marks on sprockets are aligned.

INSPECTION

M1112004400578

TIMING BELT TENSIONER ADJUSTER CHECK

1. Check for oil leak from seal, and replace it if leak is detected.
2. Check for wear or damage at the top of the rod. Replace it, if required.



3. Hold the timing belt tensioner adjuster by hand, and press top end of the rod onto the metal (e.g. cylinder block) under a pressure of 98 – 196 N to measure the movement of the rod.

Standard value: Within 1 mm

A: Length when it is free (not pressed)

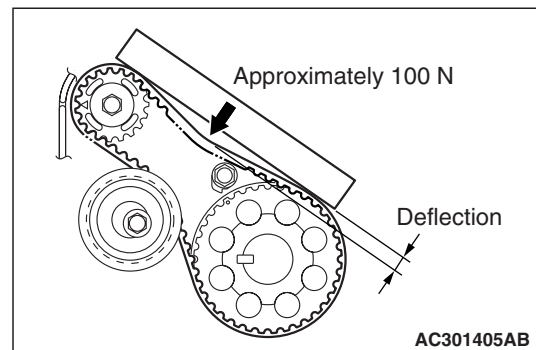
B: Length when it is pressed

A – B: Movement

4. If the measured value is out of the standard value, replace the timing belt tensioner adjuster.

BALANCER TIMING BELT TENSION CHECK

Check the balancer timing belt tension in the following procedures.



1. Apply a pressure of approximately 100 N at the centre (arrow area) between the sprocket as shown in the figure, then inspect whether the flexure is within the standard value.

Standard value: 5 – 10 mm

2. If not within the standard value, adjust the belt tension. (Refer to P.11A-36).

ENGINE ASSEMBLY

REMOVAL AND INSTALLATION

M1112001002306

⚠ CAUTION

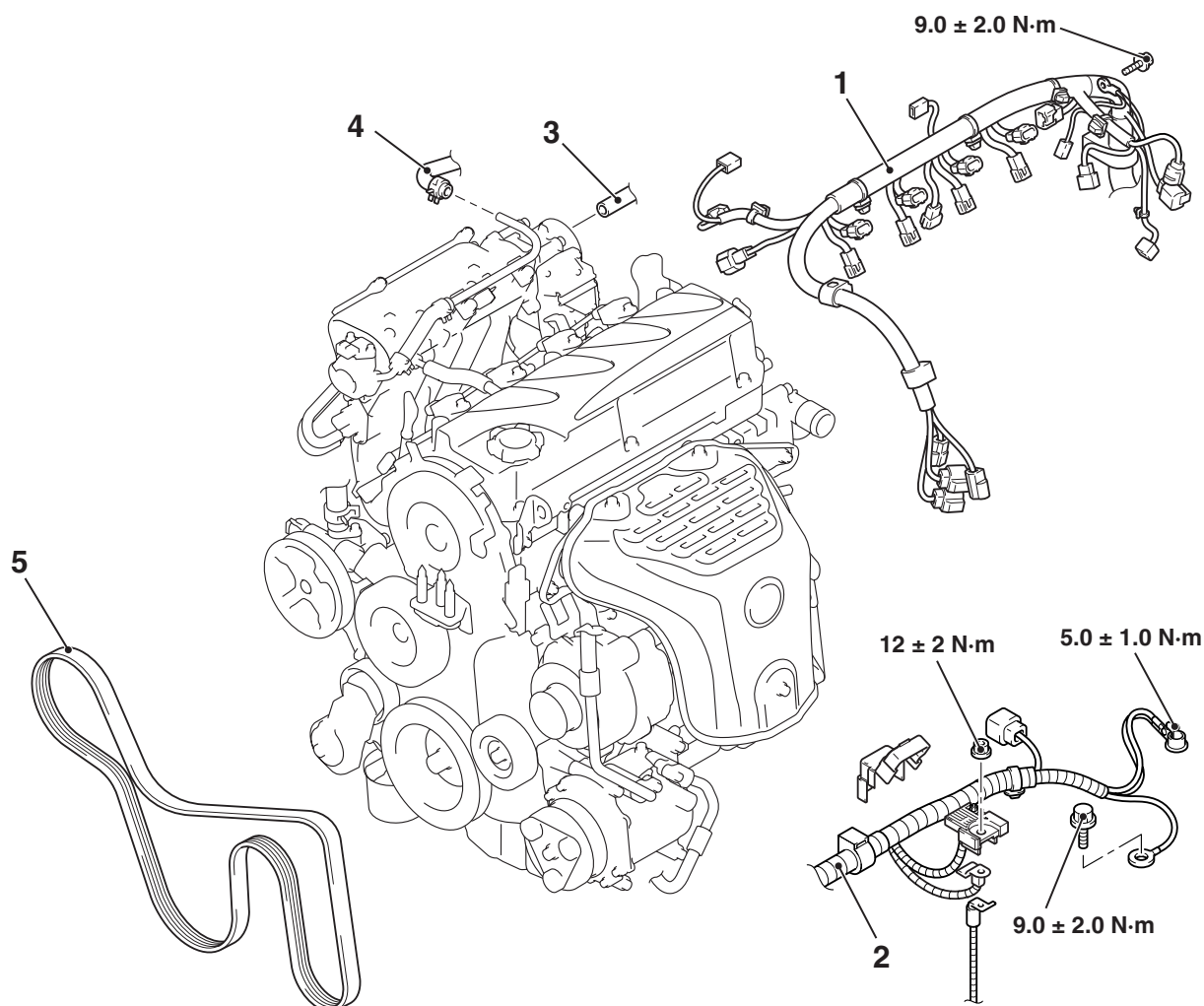
- When the engine assembly replacement is performed, use the M.U.T.-II/III to initialise the learning value (Refer to GROUP 00, Precautions Before Service –Initialisation Procedure for Learning Value in MPI Engine [P.00-19](#)).
- *: indicates parts which should be temporarily tightened, and then fully tightened with the engine weight applied on the vehicle body.

