

23B AUTOMATIC TRANSMISSION OVERHAUL

CONTENTS

GENERAL INFORMATION

SECTIONAL VIEW
HYDRAULIC CIRCUIT

SPECIFICATIONS

GENERAL SPECIFICATIONS
SERVICE SPECIFICATIONS
VALVE BODY SPRING IDENTIFICATION TABLE
SNAP RING, SPACER, THRUST WASHER,
THRUST RACE AND PRESSURE PLATE FOR
ADJUSTMENT
TORQUE SPECIFICATIONS
SEALANTS

SPECIAL TOOLS

FORM-IN-PLACE GASKET

DISASSEMBLY

SURFACE PREPARATION

FORM-IN-PLACE GASKET APPLICATION (FIPG)

TRANSMISSION

DISASSEMBLY AND REASSEMBLY
DISASSEMBLY
REASSEMBLY

OIL PUMP

DISASSEMBLY AND REASSEMBLY
DISASSEMBLY SERVICE POINTS

UNDERDRIVE CLUTCH AND INPUT SHAFT

DISASSEMBLY AND REASSEMBLY
DISASSEMBLY SERVICE POINT
REASSEMBLY SERVICE POINTS

REVERSE AND OVERDRIVE CLUTCH

DISASSEMBLY AND REASSEMBLY
DISASSEMBLY SERVICE POINT
REASSEMBLY SERVICE POINTS

PLANETARY CARRIER ASSEMBLY

DISASSEMBLY AND REASSEMBLY
REASSEMBLY SERVICE POINTS

LOW-REVERSE BRAKE

DISASSEMBLY AND REASSEMBLY
REASSEMBLY SERVICE POINT

SECOND BRAKE

DISASSEMBLY AND REASSEMBLY
REASSEMBLY SERVICE POINT

OUTPUT SHAFT

DISASSEMBLY AND REASSEMBLY
DISASSEMBLY SERVICE POINTS
REASSEMBLY SERVICE POINTS

DIFFERENTIAL

DISASSEMBLY AND REASSEMBLY
DISASSEMBLY SERVICE POINTS
REASSEMBLY SERVICE POINTS

VALVE BODY

DISASSEMBLY AND REASSEMBLY
DISASSEMBLY SERVICE POINT
REASSEMBLY SERVICE POINTS

SPEEDOMETER GEAR

DISASSEMBLY AND REASSEMBLY
REASSEMBLY SERVICE POINT

DRIVE SHAFT OIL SEAL

DISASSEMBLY AND REASSEMBLY
REASSEMBLY SERVICE POINT