Pre-removal Operation

- Fuel Line Pressure Reduction [Refer to GROUP 13A, On-vehicle Service –Fuel Pump Relay Disconnection (How to Reduce Pressurized Fuel Lines) [P.13A-323](#)].
- Under Cover Removal
- Engine Oil Draining (Refer to GROUP 12, On-vehicle Service –Engine Oil Replacement [P.12-3](#)).
- Engine Coolant Draining (Refer to GROUP 14, On-vehicle Service –Engine Coolant Replacement [P.14-21](#)).
- Transmission Oil Draining <M/T> (Refer to GROUP 22A, On-vehicle Service –Transmission Oil Replacement [P.22A-7](#)).
- Transmission Fluid Draining <A/T> (Refer to GROUP 23A, On-vehicle Service –Transmission Fluid Change [P.23A-107](#)).
- Hood Removal (Refer to GROUP 42 –Hood [P.42-4](#)).
- Strut Tower Bar Removal (Refer to GROUP 42, Strut Tower Bar [P.42-9](#)).
- Engine Cover Removal (Refer to [P.11A-19](#)).
- Air Cleaner Assembly Removal (Refer to GROUP 15 –Air Cleaner [P.15-3](#)).
- Battery and Battery Tray Removal
- Radiator Assembly Removal (Refer to GROUP 14 –Radiator [P.14-30](#)).
- Front Exhaust Pipe Removal (Refer to GROUP 15 – Exhaust Pipe and Main Muffler [P.15-8](#)).

Post-installation Operation

- Front Exhaust Pipe Installation (Refer to GROUP 15 – Exhaust Pipe and Main Muffler [P.15-8](#)).
- Radiator Assembly Installation (Refer to GROUP 14 – Radiator [P.14-30](#)).
- Battery and Battery Tray Installation
- Air Cleaner Assembly Installation (Refer to GROUP 15 – Air Cleaner [P.15-3](#)).
- Engine Cover Installation (Refer to [P.11A-19](#)).
- Strut Tower Bar Installation (Refer to GROUP 42, Strut Tower Bar [P.42-9](#)).
- Hood Installation (Refer to GROUP 42 – Hood [P.42-4](#)).
- Transmission Oil Refilling <M/T> (Refer to GROUP 22A, On-vehicle Service –Transmission Oil Replacement [P.22A-7](#)).
- Transmission Fluid Refilling <A/T> (Refer to GROUP 23A, On-vehicle Service –Transmission Fluid Change [P.23A-107](#)).
- Engine Coolant Refilling (Refer to GROUP 14, On-vehicle Service –Engine Coolant Replacement [P.14-21](#)).
- Engine Oil Refilling (Refer to GROUP 12, On-vehicle Service –Engine Oil Replacement [P.12-3](#)).
- Fuel Leak Check
- Drive Belt Tension Check (Refer to [P.11A-7](#)).
- Under Cover Installation
- Front Wheel Alignment Check and Adjustment (Refer to GROUP 33, On-vehicle Service –Front Wheel Alignment Check and Adjustment [P.33-5](#)).



AC504802AB

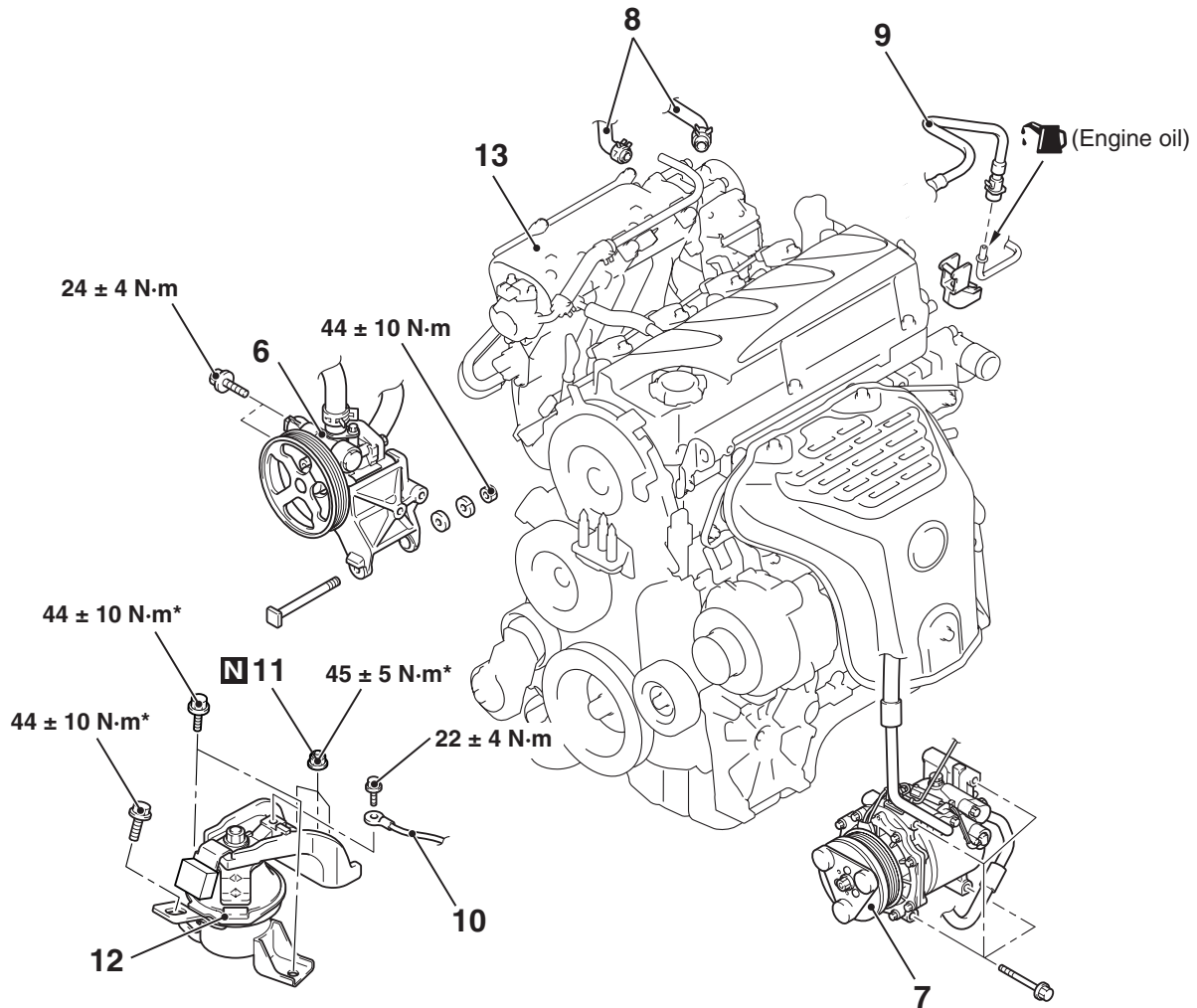
Removal steps

1. Control wiring harness connection
2. Battery wiring harness connection
3. Canister vacuum hose connection

<<A>>

Removal steps (Continued)

4. Brake booster vacuum hose connection
5. Drive belt



AC308130AC

- Removal steps**
- <> 6. Power steering oil pump and bracket assembly
 - <<C>> 7. A/C compressor and clutch assembly
 - <<D>> >>E<< 8. Heater water hoses connection
 - <<E>> >>D<< 9. Fuel high-pressure hose connection
 - <<E>> >>D<< • 10. Transmission assembly
 - >>C<< 11. Earth cable connection
 - <<F>> >>B<< 12. Self-locking nuts
 - <<G>> >>A<< 13. Engine mounting insulator
 - >>A<< 13. Engine assembly

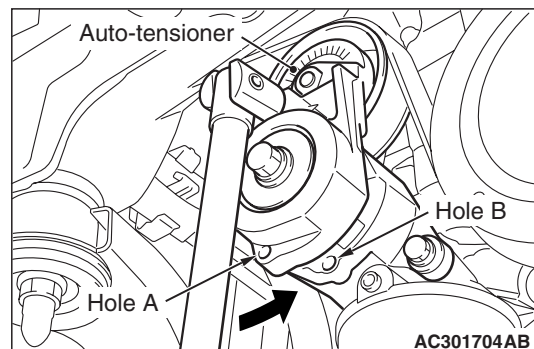
REMOVAL SERVICE POINTS

<<A>> DRIVE BELT REMOVAL

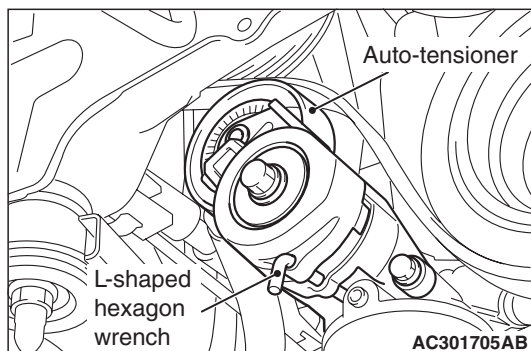
The following operations will be needed due to the introduction of the serpentine drive system with the drive belt auto-tensioner.

CAUTION

To reuse the drive belt, draw an arrow indicating the rotating direction (clockwise) on the back of the belt using chalk, etc.



1. Securely insert the spindle handle or ratchet handle with a 12.7 mm insertion angle into the jig hole of the auto-tensioner.
2. Rotate the auto-tensioner anti-clockwise and align hole A with hole B.



3. Insert an L-shaped hexagon wrench, etc. into the hole to fix and then remove the drive belt.

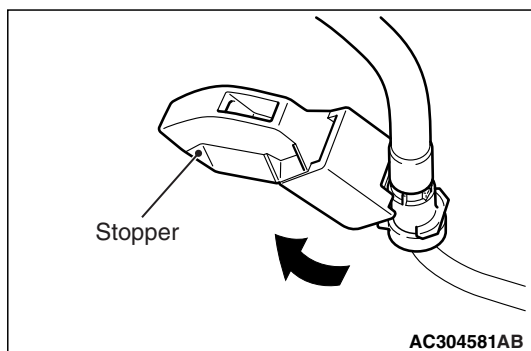
<> POWER STEERING OIL PUMP AND BRACKET ASSEMBLY REMOVAL

1. With the hose installed, remove the power steering oil pump and bracket assembly from the engine assembly.
2. After removing the power steering oil pump and bracket assembly, secure it with a cord in the location where the removal and installation of the engine assembly cannot be hindered.

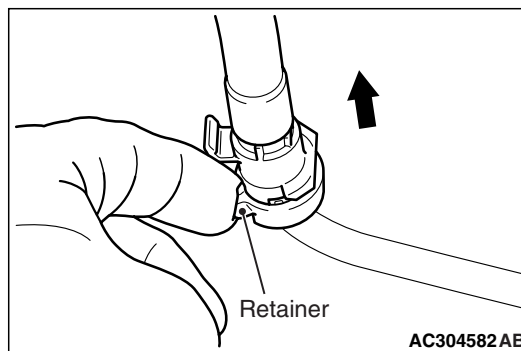
<<C>> A/C COMPRESSOR AND CLUTCH ASSEMBLY REMOVAL

1. With the hose installed, remove the A/C compressor and clutch assembly from the bracket.
2. After removing the A/C compressor and clutch assembly, secure it with a cord in the location where the removal and installation of the engine assembly cannot be hindered.

<<D>> FUEL HIGH-PRESSURE HOSE REMOVAL



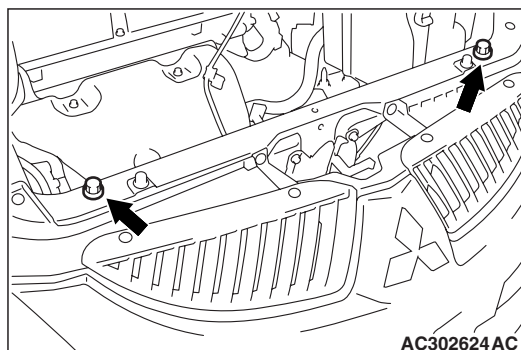
1. Remove the fuel high-pressure hose stopper.



2. Remove the fuel high-pressure hose in the direction shown in the figure while the retainer is pulled up.

NOTE: If the retainer is released, install it after removing the fuel high-pressure hose.

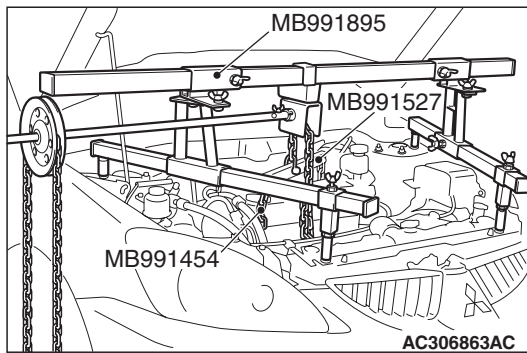
<<E>> TRANSMISSION ASSEMBLY REMOVAL



1. Pre-tighten the two bolts on the car to assemble the radiator support upper insulator to set special tool MB991895 or MB991928.
2. Remove the transmission assembly. (M/T: Refer to GROUP 22A, Transmission Assembly [P.22A-11](#), A/T: Refer to GROUP 23A, Transmission Assembly [P.23A-125](#)).

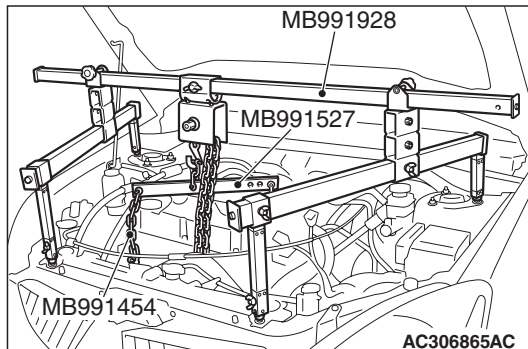
<<F>> ENGINE MOUNTING INSULATOR REMOVAL

1. Support the engine with a garage jack.
2. Remove the following special tool.



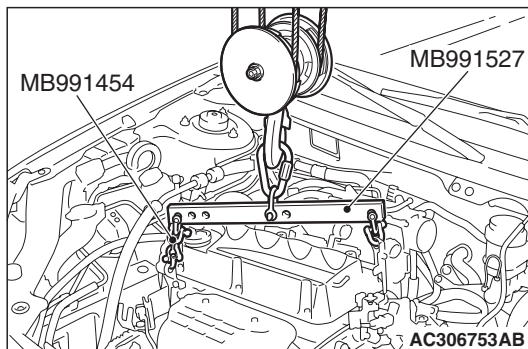
- (1) <Special tool engine hanger (MB991895) is used>

Remove special tool MB991895.



- (2) <Special tool engine hanger (MB991928) is used>

Remove special tool MB991928.



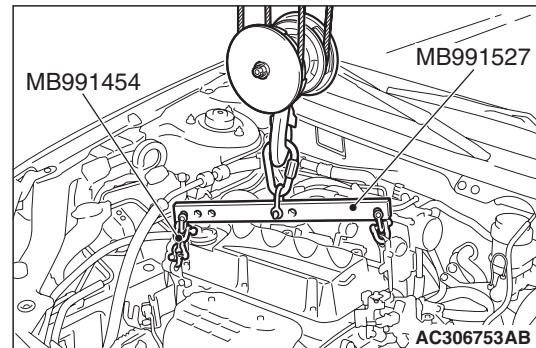
3. Hold the engine assembly with a chain block, etc.
4. Place a garage jack against the engine oil pan with a piece of wood in between so that the weight of the engine assembly is no longer being applied to the engine mounting insulator.
5. Loosen the engine mounting insulator mounting nuts and bolts, and remove the engine mounting insulator.

<<G>> ENGINE ASSEMBLY REMOVAL

After checking that all cables, hoses and wiring harness connectors and so on are disconnected from the engine, lift the chain block slowly to remove the engine assembly upward from the engine compartment.

INSTALLATION SERVICE POINTS

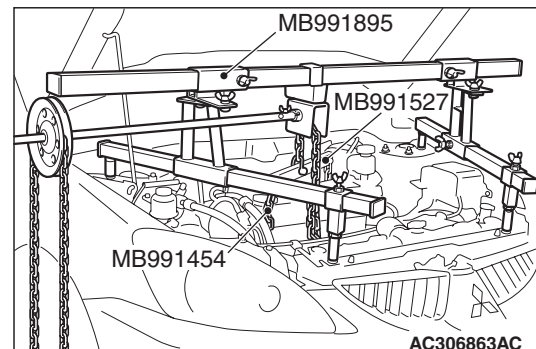
>>A<< ENGINE ASSEMBLY INSTALLATION



Install the engine assembly, being careful not to pinch the cables, hoses or wiring harness connectors.

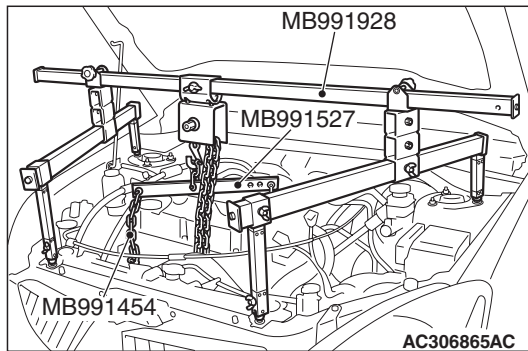
>>B<< ENGINE MOUNTING INSULATOR INSTALLATION

1. Place a garage jack against the engine oil pan with a piece of wood in between, and install the engine mounting insulator while adjusting the position of the engine.
2. Support the engine assembly with a garage jack.
3. Remove the chain block.
4. Use the following special tool as during removal to support the engine.



- (1) <Special tool engine hanger (MB991895) is used>

Set special tool MB991895. (M/T: Refer to GROUP 22A, Transmission Assembly [P.22A-11](#), A/T: Refer to GROUP 23A, Transmission Assembly [P.23A-125](#)).



- (2) <Special tool engine hanger (MB991928) is used>

Set special tool MB991928. (M/T: Refer to GROUP 22A, Transmission Assembly [P.22A-11](#), A/T: Refer to GROUP 23A, Transmission Assembly [P.23A-125](#)).

>>C<< SELF-LOCKING NUTS INSTALLATION

⚠ CAUTION

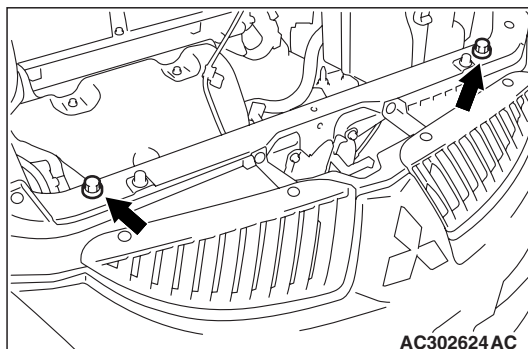
Do not tighten the self-locking nuts while the engine is hot.

Tighten the self-locking nuts to the specified torque while the engine is cold.

Tightening torque: 45 ± 5 N·m

>>D<< TRANSMISSION ASSEMBLY INSTALLATION

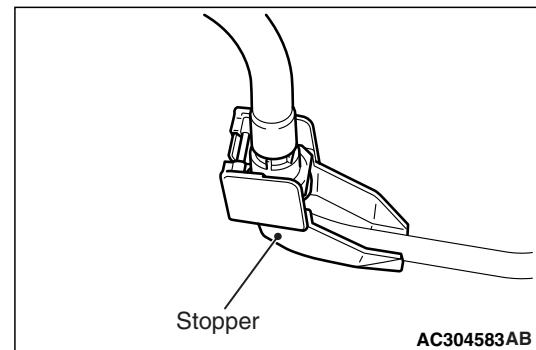
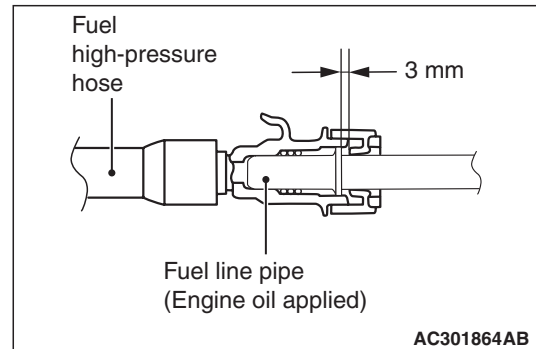
1. Install the transmission assembly. (M/T: Refer to GROUP 22A, Transmission Assembly [P.22A-11](#), A/T: Refer to GROUP 23A, Transmission Assembly [P.23A-125](#)).



2. Remove from the car the two bolts, to assemble the radiator support upper insulator.

>>E<< FUEL HIGH-PRESSURE HOSE INSTALLATION

⚠ CAUTION



After connecting the fuel high-pressure hose, slightly pull it to ensure that it is installed securely. Also confirm that there is a play approximately 3 mm. Then install the stopper securely.

Apply a small amount of engine oil to the fuel line pipe and then install the fuel high-pressure hose.